

MAINTENANCE MANUAL FOR COMMUNICATIONS SERVICE MONITOR MODEL CSM-1

THE SINGER COMPANY 833 Sonora Avenue Glendale, California 91201

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Figure 1-1. Communications Service Monitor Model CSM-1

Section I

INTRODUCTION

1.1 GENERAL

This manual contains maintenance information for the Model CSM-1 Communications Service Monitor (Figure 1-1). The manual is divided into nine sections containing an introduction to the manual; specifications; controls, indicators and receptacles; installation instructions; theory of operation; minimum performance procedures; maintenance; replaceable parts; and schematic diagrams.

1.2 PURPOSE OF MANUAL

This Maintenance Manual is designed to provide the technical information required to align, maintain and repair the Model CSM-1 Communications Service Monitor.

1.3 APPROACH TO MAINTENANCE

1.3.1 Preventive Maintenance Interval

To assure instrument accuracy, check the Model CSM-1 performance using the Minimum Performance Procedures every 1000 hours of operation, or every six months if the instrument is used only occasionally.

1.3.2 Minimum Performance Procedures Defined

Minimum Performance Procedures are provided in Section VI to evaluate the overall performance of the various functions for accuracy within specified tolerances. They are performed with the instrument in its case with the front protective cover removed, and do not include any alignment or adjustments. The minimum Performance Procedures provide a basis for deciding on the need for functional analysis, alignment, adjustment and/or fault isolation.

1.3.3 Test Equipment Required

Table 6-1 in Section VI lists the test equipment required to check minimum performance parameters, alignment, fault isolation and maintenance. Minimum specifications for this test equipment are provided and specific units are suggested, listing manufacturer and model number.

1.3.4 Functional Analysis, Alignment, and Adjustment Defined

These procedures detailed in Section VII make full use of all accessible test points, including coaxial interconnect junctions, to check dc voltages, ac and audio voltages and rf signal frequencies and levels starting with the power supply and the two major sections, the measure section and the generate (synthesizer) section and progressing to individual modules. These procedures ensure correct signal levels and frequencies at all key circuit points and provide a logical basis for further fault analysis when required.

1.3.5 Fault Isolation Procedures Defined

These procedures, detailed in Section VII, provide a guide to further troubleshooting which may be required after Functional Analysis, Alignment and Adjustment have been performed.

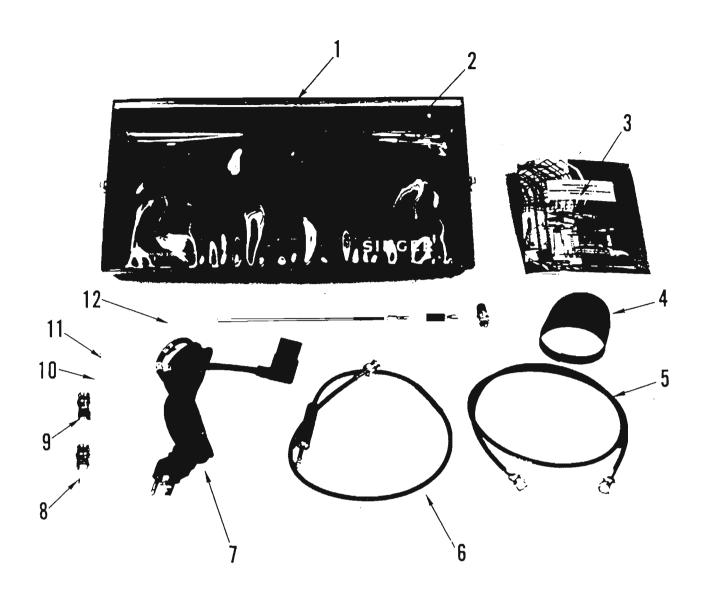
1.4 SUPPLIED ACCESSORIES

The items listed in Table 1-1 are furnished with the Model CSM-1. Refer to Figure 1-2 for display of some of the accessory items.

Table 1-1. Supplied Accessories

Quantity	Device	Singer Part No.
2	Operator's Manual**†	1-500783-311
2	Maintenance Manual	1-500783-312
. 1	Antenna Assembly *†, consisting of:	2-005 72-00
1	Adapter	1-910332-001
1	Adapter. Spade Lug	1-910333-001
1	Rod, Antenna	2-104044-001
1	Ball, Antenna	2-104046-001
1	Plug, Banana	1-910334-001
1	AC Power Cable, 7.5 Ft.†	1-910346-001
1	RF Cable, 3 Ft. *†	1-003159-001
1	Audio Cable, 2 Ft. *†	1-005367-001
1	Oscilloscope Hood †	3-103608-001
l	Protective Detachable Cover†	3-005300-001
1	Fuse, 1.0 amp.*+	1-924000-019
1	Fuse, 0.5 amp. *†	1-924000-014
1	RFA-20, RF Atten.*†	2-001355-001
1	RFF-2, RF Fuse Assy*†	4-005430-002

- * Normally stored in the zippered bag within the protective detachable cover, refer to Figure 1-2.
- ** One operator's manual is stored in the zippered bag.
- † Items shown in Figure 1-2.



ltem	Description	<u>ltem</u>	Description
1	Protective Detachable Cover	7	AC Power Cable, 7.5 Ft.
2	Zippered Bag	8	RFA-20, RF Attenuator
3	Operator's Manual	9	RFF-2, RF Fuse Assembly
4	Oscilloscope Hood	10	Fuse, 0.5 Amp.
5	RF Cable, 3 Ft.	11	Fuse, 1.0 Amp.
6	Audio Cable, 2 Ft.	12	Antenna (Disassembled)

Figure 1-2. Model CSM-l Accessories

Section II

SPECIFICATIONS

2.1 INTRODUCTION

This section of the manual contains specification information for the Model CSM-1. Specified parameters provided in the center column apply throughout the temperature range of 0°C to 50°C. Supplementary information located in the third column contains information such as a description of

a feature, or limits or definitions of adjacent specified parameters in the second column.

2.2 SPECIFICATIONS

Tables 2-1 thru 2-4 contain specification data for the Model CSM-1.

Table 2-1. Specifications for the Generate Function

Characteristic	Specified Parameters	Supplementary Information
CW GENERATE FUNCTION		
Frequency Range:	50 kHz to 512 MHz	
Accuracy Synthesized mode: Variable mode:	1 x 10 ⁻⁶ 1 x 10 ⁻⁶ \pm [(5 Hz at 25°C with temperature coefficient of 0.2 Hz/°C maximum) per 100 Hz of 0–100 Hz control range].	Refer to Table 5-1.
Resolution		
Synthesized mode: Variable mode:	100 Hz <1 Hz (1/2 division = 1 Hz).	from 50 kHz to 512 MHz. 0 to 100 Hz.
Stability		
Long term drift: Medium term drift: Residual FM:	1 x 10 ⁻⁶ /yr. maximum. 1 x 10 ⁻⁷ /mo. maximum.	Synthesized mode.
	25 Hz maximum.	Within a 3 kHz bandwidth.
Variable control range		(0–100 Hz control).
No frequency switch at V: 100 Hz switch at V: 1 kHz switch at V: 10 kHz switch at V: 100 kHz switch at V:		0 to 100 Hz 0 to 1 kHz. 0 to 10 kHz 0 to 100 kHz. 0 to 1 MHz.
Output Level		
Range:	-110 dBm to 0 dBm (0.7 μV to 224 mV rms).	
Accuracy:	±1 dB maximum	At -20 dBm at
Flatness:	±1 dB over a 2:1 frequency range.	250 MHz. ±2 dB maximum from 50 kHz to 512 MHz.
Attenuator	ì	30 KHZ 10 312 MHZ.
Accuracy:		±2.0 dB referred to -20 dBm and from 50 kHz to 512 MHz.
Range:	110 dB total.	- 1 ar 1100 2000 .
100 dB step attenuator: 10 dB step attenuator:	10 steps of 10 dB. 10 steps of 1 dB.	1 l positions.1 l positions.
Output Impedance:		
Output VSWR:	1.5:1 maximum.	50 ohms nominal
Output leakage:		Limited to allow receiver sensitivity measurement of $0.1 \mu V$ measured at a distance of 18 inches.

Table 2-1. Specifications for the Generate Function (Cont'd)

At least 30 dB below carrier. Sub harmonics: Non harmonics: At least 50 dB below carrier. At least 50 dB below carrier in a 30 kHz bandwidth at a frequency of 200 kHz from the carrier. AM GENERATE FUNCTION AM indication: AM indication: AM ranges:	Supplementary Information
in a 30 kHz bandwidth at a frequency of 200 kHz from the carrier. AM GENERATE FUNCTION AM indication: AM indication accuracy: AM ranges: Incidental FM: Internal modulating frequencies: External modulating input Frequency range: Impedance: Sensitivity: FM GENERATE FUNCTION Peak deviation range: Modulating frequency range: Sensitivity: Modulating frequency range: Sensitivity: Internal modulating input Frequency range: Impedance: Sensitivity: The GENERATE FUNCTION Peak deviation range: Modulating frequency range: Sensitivity: Input impedance: Carrier frequency accuracy: Internal modulating frequency range: Sensitivity: Internal modulating frequencies: AN indication accuracy: 1 x 10-6 ± [(5 Hz at 259C with temperature coefficient of 0.2 Hz/9C maximum) per 100 Hz of 0-100 Hz control range].	
AM indication: AM indication accuracy: AM ranges: Incidental FM: Internal modulating frequencies: External modulating input Frequency range: Impedance: Sensitivity: FM GENERATE FUNCTION Peak deviation range: Modulating frequency range: Sensitivity: Input impedance: Carrier frequency accuracy: AM indication: ±8% of full-scale deflection. 0 to 30%, 3% max distortion. 100 Hz +0.8 ppm maximum. 400 Hz ±5% or 1 kHz ±5%. 400 Hz ±5% or 1 kHz ±5%. 400 Hz ±00 Hz. 400 kHz to >20 kHz. 400 kilohm minimum. 500 mV rms ±20% 500 mV rms ±20% 1 to 100 kHz peak deviation 600 ohms ±20% 1 x 10-6 ± [(5 Hz at 25°C with temperature coefficient of 0.2 Hz)°C maximum) per 100 Hz of 0-100 Hz control range].	As measured with a spectrum analyzer with 30 kHz bandwidth and 100 Hz video filter having noise floor 70 dBc minimum.
AM indication accuracy: AM ranges: 100 Hz +0.8 ppm maximum.	
Internal modulating frequencies: External modulating input Frequency range: Impedance: Sensitivity: FM GENERATE FUNCTION Peak deviation range: Modulating frequency range: Sensitivity: Input impedance: Carrier frequency accuracy: Input impedance: Carrier frequency accuracy: Input impedance: Carrier frequency accuracy: Input impedance: Carrier frequency accuracy: Input impedance: Input impedance: Carrier frequency accuracy: Input i	CRT. (Internal and external at all output levels). 0 to 95%, 10% max distortion.
External modulating input Frequency range: Impedance: Sensitivity: FM GENERATE FUNCTION Peak deviation range: Modulating frequency range: Sensitivity: 100 mV rms ±20% Input impedance: Carrier frequency accuracy: Input impedance: Carrier frequency	At 30% AM, ≤ 1 kHz mod.
Frequency range: Impedance: Sensitivity: FM GENERATE FUNCTION Peak deviation range: Modulating frequency range: Sensitivity: Sensitivity: Input impedance: Carrier frequency accuracy: Input impedance: Carrier frequency accuracy: Input impedance: Carrier frequency accuracy: Input impedance: Carrier frequency accuracy: Input impedance: Carrier frequency accuracy: Input impedance: Input impedance: Carrier frequency accuracy: Input impedance: Inp	freq. Selectable.
Sensitivity: 500 mV rms ±20% FM GENERATE FUNCTION Peak deviation range: 0 to 100 kHz peak deviation Modulating frequency range: <5 Hz to >3 kHz. Sensitivity: 100 mV rms ±10% Input impedance: 600 ohms ±20% Carrier frequency accuracy: 1 x 10-6 ± [(5 Hz at 25°C with temperature coefficient of 0.2 Hz/°C maximum) per 100 Hz of 0-100 Hz control range].	±1 dB related to 1 kHz.
Peak deviation range: Modulating frequency range: Sensitivity: Input impedance: Carrier frequency accuracy: 1 x 10 ⁻⁶ ± [(5 Hz at 25°C with temperature coefficient of 0.2 Hz/°C maximum) per 100 Hz of 0–100 Hz control range].	for 30% AM.
Modulating frequency range: Sensitivity: Input impedance: Carrier frequency accuracy: 1 x 10 ⁻⁶ ± [(5 Hz at 25°C with temperature coefficient of 0.2 Hz/°C maximum) per 100 Hz of 0–100 Hz control range].	
Sensitivity: 100 mV rms ±10%	At 1% distortion (for modulating frequency <3 kH2).
Input impedance: Carrier frequency accuracy: 1 x 10 ⁻⁶ ± [(5 Hz at 25°C with temperature coefficient of 0.2 Hz/°C maximum) per 100 Hz of 0-100 Hz control range].	±3 dB related to 1 kHz.
Carrier frequency accuracy: 1 x 10 ⁻⁶ ± [(5 Hz at 25°C with temperature coefficient of 0.2 Hz/°C maximum) per 100 Hz of 0–100 Hz control range].	for 10 kHz peak deviation with 100 kHz switch at V position.
temperature coefficient of 0.2 Hz/°C maximum) per 100 Hz of 0–100 Hz control range].	
AUDIO GENERATE FUNCTION	2
	Available at TONE OUT-PUT receptacle. May be connected by external accessory cable to FM INPUT receptacle to provide frequency modulation. (Refer to FM
Frequency: 400 Hz ±5% or 1 kHz ±5%.	generate function).

Table 2-1. Specifications for the Generate Function (Cont'd)

Characteristic	Specified Parameters	Supplementary Information
Output level:	2.5 Vrms minimum	Open-circuit voltage with the TONE LEVEL control at maximum cw position.
Output impedance:	600 ohms ±10%	.
SWEEP GENERATE FUNCTION		
Sweep width range:	0 to 1 MHz minimum.	With 100 kHz switch at V position (500 kHz to 512 MHz).
Sweep repetition frequency:	<10 Hz to >100 Hz.	
SWEPT RESPONSE DISPLAY FUNCTION		
Swept display linearity:	1.5% typical non-symmetry.*	Over 20% of the $0-100$ Hz control range.
Detector sensitivity:	300 mV rms typical.*	For full-scale deflection on the CRT graticule.
Detector input impedance:	600 ohms nominal.*	

Table 2-2. Specifications for Measure Function .

Characteristic	Specified Parameters	Supplementary Information	
CW MEASURE FUNCTION			
Sensitivity:	2 μV or better.	Minimum signal level required for measurement.	
Operate level range:	$<2 \mu\text{V}$ to $>20 \text{mV}$ rms.	·	
Maximum input level:	500 mV rms maximum	This level will not cause damage to the instrument.	
Input impedance:	50 ohms nominal.		
Frequency error indication range:	<1 Hz to >10 kHz.	Via beat lamp and beat tone.	
Frequency	•		
Range:	50 kHz to 512 MHz.		
Accuracy Synthesized mode: Variable mode:	1 x 10 ⁻⁶ . 1 x 10 ⁻⁶ ± [(5 Hz at 25°C with temperature coefficient of 0.2 Hz/°C maximum) per 100 Hz of 0-100 Hz control range].	Refer to Table 5-1.	
Resolution			
Synthesized mode: Variable mode:	100 Hz. <1 Hz (1/2 division = 1 Hz).	50 kHz to 512 MHz. 0 to 100 Hz.	

Table 2-2. Specifications for Measure Function (Cont'd)

Characteristics	Specified Parameters	Supplementary Information	
Stability Long term drift: Medium term drift: Residual FM:	1 x 10 ⁻⁶ /yr. maximum 1 x 10 ⁻⁷ /mo. maximum. 25 Hz rms maximum.	Within a 3 kHz bandwidth.	
Variable control range No frequency switch at V: 100 Hz switch at V: 1 kHz switch at V: 10 kHz switch at V: 100 kHz at V:		(0–100 Hz control). 0–100 Hz. 0 to 1 kHz. 0 to 10 kHz. 0 to 100 kHz. 0 to 1 MHz.	
Headphone receptacle voltage:	2 V rms minimum.	Into a 10 ohm load:	
AM MEASURE FUNCTION			
AM ranges:	0 to 30%, 0 to 100%.		
AM frequency range:	<50 Hz to >3 kHz.		
AM indication		CRT	
Accuracy:	±8% of full-scale deflection.		
Sensitivity:	2 μV rms.	Minimum signal level required for measurement.	
Audio output level			
Power to speaker: Headphone receptacle voltage:	500 mW minimum.* 2 V rms minimum.	Into an 8 ohm load. Into a 10 ohm load.	

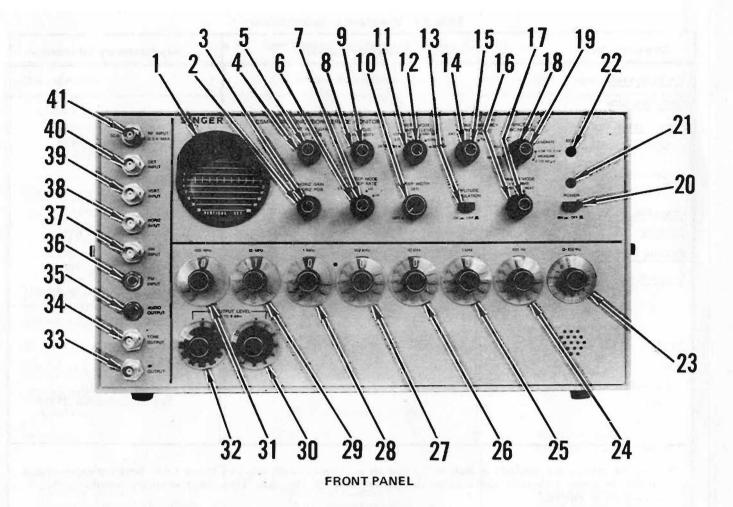
Table 2-3. Specifications for Oscilloscope Function

Characteristic	Specified Parameters	Supplementary Information	
CRT size:		3" diameter nominal.	
External vertical input			
Frequency response: Sensitivity: Impedance:	dc to >30 kHz. 300 mV p-p ±10% >70 kilohms	3 dB down. For full-scale deflection.	
Horizontal sweep	·		
Rate range: <10 Hz to >5 kHz. Sweep type: Sync. type:		In two ranges. Recurrent. Automatic.	
External horizontal input			
Frequency response: Sensitivity Impedance:	<5 Hz to >30 kHz. 500 mV p-p maximum. >500 kilohms.	3 dB down. Per inch of deflection.	

Table 2-4. Miscellaneous Specifications

Characteristics	Specified Parameters	Supplementary Information	
Warm-up time:	10 s maximum.		
Switching time:	<1 ms.*		
Power requirements Operating voltage ranges: Operating frequency: Power consumption: Operating temperature: Altitude: Relative humidity: Dimensions:	108 V rms to 132 V rms. 57 Hz to 63 Hz. 75 W maximum. 0 to +50°C (+32°F to +122°F). 0 to 3048 m (0 to 10,000 ft). 10% to 80%.	And 216 V rms to 264 V rms. 51 W typical. Above mean sea level. 237 mm H, 427 mm W, 406 mm D (9.34 in H,	
Weight:		16.84 in W, 16.00 in D) (Less front cover). 19.5 kg (43 lbs).	
Paint:		FED-STD-595	
Front Panel: Case:		Gray, No. 26440. Textured blue No. 25189.	

^{*}Certain parameters are specified in section 2.2 that are not contractually required by the FAA. Nevertheless, they are included to more accurately characterize the performance of the unit. These supplementary specifications are indicated by an asterisk.



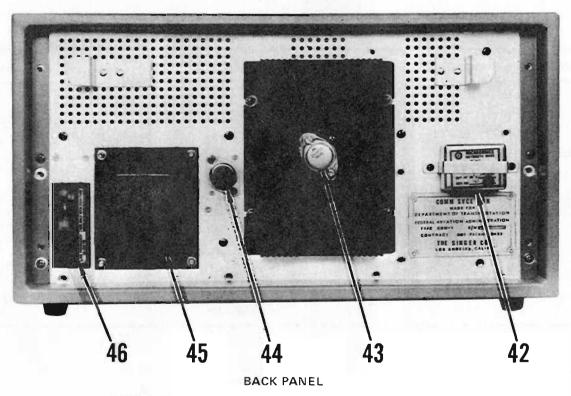


Figure 3-1. Controls, Indicators, and Receptacles, Model CSM-1.

Section III

CONTROLS, INDICATORS, AND RECEPTACLES

3.1 INTRODUCTION

The function of the controls, indicators, and receptacles of

the Model CSM-1 are presented in this section of the manual. Refer to Table 3-1 and Figure 3-1. All items are located on the front and back panels of the instrument.

Table 3-1. Controls, Indicators, and Receptacles

ltem	Panel Markings	Description	Function
l	AM % CARRIER SET VERTICAL SET	CRT (VI)	Provides the means of displaying the percentage of amplitude modulation of the incoming signal or is used to set up and monitor the percentage of AM in the AM generate mode.
2	HORIZ GAIN	Control (A17R3)	Provides the means for controlling the width of the CRT trace in both internal and external modes.
3	HORIZ POS	Control (A17R4)	Provides the means for controlling the horizontal position of the trace on the CRT screen.
4	EXT VERT GAIN	Control (A17R1)	Provides the means of controlling the displayed amplitude of the external signal applied to the VERT INPUT receptacle.
5	VERT POS	Control (A17R2)	Provides the means for controlling the vertical position of the trace on the CRT screen.
6	SWEEP MODE EXT HORIZ LO HI	3 position rotary switch (A18S1)	Provides the means for selecting the external sweep for the CRT or the internal sweep for both the CRT and the sweep generator functions in two ranges of sweep rate.
7	SWEEP RATE	Control (A18R3)	Provides the means for controlling the sweep rate from approximately 10 Hz to 5 kHz when used in conjunction with the SWEEP MODE switch.
8	FOCUS	Control (A18R1)	Provides the means for optimizing the focus of the electron beam on the CRT screen.
9	INTENSITY	Control (A18R2)	Provides the means for controlling the brightness of the CRT trace.
10	SWEEP WIDTH (Δ f) OFF	Control/ 2 position rotary switch (A19R1/A19S1)	Provides the means for controlling the swept frequency excursions above and below the center frequency and for switching the sweep off for normal fixed frequency operation.
11	VERT MODE DETECTOR EXT VERT SET CARR SET 100% AM 30% AM	6 position rotary switch (A19S2)	Provides the means for selecting the inputs to the vertical deflection system of the CRT. The inputs available are as follows: the internal detector which receives signals from the DET INPUT receptacle, the VERT INPUT receptacle, and the modulating audio signal in two ranges: 100% AM, and 30% AM. Two positions VERT SET and CARR SET provide the means for calibrating the modulation display.

Table 3-1. Controls, Indicators, and Receptacles (Cont'd)

item	Panel Markings	Description	Function
12	CARRIER LEVEL	Control (A19R2)	Provides the means for calibrating the amplitude modulation display when the VERT MODE switch is set at the CARR SET position. Also provides manual control of the sensitivity in the MANUAL mode for the MEASURE function.
13	AMPLITUDE MODULATION ON OFF	Push-push switch (A20S2)	Provides the means for internally disconnecting the internal AM or the external AM for rapid comparison of the modulated and unmodulated signal, when Item 18 is in the GENERATE mode.
14	TONE FREQUENCY EXT AM 400 Hz I kHz	3 position rotary switch (A20S1)	Provides the means for selecting either the internal 400 Hz or 1 kHz modulating signal, or the external modulating signal applied to the AM (NPUT receptacle. Also selects the tone frequency (400 Hz or 1 kHz) available at the TONE QUTPUT receptable, Item 34.
15	TONE LEVEL	Control (A20R1)	Provides the means for controlling the level of generated amplitude modulation in both internal and external modes, and provides the means for controlling the level of the 400 Hz or 1 kHz audio signal at the TONE OUTPUT receptacle.
16	AUDIO MODE DEMOD BEAT	2 position rotary switch (A21S2)	Provides the means for selecting the source of the input to the audio circuitry. Either the recovered audio from the demodulated input signal may be selected or the beat tone difference between the unknown input signal and the frequency selected on the Model CSM-1 front panel.
17	VOLUME	Control (A21R1)	Provides the means for controlling the level of the audio from the internal speaker or a remote speaker or headphones, when Item 18 is in the MEASURE mode.
18	FUNCTION GENERATE MEASURE 0.06 to 2 mV 2 to 60 µV	3 position rotary switch (A2ISI)	Provides the means for selecting either the generate mode or the measure mode, and the measure sensitivity.
19	AGC/MANUAL AGC MANUAL	2 position rotary switch (A21S3)	Provides the means for selecting the AGC mode to minimize the effects of signal variations (such as in AM measurements off the air) or the MANUAL mode for constant sensitivity (such as in spectrum monitor use).
20	POWER ON OFF	Push-push switch (S1)	Provides the means for energizing the Model CSM-1.
21	POWER	Green indicator (CR2)	Provides the means for indicating when the Model CSM-1 is energized.
22	BEAT	Red indicator (CR3)	Provides the means for displaying the error signal in the measure mode of operation. (Flashes at the rate of the frequency of the error signal.)

Table 3-1. Controls, Indicators, and Receptacles (Cont'd)

ltem	Panel Markings	Description	Function
23	0 - 100 Hz OUT - 0-1-2-3-4-5 -6-7-8-9-10	Control/ 2 position rotary switch (A16R1/A16S1)	Provides the means for varying the frequency continuously in tive ranges of increments: 0 to 100 Hz (no frequency switch at V position). 0 to 1 kHz (100 Hz switch at V position). 0 to 10 kHz (1 kHz switch at V position). 0 to 100 kHz (10 kHz switch at V position). 0 to 1 MHz (100 kHz switch at V position).
24	100 Hz 0-1-2-3-4-5- 6-7-8-9-V	II position rotary switch (A15SI)	Provides the means for changing the frequency in 100 Hz steps. The V position switches the 0-100 Hz control into the circuit, providing a continuously variable increment from 0 to 1 kHz.
25	1 kHz 0-1-2-3-4-5- 6-7-8-9-V	11 position rotary switch (A14S1)	Provides the means for changing the frequency in 1 kHz steps. The V position switches the 0-100 Hz control into the circuit, providing a continuously variable increment from 0 to 10 kHz.
26	10 kHz 0-1-2-3-4-5- 6-7-8-9-V	11 position rotary switch (A13S1)	Provides the means for changing the frequency in 10 kHz steps. The V position switches the 0-100 Hz control into the circuit, providing a continuously variable increment from 0 to 100 kHz.
27	100 kHz 0-1-2-3-4-5- 6-7-8-9-V	11 position rotary switch (A12S1)	Provides the means for changing the frequency in 100 kHz steps. The V position switches the 0-100 Hz control into the circuit, providing a continuously variable increment from 0 to 1 MHz.
28	1 MHz 0-1-2-3-4-5 -6-7-8-9	10 position rotary switch (A11S1)	Provides the means for changing the frequency in 1 MHz steps.
29	10 MHz 0-1-2-3-4-5- 6-7-8-9	10 position rotary switch (A9S2)	Provides the means for changing the frequency in 10 MHz steps
30	RF OUTPUT LEVEL -110 to 0 dBm - 0-1-2-3-4-5- 6-7-8-9-10	11 position rotary switch (AT2)	Provides the means for changing the RF output level in 1 dB steps.
31	100 MHz 0-1-2-3-4-5	6 position rotary switch (A10S1)	Provides the means for changing the frequency in 100 MHz steps.
32	RF OUTPUT LEVEL -110 to 0 dBm 0-10-20-30-40-50- 60-70-80-90-100	11 position rotary switch (AT1)	Provides the means for changing the RF output level 10 dB steps.
33	RF OUTPUT 50 Ω	BNC receptacle (J2)	Provides the means for connecting the RF output to external equipment.

Table 3-1. Controls, Indicators, and Receptacles (Cont'd)

Item	Panel Markings	Description	Function
34	TONE OUTPUT	BNC receptacle (J9)	Provides the means for connecting the internal 400 Hz or I kHz audio tone to external equipment for audio testing or may be used for FM generation when connected to the FM INPUT receptacle.
35	AUDIO OUTPUT	Phone jack (J3)	Provides the means for connecting a speaker or headphones to monitor the recovered audio remotely.
36	FM INPUT	Phone jack (J4)	Provides the means for externally frequency modulating the Model CSM-1.
37	AM INPUT	BNC receptacle (J5)	Provides the means for externally amplitude modulating the Model CSM-1.
38	HORIZ INPUT	BNC receptacle (J6)	Provides the means for external horizontal drive when the CRT is used as a general-purpose oscilloscope.
39	VERT INPUT	BNC receptacle (J7)	Provides the means for external vertical drive when the CRT is used as a general-purpose oscilloscope.
40	DET INPUT	BNC receptacle (J8)	Provides the means for connecting the internal RF detector to the device under test so that the detector output may be displayed on the CRT when the VERT mode switch is at the DETECTOR position.
41	RF INPUT 0.5 V MAX 50 Ω	BNC receptacle (J10)	Provides the means for connecting the signal to be measured to the Model CSM-1.
42		TXCO (YI)	Temperature compensated crystal oscillator from which all fixed frequencies are derived.
43	,	Power transistor (Q1)	+9 V dc power supply regulator transistor.
#4		Power supply regulator (U1)	+5 V dc power supply regulator.
45		Power transformer (T1)	Power transformer for Model CSM-1.
46	120/240 V rms ±10% 60 Hz ±5% 120 V ac 1.0 AMP SLOW BLOW FUSE 240 V ac 0.5 AMP SLOW BLOW FUSE	3 pin receptacle (JI)	Provides the means for applying primary power to the instrument, changing the fuse, and converting between 120 V and 240 V rms operation.

Section IV

INSTALLATION INSTRUCTIONS

4.1 INTRODUCTION

This section of the manual contains instructions on preparing the instrument for operation.

4.2 EQUIPMENT SETUP

- Place the Model CSM-1 on any convenient flat surface.
- b. Remove the protective cover from the instrument panel. A zippered bag within the protective cover normally contains the following accessory items:

Antenna Assembly (3 separable parts)

RF Cable, 3 Ft.

Audio Cable, 2 Ft.

Spare Fuse, 1.0 Amp., Slow Blowing (for 120 V operation)

Spare Fuse, 0.5 Amp., Slow Blowing (for 240 V operation)

RF Attenuator, Model RFA-20

RF Fuse Assembly, 1/8 Amp.. Model RFF-2

Two operator's manuals

- c. The Model CSM-1 is shipped ready to operate on 108 V rms to 132 V rms, 57 Hz to 63 Hz. For 216 V rms to 264 V rms operation refer to Paragraph 4.3. Unwind the ac power cable from the clips on the back panel and plug into 120 V ac, 3-pin grounded mains supply.
- d. Push the POWER switch to ON position. Illumination of the adjacent green lamp indicates that the Model CSM-1 equipment is ready for immediate use. The CRT heater requires about 15 seconds warmup time. If the CRT is not required, the trace may be inhibited by turning the BRIGHTNESS control fully counterclockwise.
- e. The antenna attaches to the RF INPUT receptacle in a vertical position when in use. The antenna consists of three separable pieces. All three pieces are required for vertical positioning when the Model CSM-1 is resting on its feet on a horizontal surface. Loosen the binding post to adjust antenna position, then tighten. Two pieces are required for vertical mounting when the Model CSM-1 front panel is in a horizontal position. The assembled antenna may be stored in the bag.
- f. The 3-foot RF cable may be used when connecting the RF OUTPUT or RF INPUT receptacle to equipment under test. Do not connect to a source of power.

CAUTION

Whenever the Model CSM-1 is connected to a transmitter-receiver, prevent accidental keying to avoid internal damage in the Model CSM-1. Use the Model RFF-2 RF Fuse Assembly at the RF INPUT or RF OUTPUT receptacle as a precaution.

- g. The Model RFF-2 RF fuse assembly should be used at the RF INPUT and at the RF OUTPUT receptacle to protect the Model CSM-1 whenever presence of external voltages in excess of 0.5 V are possible.
- h. The Model RFA-20 attenuator is used for sensitive receiver measurements where signal levels required are less than the minimum available from the Model CSM-1 RF OUTPUT. The attenuator is also used at the end of 50 ohm RF cable connected to the Model CSM-1 RF OUTPUT when the load has poor input VSWR or is other than 50 ohms.

4.3 240 V OPERATION

- a. Remove the line cord from the receptacle on the back panel of the Model CSM-1.
- Slide the transparent fuse cover to downward to expose the fuse.
- Pull the FUSE PULL lever out and downward to release the fuse.
- d Remove the fuse.
- e. With the FUSE PULL lever completely down. remove the printed circuit card by means of the hole in the end of the card.
- Turn the printed circuit card over to expose the number 240 and re-insert.
- g. Set the FUSE PULL lever completely downward and replace the fuse with 0.5 A slow blowing for 240 V rms operation.
- h. Slide the transparent fuse cover upward.
- i. Replace the line cord into the receptacle.

4.4 RF FUSE REPLACEMENT

Use the following procedure when replacing the fuse in the Model RFF-2 RF Fuse Assembly:

 Verify failure of fuse by testing for continuity through the fuse assembly. If open-circuited, proceed to Step b.

- b. To replace the fuse element, first loosen and remove the BNC female connector fittings using two open end wrenches with 7/16 inch openings.
- c. After the BNC female fitting has been removed, the fuse element will be available for removal from either portion of the fuse assembly, see Figure 4-1. Remove the fuse element by hand or with pliers.
- d. Insert a new fuse element and reassemble, using the reverse procedure. Be sure the fuse element leads are in line, symmetrical with the body, and are of the proper length, see Figure 4-2.

NOTE

Make RF Fuse Element from Singer P/N 1-924011-002 (Little Fuse No. 275.125).

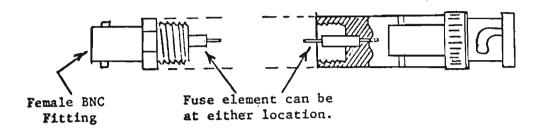


Figure 4-1. RF Fuse Disassembly

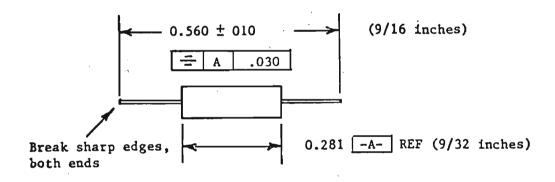


Figure 4-2. RF Fuse Element Details

Section V

THEORY OF OPERATION

5.1 INTRODUCTION

This section contains the theory of operation of the Model CSM-1 Communications Service Monitor. The information is presented in two sections: a basic discussion of the Simplified Overall Block Diagram, Figure 5-3, starting with Paragraph 5.2 describing the overall system operation; and a more detailed theory of operation based on Block Diagrams, and schematic diagrams, starting with Paragraph 5.3, describing the various modules and assemblies in the instrument in detail.

In describing the synthesizer, when a frequency range is expressed, the first frequency stated will be the one which corresponds with the lower end of the final output frequency range, also corresponding with 0 on the related front panel decade frequency switch or control dial.

5.2 BASIC THEORY OF OPERATION

The Model CSM-1 is a multi-purpose instrument which may be used as a signal generator from 50 kHz to 512 MHz, accurate in frequency to 1 ppm; as an RF frequency meter over the same frequency range; and as an amplitude modulation meter. The instrument provides swept-frequency capability by means of an internal Voltage Controlled Oscillator (VCO) providing sweep width to 1 MHz. It also provides a built-in oscilloscope for monitoring and measuring amplitude modulation. In conjunction with the internal sweep capability, the oscilloscope also serves as a spectrum monitor to display several channels in a communications band simultaneously. The oscilloscope may also be used for general applications. The Model CSM-1 contains an audio generator to provide two standard tones: 400 Hz and 1 kHz both for internal modulation and for external applications. The instrument can also generater FM signals using either the internal tone generator or an external source.

The frequency accuracy of the Model CSM-1 as a signal generator and as a frequency meter depends upon and originates with the TCXO (Temperature Compensated Crystal Oscillator) that provides a precise, stable output at 10 MHz ±1 ppm. Refer to Figure 5-3, the Simplified Overall Block Diagram. The TCXO output signal is applied to the A1 Buffer module which channels the 10 MHz signal into 5 branches. One branch goes to A3A1, the Fixed Frequency Generator (FFG) module, in which adding and subtracting mixer circuits and digital dividers generate 9 discrete frequencies: 2.1, 6.0, 6.1, 6.2, 6.3, 12.0, 12.2, 12.4 and 12.6 MHz. Further selective mixing, multiplying and dividing of these discrete signals and the original 10 MHz reference signal provide a final output frequency range of 50 kHz to 512 MHz in 100 Hz steps selected by seven panel mounted decade frequency switches.

The low decades A2A2 (100 Hz), A2A3 (1 kHz) and A2A4 (10 kHz) are essentially identical in design. They contain diode switching controlled by corresponding panel decade frequency switches to select 2 of 7 applied fixed frequencies. These along with an input frequency from 2.1 to 2.0 MHz are selectively mixed in each decade assembly and then divided by 10 to provided an output signal ranging in

frequency from 2.1 to 2.0 MHz, in 10 kHz steps, depending on the setting of the corresponding decade frequency switch.

The 100 kHz assembly, A3A2, is almost identical in design to the three lower frequency decades, except that the generated signal is not divided by 10, therefore, the output frequency ranges from 21 to 20 MHz in 100 kHz steps controlled by the 100 kHz decade frequency switch.

The 10 kHz steps at the output of the 10 kHz decade (A2A4) and the 100 kHz steps at the output of the 100 kHz decade (A3A2) are translated directly into steps of frequency shift at the synthesizer output since there is no further frequency division following the 10 kHz decade, only mixing for frequency conversion. However, the effect on the synthesizer output frequency from the 10 kHz steps at the output of each of the lower decades is reduced by a factor of 10 by each following decade division. Therefore, the 10 kHz steps from the 1 kHz decade A2A3 produce only 1 kHz steps in the synthesizer output frequency while the 10 kHz steps from the 100 Hz decade are further divided by ten and produce only 100 Hz steps in the synthesizer output frequency.

A variable frequency from 2.1 to 2.0 MHz, controlled by the front panel "0-100 Hz" control, is available from A2A1, the voltage controlled oscillator (VCO). When the 0-100 Hz control is turned on (away from OUT) the variable frequency signal is selected, instead of the fixed 2.1 MHz signal, by a diode switch at the input of the 100 Hz decade A2A2. Thus, continuous frequency variation is available between the 100 Hz steps. The frequency range of the VCO is 100 kHz (2.1 to 2.0 MHz). Since the VCO is followed by 3 decade divisions (in A3A2, A3A3 and A3A4), its effect on the synthesizer output frequency is reduced by a factor of 1000. Therefore, the variable range at the output is 100 Hz.

Similarly, at the input to the 1 kHz decade A2A3, a diode switch actuated by setting the 100 Hz decade frequency switch to the V position on the dial, replaces the 2.1 to 2.0 MHz stepped frequencies from the 100 Hz decade A2A2, by the 2.1 to 2.0 MHz variable frequency from the VCO. Since this is followed by 2 decade divisions (in A3A3 and A3A4), the 100 kHz VCO range is divided by 100 to give a range of 1 kHz at the synthesizer output, providing continuous frequency variation between the 1 kHz steps.

Similarly, when the 1 kHz decade frequency switch is set to V, the 2.1 to 2.0 MHz VCO signal drives the input of the 10 kHz decade A2A4 replacing the stepped frequencies from the 1 kHz decade A2A3 producing a variable range of 10 kHz at the synthesizer output.

Similarly, when the 10 kHz decade frequency switch is set to V, the variable frequency range at the synthesizer output becomes 100 kHz since there are now no frequency dividers following the VCO.

When the 100 kHz decade frequency switch is set to V, then the 21 to 20 MHz stepped frequencies from the 10

kHz decade A2A4 are replaced by a 21 to 20 MHz variable frequency from the VCO. This I MHz range produces a I MHz range of output frequency shift since there are no intervening frequency dividers.

The 21 to 20 MHz output from A3A2, and a 21 to 20 MHz signal from the VCO, A2A1, as well as the 12.0, 12.2, 12.4 and 12.6 MHz fixed frequencies from A3A1, are supplied to the 1 MHz decade assembly, A3A3. The output of A3A3, in the frequency range from 210 to 200 MHz in 1 MHz steps is applied to the 10 MHz decade section A4. The input section A4A1 contains an amplifier, an input filter, a mixer and a diode switch (DS). Two additional inputs to A4A1 are an 80 MHz and a 90 MHz signal obtained respectively from the A4A7 and A4A8 multipliers, which receive 10 MHz inputs from the TCXO Buffer, A1. Mixing the diode switch-selected 80 MHz or 90 MHz input with the 210 to 200 MHz signal (from A3A3) results in an output of 130 to 110 MHz from the subtractive mixer that is applied to the X port of the A4Z1 mixer. Another 10 MHz branch from the TCXO Buffer, A1, is multiplied by 9 in A4A2; and the resulting 90 MHz is again multiplied by 9 in A4A3 to produce an output of 810 MHz delivered to the L port of mixer A4Z1.

Summing mixer A4Z1 combines the 130 to 110 MHz signal from A4A1 and the 810 MHz signal from A4A3 to provide an output of 940 to 920 MHz, which is amplified in A4A4 and then delivered to the L port of mixer A4Z2. Multipliers A4A6 through A4A10 produce, in order, 140, 160, 180, 200, and 220 MHz outputs which are applied to A4A5, the AM Modulator assembly, which also contains DS's controlled by the 10 MHz decade frequency switch. One of these frequencies is selected by the DS's to enter the X port of A4Z2. The difference frequency between this signal and the 940 to 920 MHz input from A4A4 results in an 800 to 700 MHz signal in 10 MHz steps which is amplified in gain controlled amplifier (GCA) A4A11 to become the output of the 10 MHz decade.

In the 100 MHz decade, UHF multipliers, A5A3 through A5A8 produce in order, 0.8, 0.9, 1.0, 1.1, 1.2, 1.3 GHz. The signal to these six UHF multipliers is controlled by a 6-position Input Diode Switch assembly, A5A2, which receives a 100 MHz signal from the X10 multiplier, A5A1. The A5A2 Input Diode Switch is ganged electronically with Output Diode Switch assembly, A5A9, also a 6-position switch. Thus, when one of the six UHF frequencies is selected by the front panel 100 MHz decade frequency switch, the corresponding input and output positions of the two 6-position diode switches, as well as the appropriate UHF multiplier module, are automatically selected to produce 100 MHz steps. The chosen UHF frequency is applied to the L port of mixer A5Z1. The difference frequency between this signal and the 800 to 700 MHz signal introduced into the R port from the 10 MHz decade forms the output signal at the X port of final mixer A5Z1.

When the instrument's FUNCTION switch is in the GEN-ERATE position, the synthesized frequency, produced as a result of manual selection of appropriate positions of the seven decade switches and the variable dial, is amplified by A5A10, the final BBA (Broad Band Amplifier). With the FUNCTION switch in its GENERATE position, the selected frequency is available at a maximum level of 0 dBm (0.224 mV) at the RF OUTPUT receptacle. To keep this amplitude constant, an Automatic Level control circuit provides a dc feedback voltage to adjust the gain of the Gain Controlled Amplifier (GCA). A4A11. The synthesized RF output signal may be attenuated from 0 dBm to -110 dBm by means of a 100 dB attenuator having 10 dB steps, AT1, and a 10 dB attenuator having 1 dB steps, AT2.

When the FUNCTION switch is in either MEASURE sensitivity range position, control logic is applied to the appropriate decade switches automatically to add 11 MHz to the frequency of the synthesized signal, providing a local oscillator (LO) signal. This LO signal is heterodyned with the RF INPUT signal in the MEASURE mixer in assembly A5A11, and amplified forming an 11 MHz IF signal.

This IF signal is applied to the input of the A6A1 module in the measure section A6 where it is further amplified, filtered and converted to 1 MHz and demodulated in an AM detector. The recovered audio is amplified for visual observation and AM measurement on a CRT and for aural monitoring on the built-in speaker or on headphones via the AUDIO OUTPUT receptacle.

The A6A1 module contains a mixer that beats the 1 MHz signal with a 1 MHz synthesized signal. The difference frequency out of this mixer is amplified and applied to an LED BEAT light that flickers (or beats) at the rate of the difference frequency. The amplified difference signal may also be applied to the audio circuit via the AUDIO MODE switch for aural determination of the difference frequency.

The internal Audio Generator, A6A4, provides standard reference frequencies of 400 Hz and I kHz. Either of these audio signals is available at the front panel TONE OUTPUT receptacle with level controllable by the TONE OUTPUT control. Either tone may be selected, or an external AM INPUT audio signal may be selected, to amplitude modulate the generated RF signal up to 95%. Using the built-in oscilloscope, the Model CSM-I is capable of serving as an amplitude modulation meter, measuring AM of an external signal or monitoring the AM of the generated signal in two ranges: 0 to 30% and 0 to 100%. The oscilloscope with a 3-inch CRT is electrostatically deflected by horizontal and vertical deflection amplifiers, A6A3 and A6A2. Front panel controls are provided for gain, centering, intensity, and focus. Internal adjustments are provided for astigmatism and vertical gain calibration.

A front panel receptacle marked DET INPUT is connected to an internal RF detector. The purpose of this detector is to permit the detected output from a device being tested at high frequency to be displayed on the Model CSM-I oscilloscope when the VERT MODE switch is at its DETECTOR position.

An input receptacle marked HORIZ INPUT permits signals over a frequency range of approximately 5 Hz to 30 kHz to drive the horizontal deflection amplifier of the CRT. Similarly, the front panel VERT INPUT permits signals from dc to >30 kHz to drive the vertical deflection amplifier of the CRT so that the oscilloscope is available for general purpose applications.

Assembly A6A3 contains a sawtooth generator which provides the normal horizontal sweep for the CRT display from 10 Hz to 5 kHz in two ranges. The sawtooth output may also be used to modulate the VCO, A2A1, providing a swept-frequency generator with a sweep width variable from 0 Hz to 1 MHz, using the front panel decade switches and 0-100 Hz variable dial.

When the SWEEP WIDTH switch is turned off, an external audio signal applied to the FM INPUT will modulate the VCO, and thus a frequency modulated signal is available from the instrument's RF OUTPUT. One of the standard tones, 400 Hz or 1 kHz, may be brought out from the TONE OUTPUT receptacle and connected to the FM INPUT to modulate the VCO and furnish an FM output signal with deviation up to 100 kHz and beyond, controlled by the front panel TONE LEVEL control.

5.3 DETAILED THEORY

5.3.1 10 MHz Buffer, A1

The output of the 10 MHz Temperature Controlled Crystal Oscillator (TCXO) is applied to the 10 MHz Buffer Amplifier, assembly A1. Refer to Figures 5-1 and 9-1. The purpose of the Buffer Amplifier is to provide separate 10 MHz signals at five output connectors. J2 through J6, with adequate filtering and isolation from each other. The 10 MHz signal output from the emitter of Q1 passes through a low pass filter and applied to separate, untuned, emitter follower amplifiers Q2 and Q3. The 10 MHz output from the collector of Q1 is applied to three separate, essentially identical tuned amplifiers Q4, Q5 and Q6. The five 10 MHz outputs go to several assemblies for generating other signal frequencies and for reference purposes.

5.3.2 100 Hz, 1 kHz, 10 kHz Decades and VCO, A2

The A2 assembly consists of the VCO (Voltage Control Oscillator) assembly (A2A1), the 100 Hz decade (A2A2), I kHz decade (A2A3), and 10 kHz decade (A2A3). Refer to Block Diagram Figure 5-4.

5.3.2.1 VCO Module, A2A1

In the Model CSM-1, the VCO (voltage controlled oscillator) A2A1 serves three purposes:

 It provides continuous frequency variation, manually controllable by the 0 to 100 Hz control, for resolution between the 100 Hz steps from the basic synthesizer. Variable increments may be introduced in five ranges as shown in Table 5-1.

Table 5-1. Variable I	Frequency	Range
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Highest Frequency Switch Set to V	0-100 Hz Dial Setting	Output Frequency Variation
None	OUT	VCO off: 100 Hz steps
None	0 to 10	0 to 100 Hz
100 Hz	0 to 10	0 to 1 kHz
l kHz	0 το 10	0 to 10 kHz
10 kHz	0 to 10	0 to 100 kHz
100 kHz	0 to 10	0 to 1 MHz

It provides automatically swept frequency capability when the SWEEP WIDTH control is turned on. The sawtooth waveform from the A6A3 horizontal deflection section, Paragraph 5.3.6.3, is

also applied to the VCO to provide swept frequency excursions adjustable by the SWEEP WIDTH control.

3. External audio modulating signals through the front panel FM INPUT receptacle, at frequencies from <5 Hz to >3 kHz, may be used to modulate the VCO when the SWEEP WIDTH (Δ F) switch is turned off, and the FUNCTION switch is at its GENERATE position.

The oscillator gain stage Q1 is resonated by a tank circuit comprising L2 and the combined capacitance of C8, C10. C11 and varactor diode CR2. Refer to schematic, Figure 9-2. A de control voltage from the front panel 0-100 Hz variable frequency dial is applied thru J2. R7. CR1 (temperature compensation) and L2 to back bias varactor CR2. The tuning range is 21 to 20 MHz, corresponding to 0 and 10 respectively on the 0-100 Hz variable frequency dial. J-FET buffer Q2 presents a high input impedance at the capacitive tap (C10 and C11) on the tank circuit to minimize loading and maintain high Q for stability. The source output of Q2 provides positive feedback thru C6 to Q1 emitter to sustain oscillation. The drain output of Q2 drives emitter follower buffer Q3 and high pass filter C15. L4, C16. Then the signal is branched into two channels: (1) amplitier Q4 and buffer Q5 providing 21 to 20 MHz output at J5, controllable in level by R28, and (2) amplifier Q7. buffer Q8, and decade frequency divider U1, providing 2.1 to 2.0 MHz output at J6, controllable in level by R41.

When the 100 kHz frequency dial is set to V, a "low" logic signal at J4 turns on logic switch Q6 which powers Q5 and activates the J5 output. This variable frequency 21 to 20 MHz signal replaces the synthesized output from A3A2 (100 kHz decade), to drive A3A3 (1 MHz decade). In this mode, logic switch Q9 is turned on, disabling U1 by applying a "low" at pin 13 (reset), to inhibit the J6 output, since it is not required when J5 is active.

When the 100 kHz frequency dial is not at V, and any one of the lower decade frequency dials is set to V, a "high" logic signal at J4 turns logic switches Q6 and Q9 off, turning on U1 to activate the J6 output. This variable frequency 2.1 to 2.0 MHz signal replaces the synthesized (fixed frequency) signal at the appropriate decade interface, according to which frequency dial is at V. In this mode, the turnotf of Q6 also removes power from Q5 to inhibit the J5 output, since it is not required when J6 is active.

When the VCO is not required, as signified by turning the 0-100 Hz dial to the OFF position, the rotary switch on this dial interrupts the +9V supply to J1, disabling oscillator Q1 to eliminate extraneous signals. Logic switch Q10 senses the "low" state at J1 and transmits a "high" logic state thru J9 to the diode switch at the input of A2A2 (100 Hz decade), selecting a fixed 2.1 MHz signal as the input to this decade.

When the VCO is required, as signified by turning the 0-100 Hz dial to its active range (0 to 10), the switch closure applies +9V to J1, activating oscillator Q1. The logic state of Q10 reverses to select the variable frequency 2.1 to 2.0 MHz VCO signal as the input to A2A2 (100 Hz decade).

A modulating signal input, J3, is dc coupled to the anode of varactor CR2 thru R8 and L3 to provide swept frequency or FM capability as selected by the front panel controls. The parallel resonance of L3 and C9 suppresses oscil-

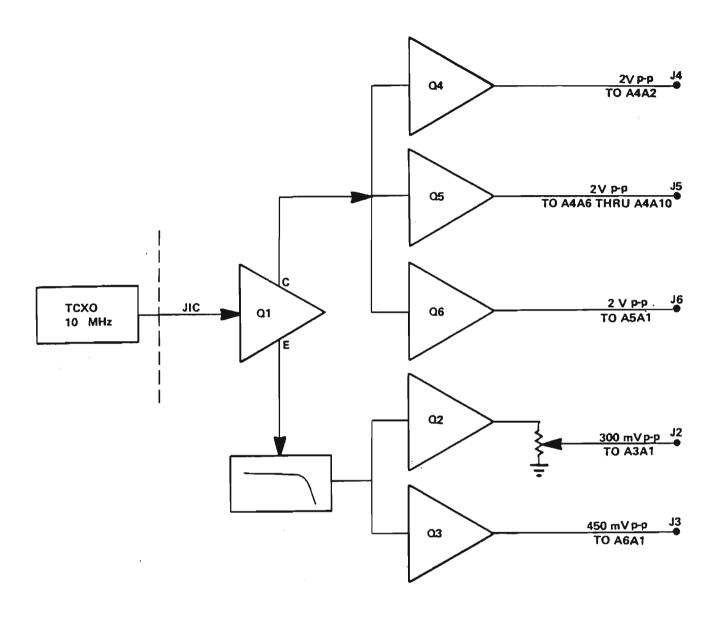


Figure 5-1. Block Diagram, TCXO Buffer Amplifier, A1

lator signal leakage to the control panel wiring thru R8 and J3. The time constant formed mainly by C5 and R8 rolls off the high frequency audio response of the modulating signal input channel at approximately 10 kHz.

5.3.2.2 Low Frequency Decades, A2A2, A2A3 and A2A4

The A2A2, A2A3, A2A4 modules are identical except for the decade switching associated with each module. Hence, the following description of A2A2 applies to all three modules. Refer to Block Diagram Figure 5-4 and Schematic Figure 9-3. A common input to each of these modules is the variable 2.1 to 2.0 MHz signal from the VCO module. The selection of this variable 2.1 to 2.0 MHz signal or a synthesized 2.1 MHz signal is made by a diode switch consisting of CR1 thru CR6, in accordance with switching logic initiated by the 0-100 Hz front panel variable frequency dial. Logic from the 100 Hz decade front panel frequency switch, A15, energizes and closes one of four diode switches, CR7 thru CR18, to select one of the synthesized frequencies 6.0, 6.1, 6.2 or 6.3 MHz from the fixed frequency generator A3A1, refer to Paragraph 5.3.3.1. The selected frequency in the 2.0 to 2.1 MHz range is mixed in a summing mixer with the selected 6.0, 6.1, 6.2 or 6.3 MHz frequency; and the output of 8.4 to 8.0 MHz, after filtering and amplification, is mixed in a second summing mixer with a 12.0, 12.2 or 12.6 MHz signal obtained from the fixed frequency generator A3A1. The desired frequency is selected by logic initiated by the 100 Hz decade front panel frequency switch that energizes and closes one of three diode switches, CR19 thru CR27.

Output of the second summing mixer is 21 to 20 MHz, which is then divided by $a \div 10$ divider to deliver a 2.1 to 2.0 MHz range of signals at the output. See Appendix A.

5.3.3 100 kHz, 1 MHz Decades and Fixed Frequency Generator, A3

The A3 assembly consists of the Fixed Frequency Generator (A3A1), the 100 kHz decade (A3A2), and 1 MHz decade (A3A3). Refer to Block Diagram Figure 5-5.

5.3.3.1 Fixed Frequency Generator, A3A1

The 10 MHz Buffer Amplifier output signal from J2 of A1 is applied to the input connector, J2, of the Fixed Frequency Generator, A3A1. Refer to the Block Diagram and the Schematic Diagram Figure 9-4. The Fixed Frequency Generator is designed to derive 9 new fixed frequency signals from this 10 MHz signal. The first operation is typical of three other mixer/divider operations in the A3A1 generator assembly. Into the L port of an active mixer is fed the 10 MHz input. Into the R port of the same mixer is a 2 MHz signal, obtained by dividing the original 10 MHz by 5. From this mixer are derived sum and difference frequencies, 12 MHz and 8 MHz respectively. The 12 MHz signal is the first required fixed frequency.

As shown in the Block Diagram, the 12 MHz signal is distributed by four emitter followers having unity gain. One follower delivers a 12.0 MHz signal at J6. From a second emitter follower the signal goes into a dual divider, with division by 5 producing a 2.4 MHz output, and division by 2 resulting in a 6.0 MHz signal which is the second required fixed frequency.

The 2.4 MHz signal is mixed with the 10 MHz input to

produce 12.4 MHz and 7.6 MHz, again sum and difference frequencies. The 12.4 MHz signal is the third required fixed frequency and is available at 13. The 12.4 MHz signal is also divided by 2 to obtain 6.2 MHz, the fourth fixed frequency.

The 7.6 MHz signal is mixed with 5 MHz, obtained by dividing 10 MHz by 2, and the 12.6 MHz sum provides the 5th fixed frequency. From the 12.6 MHz signal are derived, through division by 2, 3 and 6, the corresponding 3 output frequencies: 6.3 MHz, the 6th desired fixed frequency: a 4.2 MHz signal applied to another mixer; and a 2.1 MHz output, the 7th fixed frequency. By mixing the 4.2 MHz signal with 8 MHz, the 8th fixed frequency of 12.2 MHz is produced. This latter is divided by 2 to generate 6.1 MHz, the 9th required fixed frequency.

In each of these frequency generation circuits, employing mixers and dividers, amplifiers are used. Some of these amplifiers are drivers preceding the mixers and include low pass filters to eliminate undesired harmonics. Other amplifiers are used after the mixers to filter as well as amplify signals of the desired frequencies. Typically, these active mixers have a gain of 12 dB. Filtering in the post-mixer amplifiers is achieved by tuned output networks. Each of these stages amplifies the required frequency and attenuates undesired sidebands.

The unity gain amplifiers shown in the block diagram, are emitter followers used as buffers. They attenuate feedback of undesired signals into the nine desired fixed frequencies produced in Assembly A3A1.

5.3.3.2 100 kHz Decade, A3A2

Design of the 100 kHz module, A3A2 is very similar to the three lower frequency decades described in Paragraph 5.3.2.2. The difference is that the summed frequency range obtained from the second mixer, 21 to 20 MHz, is not divided by 10 just prior to the output. Refer to Figures 5-5 and 9-5.

Again the choice of the two inputs to the 2-position diode switch shown in the block diagram of A3A2 is controlled by the manual front panel switch used for selecting frequencies in the previous decade — in this case, the 10 kHz switch. When this latter switch is in its V position, the variable 2.1 to 2.0 MHz signal from the VCO module is selected. Otherwise, the 2-position switch selects a synthesized 2.1 to 2.0 MHz, the output from the previous decade, A2A4.

5.3.3.3 1 MHz Decade, A3A3

In the design of the 1 MHz decade, the same principles are applied as in the lower frequency modules, but the frequencies selected are higher. The 2-position diode switch at the input of A3A3, the 1 MHz module, selects between the variable 21 to 20 MHz provided by the VCO module and the synthesized 21 to 20 MHz from the 100 kHz decade. Refer to Figures 5-5 and 9-6. The selection made by the 2-position diode switch is controlled by the front panel 100 kHz decade frequency switch so that when this switch is in the V position, the VCO variable frequency input is chosen. The selected 21 to 20 MHz signal goes through a low pass filter with a cut-off just above 21 MHz to reject harmonics and higher frequency noise. The signal then passes through a 6 dB attenuator, and enters the first doubly balanced mixer of the A3A3 assembly.

As shown in the Block Diagram, the filtered 21 to 20 MHz goes into the X port of the mixer. Applied to this mixer's L port is a frequency of 60, 61, 62 or 63 MHz obtained by selecting one of the fixed frequency signals, 12.0, 12.2, 12.4 and 12.6 MHz, multiplying it by 5, and then amplifying and filtering the multiplied signal to attenuate sidebands.

Mixing these two frequency ranges results in a sum of 84 to 80 MHz at the mixer R port. This signal goes through a bandpass filter tuned for this frequency band, then a tuned amplifying and filtering stage, and a 6 dB attenuator. This conditioned signal is fed into the X port of a second summing mixer.

The other input to this mixer is a 120, 122 or 126 MHz signal. This frequency range is derived by selecting one of the fixed frequency signals, 12.0, 12.2 or 12.6 MHz, multiplying by 10, passing the resulting signal through a bandpass filter to attenuate sidebands, and then applying it to the mixer L port.

The summed output of the second mixer provides a frequency range of 210 to 200 MHz in 1 MHz steps which goes through a bandpass filter and an amplifying/filtering stage. The filtered 210 to 200 MHz output is applied to the 10 MHz decade in the A4 Assembly.

5.3.3.4 Measure Mode Frequency Offset

When the FUNCTION switch is in the GENERATE position, the synthesizer output frequency corresponds with the settings of the frequency switches. When the FUNCTION switch is in the MEASURE mode, the overall synthesizer frequency output is advanced by 11 MHz. This is accomplished by providing additional switch contacts in the 1 MHz, 10 MHz and 100 MHz decade switches and diode logic to select an output frequency always 11 MHz above the frequency switch dial setting.

5.3.4 10 MHz Decade, A4

The A4 assembly consists of an input filter, mixer, diode switch (A4A1), two X9 multipliers (A4A2 and A4A3), 940 to 920 MHz amplifier (A4A4). AM modulator and diode switch (A4A5), five multipliers (A4A6 thru A4A10), and gain control amplifier (A4A11). Refer to Block Diagram Figure 5-6.

5.3.4.1 Mixers and Multipliers A4A1 thru A4A4

The 210 to 200 MHz signal from the 1 MHz Decade, A3A3, is brought into the A4A1 module thru J6, and amplified and filtered before being applied to the L port of a doubly balanced subtractive mixer. Refer to Figure 5-6. There is a choice of two inputs to the X port of this mixer. Both are similarly generated, by multiplier sections of A4A7 (X8) and A4A8 (X9) to produce the two desired frequencies 80 MHz and 90 MHz from the TCXO 10 MHz input. Refer to schematics, Figures 9-13 and 9-14.

Operation of each multiplier section is essentially identical. The 10 MHz signal is amplified and then multiplied in a transistor circuit with LC output network tuned for 80 MHz or 90 MHz. After multiplication the signal goes through a bandpass filter, a tuned amplifier, and a second bandpass filter. These filters are sharply tuned for the required frequency and to attenuate sidebands including

 ± 10 MHz from the crystal oscillator source. Following the second filter, the signal is tapped off a potentiometer for adjusting the signal level. It is then delivered to two diode switches, one for 80 MHz and one for 90 MHz.

The selection of the 80 or 90 MHz signal is accomplished by control logic produced by the 10 MHz front panel decade frequency switch. Switching manually to the 80 MHz position, for instance, provides a ground for the 80 MHz diode switch, closing the switch so that the 80 MHz signal is passed through the diode network. Meanwhile the 90 MHz signal remains blocked out. The selected 80 MHz or 90 MHz signal goes through a low pass filter to the X port of the A4A1 subtractive mixer. Subtracting these frequencies from the 210 to 200 MHz signal in the mixer results in an output of 130 to 110 MHz from the mixer's R port. This signal is amplified and goes through a filter with a pass band of 130 to 110 MHz to attenuate all undesired sidebands. Now the 130 to 110 MHz is applied to the X port of the A4Z1 summing mixer.

The second input to this summing mixer is an 810 MHz signal. The generation of 810 MHz is accomplished as indicated by the diagrams for modules A4A2 and A4A3. In A4A2, the buffered TCXO 10 MHz signal is multiplied by 9 to produce 90 MHz, and then in A4A3, this 90 MHz is multiplied by 9 to achieve the desired 810 MHz. In both of these multiplier modules there is a succession of bandpass filters and amplifiers designed to produce a signal with unwanted spurious signals suppressed.

The 810 MHz is mixed in A4Z1, a doubly balanced additive, mixer, with the 130 to 110 MHz from A4A1 to produce a sum of 940 to 920 MHz, which is applied to module A4A4. In this module are three tuned amplifiers and three bandpass filter sections designed to provide a clean 940 to 920 MHz signal output, with all spurious signals adequately suppressed.

The 940 to 920 MHz signal is applied to the L port of a doubly balanced subtractive mixer, A4Z2. The X port receives a signal of 140 to 220 MHz from A4A5, the AM Modulator and Diode Switch Assembly. The function of this module is to select the output from one of the five multipliers, A4A6 to A4A10, and to amplitude modulate the selected signal when required. In addition, the module provides a monitor output for determining the percentage modulation in the GENERATE mode of the FUNCTION switch.

5.3.4.2 Multipliers A4A6 through A4A10

The 140 to 220 MHz signal produced by multiplier modules A4A6 through A4A10 is performed by a two-step multiplication of the basic 10 MHz TCXO signal. Thus, there are X7X2, X8X2, X9X2, X10X2 and X11X2 modules used to obtain 140, 160, 180, 200 and 220 MHz respectively. Each module contains two tuned amplifier stages and four bandpass filter networks. Refer to schematics, Figures 9-12 thru 9-16.

5.3.4.3 AM Modulator and Diode Switch Module, A4A5

The function of this module is to select the output from one of the five multipliers, A4A6 to A4A10, and amplitude modulates the selected signal, thereby providing the "X" port signal to the A4Z2 mixer. In addition, the module provides a monitor output for monitoring the modulation percentage in the GENERATE mode, and, switches +8.7 V dc to power the selected multiplier. Refer to Figures 5-6 and 9-11.

The input diode switch consists of five identical sections made up of a control transistor and three diodes. A typical section is the 220 MHz switch made up of Q2, CR3, CR4 and CR5. In the "off" condition, Q2 has +9 V dc applied to both emitter and base, turning the transistor off. Q4 provides a fixed +3.5 V dc bias to the anode of diode CR5. Therefore CR5 is biased on and diodes CR3 and CR4 are biased off. CR4 is biased off because there is always one diode switch on at any one given time. The combination of "off" series diodes and an "on" shunt diode results in a high attenuation signal path. To turn the switch "on", the base of the control transistor Q2 is grounded through a 1.5 kilohm resistor, R31. This causes the transistor to turn on full, raising the collector to approximately 8.7 Vdc. This forward biases CR3 and CR4, and reverse biases CR5, giving a low attenuation signal path to the "L" port of the modulator, Z1. At any given time, one of the five diode switches will be turned on and the remainder turned off by the 10 MHz decade switch. The 8.7 Vdc from the collector of the "on" switch control transistor is also connected to an output jack. These outputs from the five diode switch sections are used as the supply voltages for the five multiplier chains, A4A6 thru A4A10. Therefore, only the multiplier feeding the "on" diode switch is operating at any given time. This serves to reduce possible spurious outputs due to the unused multipliers.

The selected signal is applied through a 2 dB pad to the "L" port of modulator Z1. The signal level at this point is nominally -1 dBm. Modulator Z1 acts as a current controlled attenuator with a nominal attenuation of 16 dB. The attenuation is controlled by the signal applied to "X" port, while the output is taken from the "R" port. Thus the 50 Hz to 20 kHz signal applied to the "X" port acts to amplitude modulate the selected signal.

The AM modulator circuit consists of U1, CR1, U2, Q1, CR19 and Z1. A dc current from the -9 Vdc source, adjustable by R5, is coupled through R5, R4 and R3 to the inverting input of summing amplifier U1. Also, the modulating audio signal from J2 is direct coupled to the inverting input of summing amplifier U1 through R1.

The audio modulating signal from the output of U1, including its dc signal component, is direct coupled to the inverting input of leveling loop amplifier U2 via R8, CR1 and R13. Diode CR1 acts as a temperature compensating diode to offset the temperature coefficient and nonlinearity of RF level detector diode CR19.

The inverting input of U2 forms a summing point, being supplied via R15 with a second signal, the output of RF level detector CR19 and C5. This signal, detected from the RF signal envelope at the output of amplifier Q8, has a dc component and a superimposed ac signal; the dc voltage is proportional to RF carrier level but the ac voltage follows the negative portion of the RF signal modulation envelope waveform.

Since R14 and R15 are equal in value (5,110 ohms), the summing action at their junction connected to the inverting input of U2 and the high loop gain require the detected waveform applied to R14 to be equal in amplitude but opposite in polarity to the modulating audio waveform applied to R15, except for a very small error voltage which appears at the inverting input of U2.

This error voltage is amplified by U2, and then converted to an error current by modulator driver Q1. The amplified error current from Q1 collector controls the operating point of balanced modulator Z1 to provide the proper RF signal envelope to the input of RF detector, CR19 and C5. via Q8. The attenuation of the RF signal at balanced modulator Z1 is varied by the amplified error current from Q1 so that the instantaneous attenuation of RF signal at Z1 provides amplitude modulation of the RF signal, where the envelope of the RF signal follows the modulating signal.

The ac bandwidth and gain of this levelling feedback loop are determined by the time constants of R19 x C11 and R17 x C7 to avoid instability of the feedback loop.

A second path of modulating current is provided from the output of U1 through C12, R24 and R25, in addition to the modulating current from Q1 collector previously described. This premodulation current, adjustable by R24, reduces the error current required from Q1, increasing the ac feedback gain and bandwidth to ensure flat AM response up to 95% AM at modulating frequencies up to 20 kHz.

The modulated signal output from Q8, at the same frequency as the input selected (140 to 220 MHz), is filtered through low pass filter L8, L9, C39, C40 and C41 to suppress frequencies above 220 MHz before application to mixer A4Z2 X port via J19. Resistive attenuator pads, 6 dB at the input and 9 dB at the output of the low pass filter, isolate it from Q8 and J9 loading effects.

For monitoring % AM on the CRT display, the ac signal with its dc component from U1 is coupled out to J18 via R26. The ratio of peak ac to dc voltage is % AM of the RF signal.

5.3.4.4 Gain Controlled Amplifier, A4A11

In the difference mixer, A4Z2, the 140 to 220 MHz input from A4A5 is combined with the 940 to 920 MHz signal from A4A4 to produce a signal of 800 to 700 MHz, which goes through a bandpass filter A4FL1, and then to module A4A11, the Gain Controlled Amplifier (GCA). Refer to Figure 5-6.

The GCA serves as the output stage of the 10 MHz decade (A4) to drive the final mixer input (A5Z1-R port in the 100 MHz decade, A5). The gain of the GCA is variable over a range of more than 40 dB, by means of a dc control voltage input at J4. This dc input is supplied from the level detector in the final BBA (A5A10), thus the GCA becomes part of an ALC (automatic levelling control) loop. The ALC loop permits setting the synthesizer output level to 0 dBm in the generate mode and to +7 dBm in the measure mode as required by the measure mixer. The ALC loop also maintains the synthesizer output level constant despite variation in the GCA input level due to component tolerances over the rated temperature range.

The GCA input signal (700-800 MHz) is applied via J1 to broadband amplifiers Q1, Q2, and Q3. Refer to Figure 9-17. The gain of amplifiers Q1, Q2, and Q3 is controlled by increasing the positive bias current in each base to reduce the gain (forward AGC). The output of final amplifier Q3 is applied to low pass filter C14, L7, and C15 which attenuates unwanted signals above 810 MHz. Then the signal is passed thru a 3 dB isolating attenuator pad, R13, R14, and R15, to the GCA output receptacle J5, for application to the 100 MHz decade (A5) input.

5.3.5 100 MHz Decade, A5

The A5 assembly consists of a X10 multiplier (A5A1), diode switch assemblies (A5A2 and A5A9), six multipliers (A5A3 thru A5A8), output broadband amplifier assembly (A5A10), and measuring broadband amplifier (A5A11). Refer to Block Diagram Figure 5-7.

5.3.5.1 UHF Multipliers, A5A1 and A5A3 thru A5A8, Diode Switches, A5A2 and A5A9

There are six similar UHF multipliers A5A3 thru A5A8 developing output frequencies of 0.8 GHz, 0.9 GHz, 1.0 GHz, 1.1 GHz, 1.2 GHz and 1.3 GHz. The selected one of these frequencies, chosen by the position of the 100 MHz decade switch, is mixed with the 800 to 700 MHz signal from A4A11, the Gain Control Amplifier from the preceding assembly. Refer to schematics, Figures 9-18 thru 9-26.

Synthesis of the six UHF signals from 0.8 GHz to 1.3 GHz is achieved as follows. A 10 MHz signal from A1, the TCXO buffer, is fed into A5A1, an X10 multiplier module. Here the 10 MHz signal is shaped by two amplifier stages tuned for this frequency, then differentiated before multiplication in a circuit resonating at 100 MHz. Now the 100 MHz signal is amplified and passed through a narrow bandpass filter.

This 100 MHz signal is applied to A5A2, the Input Diode Switch assembly, consisting of six diode switches controlled by A10, the 100 MHz decade switch, which channels the 100 MHz signal from A5A1 to the input of the selected UHF multiplier module.

Then the desired UHF frequency from 0.8 GHz to 1.3 GHz passes through the appropriate output gate of A5A9, the Output Diode Switch assembly. In this frequency selection process, the 100 MHz decade switch activates one of the six UHF frequencies by grounding one of six control lines J2, J4, J6, J8, J10 or J12 on A5A9 to actuate the appropriate diode switch. A corresponding inverted logic level (+8.7 Vdc) appears at J14, J15, J16, J17, J18 or J19 to power the appropriate UHF multiplier and to actuate the appropriate channel in A5A2 through one of the logic inputs J2, J4, J6, J8, J10 or J12.

Thus, in terms of control logic, both the input diode switch and its output counterpart are ganged electronically so that selection of a single frequency, 0.8, 0.9, 1.0, 1.1, 1.2 or 1.3 GHz, is made by means of the 100 MHz decade frequency switch.

Each of the six UHF multiplier modules, from 0.8 GHz to 1.3 GHz, is essentially identical in design. The input 100 MHz signal is amplified and then multiplied in a circuit tuned to resonate at the appropriate UHF frequency. After further amplification in two stages providing input and output bandpass filters in each stage, the signal goes through a narrow band cavity filter also designed to pass the desired UHF frequency, 0.8 GHz to 1.3 GHz, and to attenuate the ±100 MHz sidebands.

5.3.5.2 Final Mixer, A5Z1

The UHF frequency selected by the 100 MHz decade switch enters the L port of the difference mixer A5Z1, where it is mixed with the 800 to 700 MHz signal from the Gain Control Amplifier, A4A11. The difference frequency,

obtained from the X port of mixer A5Z1, is an RF output which can range in frequency from 50 kHz to 512 MHz in the GENERATE mode of the Model CSM-1, and ranges in frequency from 11.050 MHz to 523 MHz in the MEASURE mode of the instrument. This signal is applied to the A5A10 Output BBA module.

5.3.5.3 Output BBA, A5A10

The A5A10 module consists of an input low pass filter, a broadband amplifier, a signal sampling circuit which provides an ALC signal for the Gain Controlled Amplifier (A4A11), and two diode switches. Refer to Figures 5-7 and 9-27.

The input to A5A10 is a low level signal from the X port of the final mixer, A5Z1. In the GENERATE mode, the signal is between 50 kHz and 512 MHz, at a nominal level of -33 dBm. The actual level at the A5A10 input depends on its gain since its output level is held constant by the ALC loop including comparator U1, ALC DC Amplifier Q10. and Gain Controlled Amplifier A4A11. In the MEASURE mode, the input signal is between 11.05 MHz and 523 MHz at a level of -26 dBm. This level is fixed and is not affected by any of the controls. The signal first passes thru a 3 dB attenuator pad, then a low pass filter, and then thru a second 3 dB pad. The signal is then coupled by C6 to the input of the broadband amplifier, Q1.

The broadband amplifier is made up of four essentially identical class A gain stages. Each stage is biased by a constant current source for optimal gain. Interstage coupling is via a parallel RC network. This serves to peak up the overall gain at the higher frequencies, resulting in a flat response from below 50 kHz to above 523 MHz. Nominal amplifier gain is 45 dB, and gain flatness is ± 2 dB, over this range. The output of the amplifier is coupled via R51 and C28 to output jack, J5. R51, combined with the 50 Ω load impedance normally connected to J5, acts as a power divider resulting in an overall amplifier gain of 33 dB between J2 and J5.

To provide output level control, diode CR4 samples the output signal and feeds the detected signal to U1. At the same time, a dc bias signal is applied via J7 to the same input of U1. Any difference between the detected signal and the bias signal results in a dc output from U1. This signal is buffered by Q10 and is applied via J9 as a level control signal to the gain control amplifier, A4A11. Since the output of A4A11 is the signal which drives A5Z1 which in turn drives A5A10, any change in output level results in a correcting signal which changes the drive to bring the signal level at J5 back to the desired level. The bias applied to J7 is controlled by the MODE switch A20. In the GENERATE mode, +4.5V is applied to J7 for an output level of 0 dBm, which may be set accurately by means of adjustment potentiometer R39. Q9 is a transistor switch which increases the ALC detector time constant for low frequencies (< 1 MHz) by connecting C29 to ground.

In the MEASURE mode, the A5A10 provides the L.O. signal for the Measure BBA mixer A22A1Z1. Since a +7 dBm signal level is needed, the MODE switch applies +9 volts to J7, resulting in maximum output from A4A11, and thus a +7 dBm output from the amplifier. At the same time, +9 volts is applied to J3, turning on CR3 which connects the output of Q7 to J4 which supplies the L.O. signal to A22A1Z1. It should be noted that a signal is still

present at 15. This signal is approximately +1 dBm in level and is exactly 11 MHz above the measurement frequency selected by the front panel controls.

5.3.5.4 Measure BBA, A22A1

A signal between 50 kHz and 512 MHz from the front panel MEASURE INPUT receptacle is applied to J2. The input signal is applied to the 3 stage broadband amplifier, Q2. Q4 and Q6, providing approximately 10 dB gain per stage. The amplified input signal is then applied via 3 dB attenuator pad, R23, R24 and R25 to doubly balanced mixer, Z1, X port. A signal between 11.05 MHz and 523 MHz (programed to be 11 MHz above the setting of the front panel frequency dials) from Final Broadband Amplifier A5A10 is applied to J3, which is connected directly to doubly balanced mixer, ZI, L port, supplying its local oscillator signal. Mixer ZI is a difference mixer and provides an II MHz signal at the R port. The II MHz signal is amplified by Q7 with a tuned output circuit including capacitive divider, C29 and C30, providing low impedance output at J4. Q1, Q3 and Q5 regulate the base current in each amplifier stage Q2, Q4 and Q6 to maintain each collector current at approximately 21 mA despite temperature and hFE variations.

The BBA has a nominal gain of 27 dB from J2 to the X port of Z1. Including a conversion loss of 6.5 dB in the mixer Z1 and IF gain of 12.5 dB in the Q7 stage, the overall gain of the A22A1 module from J2 to J4 is 33 dB. Thus for an RF input level range from 2 μ V to 2 mV (-101 dBm to -41 dBm) the IF output level of A22A1 will range from -68 dBm to -8 dBm, applied to the input of the A6A1 module while provides further IF amplification.

5.3.6 Circuit Measure Assembly, A6

The A6 assembly consists of a IF, detector and audio amplifier (A6A1), vertical amplifier (A6A2), horizontal amplifier and sweep Generator (A6A3), and audio generator (A6A4). Refer to Block Diagram Figure 5-8.

5.3.6.1 IF, Detector and Audio Amplifier, A6A1

The A6A1 module processes the 11 MHz IF output from the measure BBA (A22A1) to provide the following audio frequency signals: (1) a demodulated audio output for monitoring and AM measurement on a CRT display, (2) a demodulated audio output for monitoring aurally, (3) a beat light driver output responsive to measured frequency error, and (4) an audio output for monitoring the frequency error beat aurally. The A6A1 includes an audio power amplifier for driving either a loudspeaker or headphones from signals (2) or (4) above.

The IF 11 MHz signal from A22A1 (MEAS BBA) is applied via J2 to a sensitivity range attenuator consisting of R1 and R2. Refer to schematic Figure 9-28. R2 is switchable by turning the diodes CR1 to CR4 on or off, as controlled by the MEAS sensitivity switch on the front panel. When the sensitivity switch is set to the $2\,\mu\text{V}$ to $60\,\mu$ V range, then 0 Vdc is applied through R1 to diodes CR1 to CR4 via J6, diodes CR1 to CR4 are turned off, R2 is open circuited, and the attenuation is 0 dB. When the sensitivity switch is set to the 0.06 to 2 mV range, +9 Vdc is applied through R1 to diodes CR1 to CR4 via J6, the diodes CR1 to CR4 are turned on and the attenuation of the voltage divider is approximately 28 dB.

The 11 MHz signal from voltage divider R1 and R2 is applied to the two stage, gain controlled 11 MHz IF amplifier, Q1 through Q6. The first stage of the gain controlled IF amplifier, Q1, Q2 and Q3, is a feedback amplifier whose gain is controlled by the feedback voltage divider ratio between R10 and the total of R9 plus the combined resistance of diodes CR5 to CR8. This resistance depends on diode current as set by the dc voltage from the emitter follower Q16. Similarly, the second stage of the gain controlled IF amplifier, Q4, Q5 and Q6, is a feedback amplifier whose gain is controlled by feedback voltage divider ratio between R20 and R19 plus the resistance of diodes CR9 to CR12, which is set by the dc voltage from the emitter follower Q16.

The 11 MHz signal from Q6 is applied through buffer amplifier Q7 to crystal filter X1 which provides the overall measure selectivity (30 kHz bandwidth). The 11 MHz signal from crystal filter X1 is applied through the emitter follower Q8 and potentiometer R43 (1F gain adjust) to the RF input of active mixer U1. In U1, the 11 MHz signal mixes with the 10 MHz LO signal from A1 (10 MHz buffer) via J1, C18, the emitter follower Q9, level set R39 and C25, to produce a 1 MHz 1F signal containing all of the modulation components of the 11 MHz signal. The 1 MHz IF signal from U1 is coupled through 1 MHz low pass filter C30, L1, C31, L2 and C32, where it is branched out to two 1 MHz amplifiers; Q17 (beat mixer driver) and Q10 (detector preamplifier).

Following Q10 are two common emitter 1 MHz 1F amplifiers Q11 and Q12. Q12 drives common base amplifier Q13 whose collector output drives detector diodes CR13 and CR14 through C49. Detector amplifiers Q14 and Q15 connected in series with CR13 and CR14, are biased just at cutoff by R68, R71 and R72 to set a zero quiescent current threshold in detector diodes CR13 and CR14. When a 1 MHz IF signal is applied through C49, CR14 conducts on positive half cycles to produce detected output at Q15 collector, similarly CR13 conducts on negative half cycles to produce another detected output at Q14 collector. 1 MHz IF components at Q14 and Q15 collectors are fed back through C50 and C53 to Q11 emitter circuit. This negative feedback loop which includes the detector diodes CR13 and CR14, ensures good detection linearity.

The detected dc voltage level on the collector of Q15 is proportional to the 1 MHz IF signal level, and the detected ac signal level on the collector of Q15 is proportional to % AM of the 1 MHz IF signal so that the peak ac to dc voltage ratio on the collector of Q15 is % AM of the RF signal input to A22A1 (MEAS BBA).

This ac and dc detected signal is coupled out through R73, R74, low pass filter, C59 and L4, via J7 to the modulation measurement and display circuits. The detected signal at the collector of Q14 is processed through low pass filter, R70 and C51 to suppress 1 MHz IF carrier components then ac coupled through C52, then applied via J9, the DEMOD/BEAT switch (front panel), the VOLUME control (front panel), J10, and C93 to the audio power output amplifier U6.

There are two modes of operation; AGC mode and MANUAL mode, as selected by the AGC/MANUAL switch on the front panel. When this switch is set to the AGC mode, a reference dc voltage from the CARRIER SET

control is applied through J5, R82, R80 and R78 to the non-inverting input of IC differential amplifier U2. The detected signal from Q15 collector is applied through R73, R75 and R77 to the inverting input of U2. The accomponent of the detected signal is filtered out through common mode rejection filter, C57, C58, R77, R78, R79, R86, C63, C64 and U2.

The resulting small error voltage between the inverting and non-inverting input is highly amplified, producing a levelling control voltage at the output of U2, which is coupled through R87, the AGC/MANUAL switch (via J3 and J4) and R89 to the base of emitter follower Q16. The emitter output of Q16 is applied to the two stage gain controlled amplifier through R11 and R21 to control the IF gain.

This automatic control loop maintains the dc component of the demodulated signal at J7 at a constant level independent of the level of the 11 MHz signal from A22A1 (MEAS BBA) within the specified level range.

When the AGC/MANUAL switch is set to MANUAL, the positive dc voltage from CARRIER SET control is applied through J4, R89, the emitter follower Q16, R11 and R21 to the diodes, CR5 to CR12, of two stage IF gain controlled amplifier.

The gain of the IF gain controlled amplifier increases or decreases with increasing or decreasing positive dc voltage from the CARRIER LEVEL control, thus the IF gain may be varied manually to set the output level at J7.

Thus in either AGC or MANUAL mode, (with the VERT MODE switch at VERT, 100% AM, or 30% AM) the CARRIER LEVEL control varies the level of the detected signal (ac and dc) at J7 to control the amplitude of the CRT display of modulation waveform to either a calibrated set up or a convenient viewing level as desired.

The 10 MHz signal from A1 (10 MHz BUFFER) is applied to buffer amplifiers Q18 and Q19 via J1. The output of Q19 drives a divide by ten IC (U5) which provides a 1 MHz signal. This 1 MHz signal is coupled through R107 and C82 to the LO port of active mixer U3. The 1 MHz IF signal from the 1 MHz IF mixer U1 is passed through low pass filter, C30, L1, C31, L2 and C32, then applied to the RF port of active mixer U3 via buffer amplifier Q17.

The I MHz IF signal mixes with the I MHz signal from U3. The two complementary outputs of the difference frequency from U3 drive two inputs of operational amplifier U4 via C83, C84, R112 and R113.

The beat note pulse output from U4 drives beat lite switch Q20, which in turn flashes the BEAT indicator on the front panel, and also is coupled through C88, R121, J8, BEAT and DEMOD switch and VOLUME control (front panel) to the audio power amplifier U6. The output of audio power amplifier U6 is coupled out to a front panel speaker via J11, to provide sound output, either beat note or demodulated audio signal, as selected by BEAT/DEMOD switch on the front panel.

5.3.6.2 Vertical Deflection Amplifier, A6A2

The A6A2 module consists of a direct coupled vertical deflection driver amplifier with push pull output to drive CRT deflection plates, and a signal processing circuit to

derive synchronizing pulses to control the horizontal sweep circuit.

The selected signal from the front panel VERT MODE switch is applied via input J5 to the non-inverting high impedance input of preamplifier U1 which has a gain of approximately 9. Refer to schematic, Figure 9-29. U1 amplifies the input signal and applies it to the base of the deflection driver, Q1. The output signal from U1 is also applied to U2 which has a gain close to 1. U1 inverts the input signal (180°) and applies it to the base of the deflection driver, Q2. Q1 and Q2 amplify their equal and opposite input signals to provide push-pull drive to the CRT vertical deflection plates, through outputs J7 and J8. With nominal input 300 mV p-p at J5, the gains of Q1 and Q2 are adjusted by internal gain control R10 to provide full scale CRT deflection (100% on graticule). The signal levels at J7 and J8 are typically 57 V p-p for full scale CRT deflection, with a maximum capability around 200 V p-p to assure linear display over the full CRT screen.

To provide vertical trace positioning, a dc voltage from the wiper of the front panel VERT POS control, variable from +9 V to -9 V, is applied via J6 through R4 to the inverting input of U1. This controls the dc bias levels at the bases of Q1 and Q2, thus controlling their collector voltages which are applied to the CRT deflection plates to control the vertical trace position. When the CRT trace is centered vertically, the dc voltages at Q1 and Q2 collectors are substantially equal, typically +125 V each.

The output of U2 is also applied to sync preamplifier Q5 which amplifies the ac signal from U2 and applies it to a Schmitt trigger circuit Q3 and Q4. The Schmitt trigger circuit switches between cutoff and saturation, creating a 9 V p-p square wave at Q4 collector, having the same repetition rate as the input signal at J5. This square wave is differentiated by C14 and R32 to form sync pulses which are applied through J9 to the horizontal sweep circuit.

5.3.6.3 Horizontal Amplifier and Sweep Generator, A6A3

The A6A3 horizontal amplifier and sweep generator assembly consists of three sections, the sweep generator, horizontal deflection amplifiers, and VCO sweep drive amplifier.

The Sweep Generator consists of Current Source Q1, and Regenerative Retrace Switch, Q2 and Q3. Refer to schematic, Figure 9-30. When no signal is present in the vertical deflection amplifier to provide sync, recurrent horizontal sweep is generated as follows. Constant current from QI collector charges a timing capacitor, C1 or C2, to produce a linearly rising ramp voltage. Q2 and Q3 form a regenerative switch, equivalent to an SCR, which turns on each time the ramp voltage reaches a predetermined level (approximately +2 volts; one Vbe drop above the dc bias provided by R4 and R5). The timing capacitor is rapidly discharged to about 0.7 volts, Q2 and Q3 turn off, and the charge cycle repeats. The recurrent constant charge and rapid discharge produces a ramp waveform with an amplitude of 1.3 V peak-to-peak and a frequency determined by (a) the charging current, which is controlled by the front panel SWEEP RATE control resistance in Q1 emitter circuit over a range which is preset by Q1 bias control R15, and (b) the timing capacitance. Two ranges of frequency are selectable by the front panel SWEEP MODE switch which selects the timing capacitor by grounding either C2 thru J6 for the LO range, 10 Hz to 224 Hz, or C1 thru J5 for the HI range, 224 Hz to 5 kHz. Diode CR1 provides temperature compensation for Q1 bias. When ac signals are present in the vertical deflection amplifier, negative-going sync pulses are applied thru J2 to the GATE (Q2 base and Q3 collector) of the retrace switch. These pulses cause the retrace switch to fire earlier than in the free-running condition described above. This results in a sweep frequency, slightly higher than the free-running frequency, synchronized to the vertical signal frequency (or sub-multiple) to display a steady synchronized pattern on the CRT screen.

The Horizontal Deflection Amplifier section consists of FET source follower buffer, Q4, and horizontal CRT deflection drivers Q5 and Q6. The input signal to the horizontal amplifier is supplied from the front panel SWEEP MODE switch via J8 to the high impedance input or buffer, Q4. The SWEEP MODE switch selects either the ramp waveform from the Sweep Generator section or an external signal from the front panel HORIZONTAL INPUT receptacle. The signal from Q4 is applied directly to the base of deflection amplifier, Q5. The amplified and inverted signal at Q5 collector is applied to deflection Output 113. The signal at Q5 emitter is applied via R11 and the front panel HORIZONTAL GAIN control to the emitter of deflection amplifier, Q6. The signal on Q6 collector is in-phase with the applied emitter signal and thereby 1800 out of phase with the signal at Q5 collector. The signal at Q6 collector is applied to deflection output J14. The front panel HORIZ POS control varies the base voltage of Q6, controlling the collector voltages of Q5 and Q6 in a push-pull manner to horizontally position the CRT trace.

The VCO Sweep Driver is an operational amplifier IC, U1, driven by buffer Q4, providing gain of 2.5 x, non-inverting, to drive the VCO sweep frequency circuitry. On internal SWEEP MODE (LO or HI range), the ramp waveform output at J12 is 3 V peak to peak minimum, applied to the front panel SWEEP WIDTH control.

5.3.6.4 Audio Oscillator, A6A4

The Audio Oscillator is designed to provide either a 1 kHz or a 400 Hz signal as a standard modulating tone for the AM modulator, A4A5. Additionally, an auxiliary tone output is available at the front panel TONE OUTPUT receptacle. Tone selection is accomplished by an integral diode switch located on the oscillator board. A leveling loop holds the output level constant.

Operational amplifier U1 is connected in a Wein bridge oscillator configuration, with a negative feedback path through R8. Refer to schematic Figure 9-31. A shunt branch consisting of R3, RT1 and Q1, sets the voltage gain at about 10 dB. A positive feedback path to the non-inverting input of U1 through the RC filter produces zero phase shift and about 10 dB attenuation at the frequency of oscillation.

One of two sets of filter components is selected by diode switching controlled by the front panel TONE FRE-QUENCY switch. For 1 kHz operation, diode switch CR1 is turned on, placing C3, R19, R10, R12 and C6 in the bridge. R12 is a frequency adjust to set the frequency at 1 kHz. For 400 Hz operation, diode switch CR2 is turned on, placing C4, R9, R11, R13 and C7 in the bridge. R13 is a frequency adjust to set the frequency at 400 Hz.

The leveling loop consists of CR3, C5, Q1, RT1, and R3.

CR3 detects the output level and uses the detected voltage to charge C5. This voltage at C5 controls the gate voltage of FET Q1. Q1 acts as a gate controlled variable resistor connected to the inverting input of op-amp U1. Therefore, any increase in output of U1 results in an increase in the resistance of Q1, thereby decreasing the gain of U1 to bring the output level back to the desired level. The positive feedback level and therefore the output level, is set by R14 for 1 kHz operation, and by R16 for 400 Hz operation. The combination of R1 and thermistor RT1 compensate for changes in the resistance of Q1 with temperature. Resistor R2 shunts Q1 to lessen the effect of variations in FET parameters.

5.3.7 AM Measurement Circuit

Refer to Schematic Diagram, Figure 9-42, of the A19 switch/control assembly, which includes the VERT MODE switch and CARR LEVEL control.

The input to the AM measurement circuit is applied to J4 pin 8 (TP1). This input signal is an audio signal including a dc component, either from the AM detector in the measure mode or from the AM modulator in the generate mode, as selected by the FUNCTION switch A21S1, refer to Figure 9-44. The output from the AM Measurement circuit at terminal E3, refer to Figure 9-42, is applied to the input of the CRT vertical deflection amplifier A6A2J5.

In the set-up procedure for measuring AM, the operator sets the VERT MODE switch successively to VERT SET, CARR SET and 100% AM or 30% AM. (Refer to the CSM-I Operator's Manual.)

In the VERT SET position of the VERT MODE switch, the input to the vertical deflection amplifier is grounded by S2C, permitting the operator to set the CRT trace to the ZERO SET reference line near the bottom of the graticule.

When the VERT MODE switch is set to CARR SET (carrier set), S2 forms the circuit shown in Figure 5-2a, where C2 removes the audio component and applies only a portion of the dc component of the input signal to the vertical amplifier. The operator adjusts the CARRIER LEVEL control which varies the input signal level to place the CRT trace on the CARR SET reference line near the top of the graticule. This standardizes the level of the input signal.

When the VERT MODE switch is set to 100% AM, the switch S2 forms the circuit shown in Figure 5-2b where the dc voltage applied to the scope has been reduced by R10 and R11 to exactly 50% of the level in Figure 5-2a. This places the trace at the center of the graticule for unmodulated signals, and sets up the calibrated condition to measure 100% AM full scale on the graticule when modulation is present, since C2 is now removed from the circuit, permitting both the audio and dc component to reach the CRT display.

When the VERT MODE switch is set to 30% AM, C1 is added to the circuit as shown in Figure 5-2c. This has no effect on the dc level to the CRT display, therefore the center graticule trace positioning is not disturbed. However the audio frequency gain has been increased by a factor of 3.3 times by C1 effectively short-circuiting R8 and R10 for audio frequencies, therefore the CRT graticule is now calibrated for 30% AM full scale.

The main power supply is located on the removeable rear panel. It consists of the power switch, fuse holder, power transformer, rectifier and tilter, the +9 volt regulator (A7), and the +5 V regulator (U1). Its purpose is to supply +9 V regulated, +5 volts regulated, and 6.3 V ac to the CRT filaments. Refer to Schematic Diagram, Figure 9-32.

The AC line is connected to J1. The ac power passes through a line filter and fuse and then through power switch S1. A voltage switch which is part of the line filter-fuse holder unit (J1) is set for either 120 or 240 volt, 60 Hz operation. Power transformer T1 converts the line voltage to 6.3 V rms and 14.4 V rms. The 6.3 volt winding is insulated for high voltage, since the CRT cathode operates near 1 kV.

The 14.4 V rms winding is rectified by full wave bridge CR1, filtered by C1 and C2, and supplied to the U1 regulator (+5 V) and the A7 regulator (+9 V) at approximately 15.4 V dc. The +5 volt regulator (U1) is a 3 terminal hybrid mounted in a TO-3 can. It is located on the outside of the back panel, between T1 and the heatsink for Q1. U1 is designed to give +5 V dc \pm 5% under all normal operating conditions. The output of the regulator is connected to the main power supply output connector, J2, Pin 6.

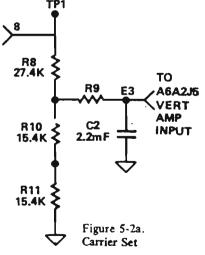
The +9 V regulator is made up of the A7 regulator board and pass transistor Q1. A7 is located on the inside of the back panel between C1 and C2. Q1 is located on the outside of the panel on a large heatsink. IC voltage regulator (A7U1) contains a reference amplifier, an error amplifier, a series pass transistor, and a current limit circuit. A7U1 controls current driver A7Q1 which is Darlington connected to the series pass transistor Q1 (mounted on the heatsink) to give the required current handling capabilities. The regulated output voltage is set by voltage set control A7R10, while the maximum current is limited by current set control A7R3. The output of the regulator is A7J3, connected to the main power supply output connector, J2, Pin 3.

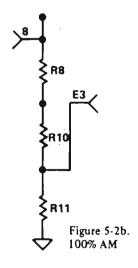
5.3.9 High Voltage Power Supply, A8

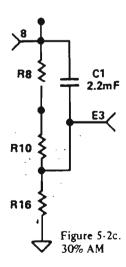
The High Voltage Power Supply A8 is a dc to dc inverter. Refer to Figure 9-33. The +9.0 V dc is applied via J1 to T1-2 to provide collector voltage for switching transistors, Q1 and Q2, via T1-1 and T1-3. The +9.0 V dc is also applied across bias voltage divider resistors, R1 and R2, to

Due to unbalances in T1 windings and slight differences in OI and Q2 base-emitter resistance and beta, either Q1 and Q2 will begin conducting first and saturate. Assume that Q1 conducts first. Q1 collector current flowing between T1-1 and T1-2 creates a counter EMF and induces an opposite polarity voltage across T1-3 and T1-2 to prevent O2 from conducting. The induced voltage also appears across T1-6 and T1-5 and T1-4 and T1-5. The induced voltage across T1-6 and T1-5 is opposite in polarity to that across T1-1 and T1-2 and thereby supports Q1 conduction. The induced voltage across T1-4 and T1-5 is opposite in polarity to that across T1-3 and T1-2 and thereby prevents Q2 from conducting. When T1 core reaches saturation, the induced voltages across T1 windings collapse and thereby cause O1 to cutoff. Q2 begins conducting and saturates. Q2 collector current flowing between T1-3 and T1-2 creates a counter EMF and induces an opposite polarity voltage across T1-1 and T1-2 to keep Q1 cutoff. The induced voltage also appears across T1-4 and T1-5 and T1-6 and T1-5. The induced voltage across T1-4 and T1-5 is opposite in polarity to that across T1-3 and T1-2 and thereby supports Q2 conduction. The induced voltage across T1-6 and T1-5 is opposite in polarity to that across T1-1 and T1-2 and thereby prevents Q1 from conducting. When T1 core reaches saturation, the induced voltages across T1 windings collapse and thereby cause Q2 to cutoff and the cycle repeats.

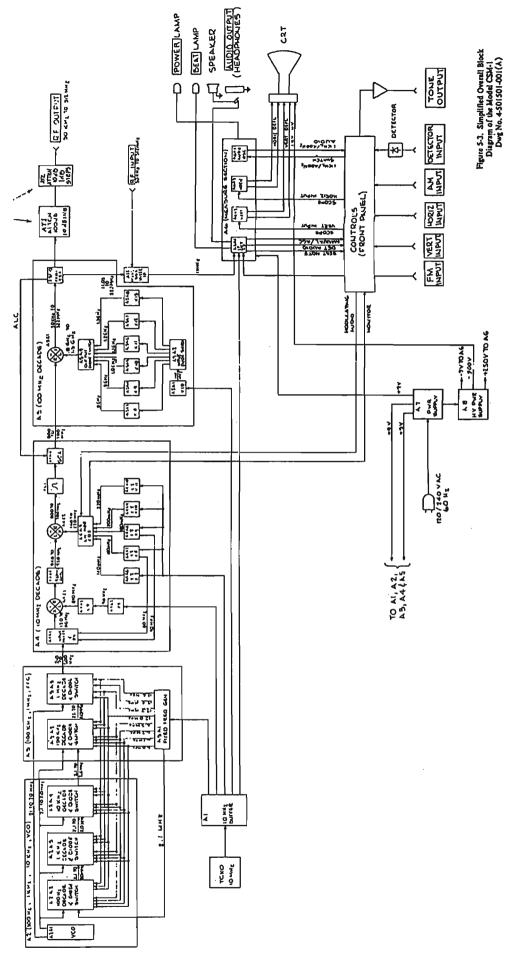
The inverter frequency is approximately 20 kHz as determined by the core properties and the number of turns on T1. Inductor L1, and capacitors C2 and C3 prevent the inverter signal from feeding back on the +9.0 V dc supply line. Transformer, T1, is a step-up transformer and the inverter voltage developed across T1-3 and T1-1 is stepped up and appears across secondary windings T1-7 and T1-9, and T1-10 and T1-11. Diodes CR1 thru CR4 are connected across T1-10 and T1-11 and function as a full wave bridge rectifier. The rectified dc voltage from CR1 thru CR4 is applied via filter network, C4, R3, and C5, to -9.0 V dc output J2. Capacitors, C6 and C7, and diodes, CR5 and CR6, are connected between T1-9 and ground and function as a voltage doubler. The stepped-up and rectified dc voltage is applied via filter network, R4 and C8 to -1000 V dc output J3. Capacitors, C9 and C10, and diodes, CR7 and CR8 are connected between TI-8 and ground and also function as a voltage doubler. The stepped-up and rectified dc voltage is applied to +250 V dc outputs J4 and J5.



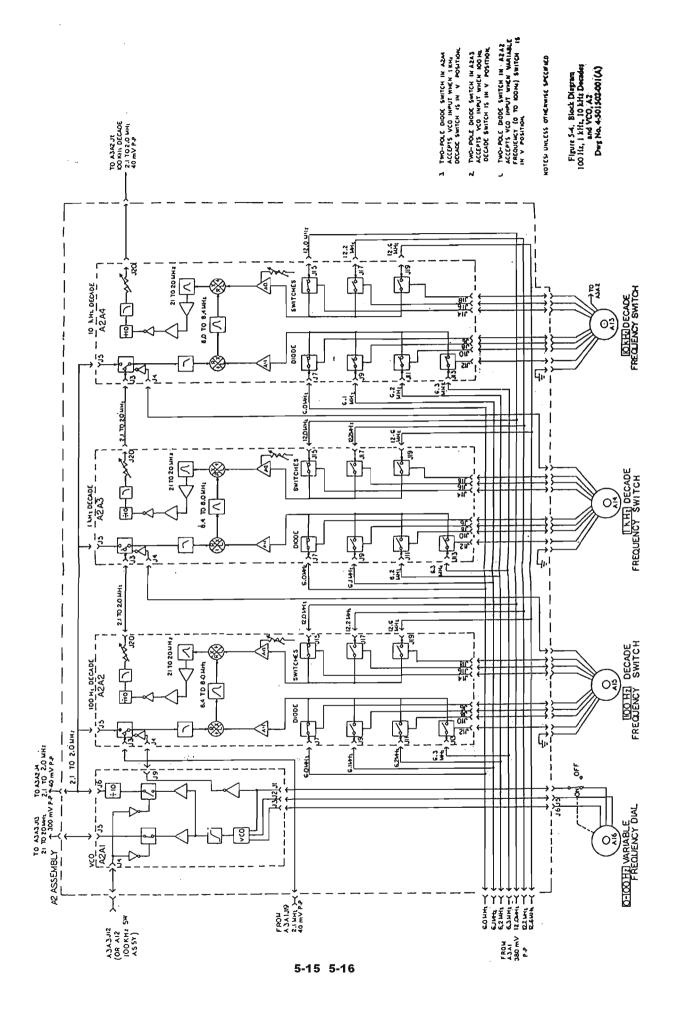


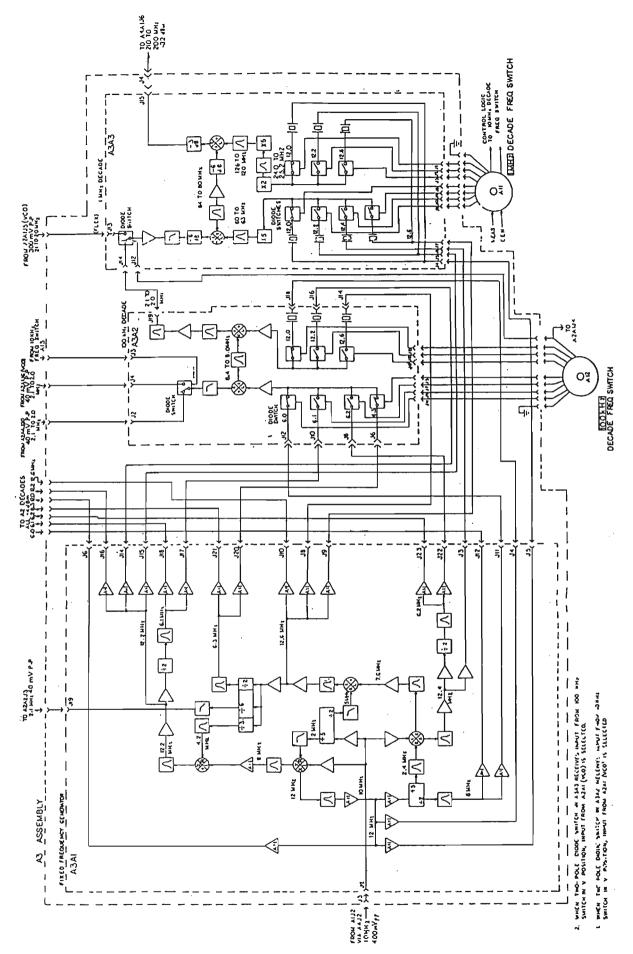


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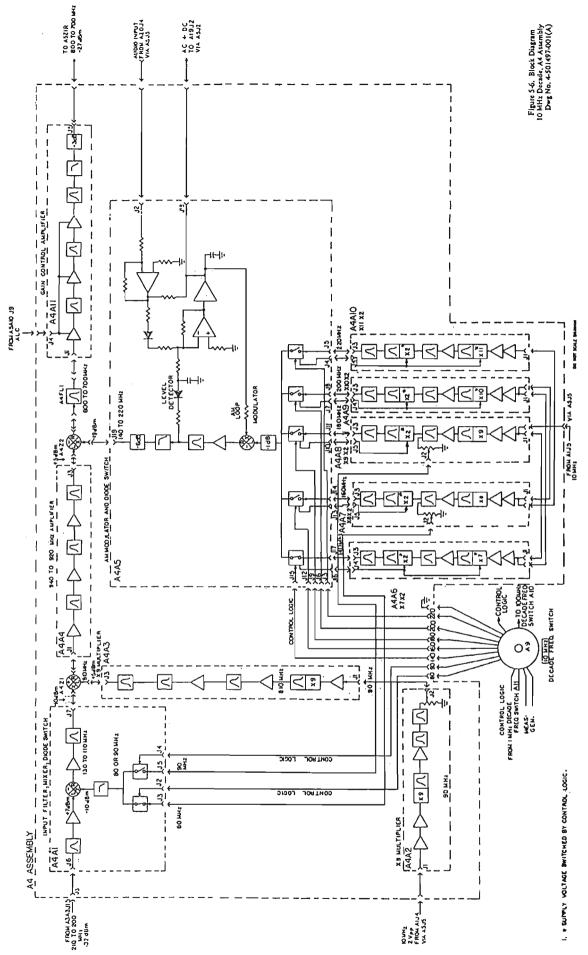


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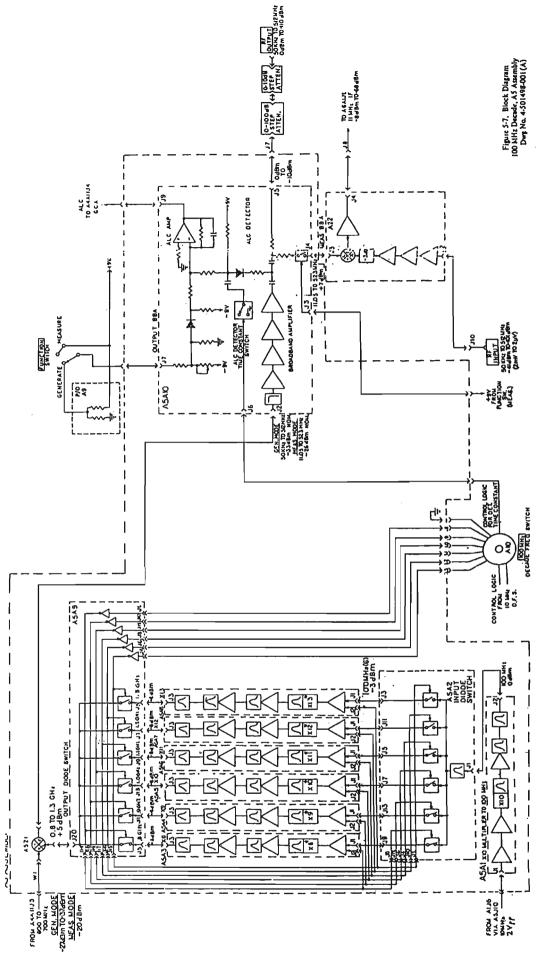




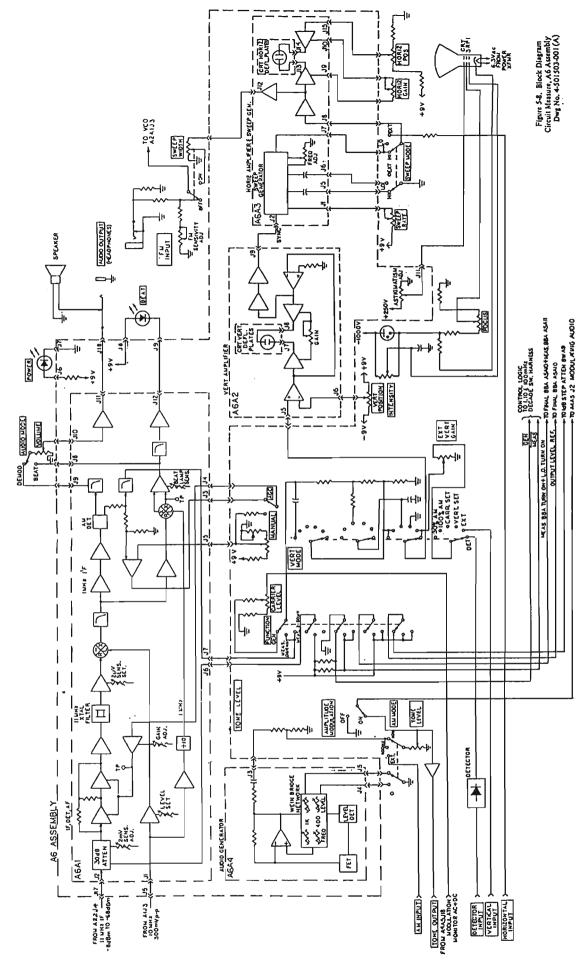
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Section VI

MINIMUM PERFORMANCE TEST PROCEDURES

INTRODUCTION 6.1

The following Minimum Performance Test Procedures show the recommended test methods to ascertain that a particular parameter of the CSM-1, such as power level or frequency accuracy, is within its specification. Any of these procedures may be used after a repair or extensive adjustment or when the performance of the CSM-1 is suspect.

For completeness, practically all measurable performance parameters have been included. Some of these are inherent in the design and are unlikely to change during the lifetime of the instrument, while others may not be of significance in particular applications, therefore, it is expected that tests to be performed will be chosen on a selective basis according to individual problems or circumstances.

TEST EQUIPMENT REQUIRED 62

Test equipment required for the Minimum Performance Test Procedures, Fault Isolation Procedures, and Alignment and Adjustment Procedures is listed in Table 6-1. Minimum specifications are provided to aid in selection of equivalent types of essential test instruments.

The extreme right column of Table 6-1 offers a key to the test equipment required for various procedures. Test instruments used for Minimum Performance Test Procedures are keyed "M"; those required for Fault Isolation Procedures, and Alignment and Adjustment Procedures are designated by "A".

In general, it is desirable to use test equipment with an accuracy 10 times greater than the accuracy necessary to match the instrument parameter being tested.

WARM-UP TIME TEST

Specifications:

The CSM-1 shall meet all accuracy and stability specifications after a 10 sec warm-up.

Description:

The frequency and the power level are measured 10 sec after CSM-1 turn on.

Equipment:

- 1 ea Frequency Counter, Dana Model 8130, calibrated for frequency accuracy ±1x10"
- 1 ea RF Millivoltmeter, Boonton Model 92BD, with RF Probe 91-12F, with T Adapter Model 91-41A and 50 ohm termination 91-15A.
- l ea Calibrated Resistive Tee, Micro Labs Model DA-3FB or equivalent (6 dB nominal insertion loss).

Procedure:

Set up test equipment as shown in Figure 6-1.

Do not turn on CSM-1 under test. Turn on Counter and RF Millivolt Meter at least 30 minutes prior to the test. On Millivolt Meter, push 0 dBm and set Display Mode switch to dBm. On Counter, connect RF cable to Input C, push Frequency C button under Function, and 1 sec button under Measurement Time. Set the CSM-1 Frequency dials to 123.4567 MHz (0 - 100 Hz Variable dial to OUT), the RF OUTPUT level to 0 dBm, the FUNCTION switch to GENERATE and the AMPLITUDE MODULATION switch to OFF. Turn the CSM-1 on, wait 10 sec and take a frequency reading and a power level reading. Turn the CSM-1 off.

Limits: Frequency reading: Min: 123.456577 MHz

Max: 123.456823 MHz

Level reading: Min: -7 dBm

Max: -5 dBm

120 V/240 VAC LINE VOLTAGE OPERATION 6.4

Specifications:

The CSM-1 will operate within specification at both 120 and 240 VAC.

Description:

The CSM-1 power cord is connected to the 240 VAC line and the output frequency and level are measured.

Procedure:

Leave the equipment set up as in Test 1.0. Slide transparent fuse cover on rear of CSM-1 downward to expose fuse. Pull FUSE PULL lever out and downward to release fuse, and remove fuse. Remove printed circuit card by means of hole in card end. Turn the printed circuit card over to expose the number 240 and reinsert.

Set FUSE PULL lever completely downward and replace fuse. Slide transparent fuse cover upward. Connect the CSM-1 Power Cord to the 240 VAC line. Turn on the CSM-1, and record the frequency reading and the power level. Return the fuse to the 120 VAC position.

Limits: Frequency reading: Min: 123.456577 MHz

'Max: 123.456823 MHz

Min: -7 dBm Level reading:

Max: -5 dBm

Table 6-1. Test Equipment Requirements

	Table 6-1. Test Equipment	Recommended		
Instrument	Minimum Specifications	Manufacturer	Model	Use*
Frequency counter (automatic)	Frequency range: 0.05 Hz to 500 MHz Voltage range: 1 mV rms to 1 V rms Measurement time: 1 ms to 10 sec, decade steps Accuracy: ±1 x 10 ⁻⁷ meas. time Impedance: 50Ω	Dana Laboratories	8130	A,M
RF millivoltmeter	Frequency range: 50 kHz to 1.2 GHz Voltage: 200 uV to 3V Accuracy: ±(1% rdg + 1% fs)	Boonton	92BD	A,M
RF probe	Input: full wave diode rectifier Capacitance: <3 pF VSWR: <1.15	Boonton	91-12F	A,M
T adapter	Impedance: 50 ohms VSWR: <1.2	Boonton	91-14 A	A,M
50 ohm termination	required with 91-14A	Boonton	91-15A	A٫M
Resistive tee	Frequency range: 50 kHz to 512 MHz Insertion loss: 6 dB Load isolation: 12 dB Impedance: 50Ω	MicroLabs	DA-3FB	M
FM discriminator	Frequency range: 20 Hz to 100 kHz Voltage input: 10 mV rms to 10 V rms Accuracy: 1% of rdg from >10% of fs Input impedance: 1 M Ω , 30 pF	Hewlett-Packard	5210A	A,M
True RMS voltmeter	Frequency range: 50 Hz to 1 MHz Input level: 1 mV to 300 V fs Accuracy: ±1%	Hewlett-Packard	3400A	A,M
Comb reference generator	Frequency range: 1 MHz to 500 MHz Markers at 1, 10, 100 MHz increments accurate to ±0.01% Output level: 0 dBm Residual FM: 2.5 Hz in 40 kHz bandwidth	Hewlett-Packard	8406A	A,M
Mixer	Frequency range: 0.2 MHz to 500 MHz (L and R) dc to 500 MHz (I port) Conversion loss: 6 dB Isolation: 50 dB Impedance: 50Ω	Watkins-Johnson	WJ-M1	A,M
Variable Electronic Filter with 40 dB Amplifier	Frequency ranges: 1 Hz to 1 MHz low pass 1 Hz to 100 kHz high pass Frequency accuracy: ±1% Attenuation slope: 24 dB/octave; 80 dB/decade Insertion loss: ±0.1 dB Distortion: 0.1% Input impedance: 22 MΩ, 75 pF Output impedance: 50Ω Amplifier gain: 40 dB in 10 dB steps Gain accuracy: ±0.1 dB	Ithaco	4213-02	A,M
Spectrum analyzer	Frequency range: 50 kHz to 1.3 GHz Scan width: 2 kHz/div to 100 MHz/div Dynamic range: >65 dB Input impedance: 50Ω	Hewlett-Packard	141T/8552B/ 8554B	A,M

Table 6-1. Test Equipment Requirements (Cont.)

		Recomm	nended	
Instrument	Minimum Specifications	Manufacturer	Model	Use*
Tunable notch filter (continuously tunable)	Frequency ranges: 48 to 95 MHz 63 to 125 MHz 125 to 250 MHz 250 to 500 MHz Center frequency rejection: 50 dB Input/output impedance: 50Ω	Telonic	TTR72-3EE TTR95-3EE TTR190-3EE TTR375-3EE	A,M
Step attenuator (1 dB steps)	Range: 0 to 101 dB in 1 dB steps Frequency: 50 kHz to 512 MHz Accuracy: 0.5 dB VSWR: 1.2	Kay Elemetrics	439A	A,M
Step attenuator (0.1 dB steps)	Range: 22.1dB in 0.1 dB steps Frequency: 50 kHz to 512 MHz Accuracy: 0 to 0.5 dB: ±0.05 dB/step 1 to 22.1 dB: ±0.3 dB step	Kay Elemetrics	1/439A	A,M
Crystal detector (high frequency)	Frequency range: 10 MHz to 1.3 GHz Frequency response: ±0.5 dB SWR: <1.4 Sensitivity: 0.1V output with 0.4 mW input power Maximum input power: 100 mW	Singer	1001A with 1405 low pass filter	A,M
Diode detector (low frequency)	Frequency range: 350 kHz to 1000 MHz Frequency response: ±0.5 dB Sensitivity: 0.1V output with <0.4 mW input SWR: <1.25 Input impedance: 50Ω	Singer	1006	A,M
Receiver (EMI/field intensity meters)	Frequency range: 30 MHz to 1 GHz Gain flatness: ±1 dB Signal range: 140 dB (0.1 uV to 1.0V) Voltage measurement accuracy: ±2 dB RF input impedance: 50Ω	Singer	NM-37/57	A,M
Dc/Ac DVM	Voltage ranges: Dc: ± 199.9 mV to ± 1000 V Ac: 199.9 mV to 1000 V Input impedance: 10 M Ω , 100 pF Accuracy: Dc: $\pm (0.1\%$ rdg + 1 digit) Ac: $\pm (0.7\%$ + 2 digits)	Fluke	8000A	А,М
Attenuator (6 dB)	Frequency range: 50 kHz to 512 MHz SWR: 1.15 to 1.40 Attenuation: 6 dB	Weinschel	2-6 (N connectors)	A,M
Low noise amplifier	Frequency range: 10 kHz to 512 MHz Gain: 20 dB min. Input/Output impedance: 50Ω	Singer	603001	A,M
50Ω load -	Frequency range: 50 kHz to 512 MHz VSWR: 1.03 Power: 1 kW peak Impedance: 50Ω	Weinschel	535 MN (N male)	A,M
One inch loop Antenna	2 turns one inch diameter loop one inch from end of holder	Singer	2-005292	A,M
Modulation meter	Frequency ranges: Input: 5 MHz to 512 MHz Variable oscillator: 7 MHz to 512 MHz Calibration accuracy: 3% Input level: 3 mV to 10 V FM deviation: ±3 kHz, ±10 kHz AM: 30%, 100% modulation	Radiometer	AFM2	A,M

Table 6-1. Test Equipment Requirements (Cont.)

Instrument	Minimum Specifications	Recommon Manufacturer	nended Model	11. 4
	· -			Use*
Distortion analyzer	Frequency range: 5 Hz to 600 kHz Input level: 0.245 V for 0 dB set level Accuracy: 0.1% Input impedance: 600Ω	Hewlett-Packard	331A	A,M
Audio generator	Frequency range: <50 Hz to >20 kHz Frequency accuracy: ±2% Distortion: <1% Output: 0V to 2V rms Impedance: 50Ω or 600Ω	Hewlett-Packard	651B	A,M
Synthesized signal generator	Frequency range: 50 kHz to 512 MHz RF output: +6 dBm max. Calibrated output: 0.05 uV to 500 uV Uncalibrated output: 500 uV to 5 mV Frequency accuracy: 1 x 10-6 Residual FM: 100 Hz in 40 kHz bandwidth	Singer	FM-10C/CS with RFM-10D module (adjusted for +6 dBm output)	A,M
RF signal generator	Frequency range: 61 kHz to 512 MHz Output level: -110 dBm to 0 dBm Frequency stability (locked) <1 ppm/24 hrs. Output impedance: 50Ω	Singer	6106	A,M
600 Ω termination	Frequency range: 50 kHz to 512 MHz	Singer	603002	A,M
Directional coupler	Frequency range: 225 MHz to 460 MHz Nominal coupling: 10 dB Insertion loss: 0.2 dB VSWR: 1.10 to 1.15 Impedance: 50Ω	Narda	3000-10	A ,M
Adapter	Locking GR874 connector Type N plug Impedance: 50Ω	General Radio	874-QPNL	A,M
Adjustable stub	Frequency range: 50 kHz to 512 MHz 50 cm sliding short in coax line to locking GR-874 connector	General Radio	874-D50L	A,M
VSWR meter	1 kHz center frequency	HP	415D	A,M
Sweep network analyzer	Frequency range: 100 kHz to 1.3 GHz Dynamic range: 60 dB Measures power levels: -40 dBm to +20 dBm Independent measurement channels: 2	Singer	8000/7051	A
Sweep generator	Frequency range: 1 MHz to 1.4 GHz Sweep width: CW to 500 MHz Sweep rate: 50/s to 1/100 s Power output: +10 dBm	Wavetek	2001	A
Oscilloscope	Frequency response: dc to 350 MHz	Tektronix	7904	A,M
2-channel vertical amplifier dual time base	Sensitivity: 5 mV/cm	Tektronix	7 A 24	A,M
FET high impedance probe with attenuator head	Input impedance: 1 M Ω shunted by >1.5 pF	Tektronix Tektronix	7B92 P6201	A,M A
Spectrum Analyzer	 Frequency response: 100 kHz to 1.8 GHz continuously variable 	Tektronix	7L12	Α
Low frequency oscilloscope	Frequency response: dc to 2 MHz	Tektronix	5112	Α
2 channel vertical amplifier	Dual beam display Sensitivity: 1 mV/cm to 5 mV/cm Input impedance: 1.M Ω , 51 pF		5A18N	

Table 6-1. Test Equipment Requirements (Cont.)

		Recomm	_	
Instrument	Minimum Specifications	Manufacturer	Model	Use*
Dc power supply	Output: 12 V at 2.5 A	Harrison	6291A	A
Ac power supply	Output: 0 V to 5 V at 10 mA Regulation: ±5%	Hewlett-Packard	721 A	A
Variable transformer	Output: 0 V to 230 V ac	General Radio	100-R	Α
Non-metallic screwdriver	Non-inductive Blade width: Approx. 1/16 inch	Industry Standard	*: * .	Α
Cable Assembly	Adapter cable, BNC female to SMB male	Singer	2-005538-001	М
Cable Assembly	Adapter cable, BNC female to SMB female	Singer	2-005538-002	M
Adapter	Printed wiring board to SMB male	Singer	2-005537-001	M
Adapter	Mixer to SMB male	Singer	2-005536-001	M

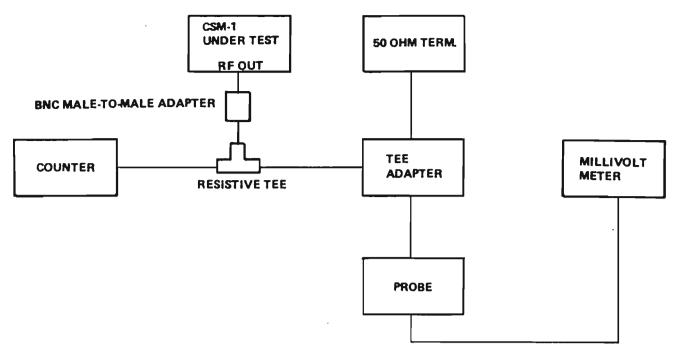


Figure 6-1. Warm-up Test

6.5 FREQUENCY ACCURACY AND SPECTRAL PURITY TESTS

6.5.1 Frequency Accuracy Tests

Specifications:

Frequency Accuracy with the continuously variable oscillator out: ±1 ppm. Frequency Accuracy with the continuously variable oscillator in (0-100 Hz operation):

$$\pm$$
 [1 ppm + 5 Hz] at 25°C

at any other temperatures

 $\pm [1 \text{ ppm} + 5 \text{ Hz} + 0.2 \text{ Hz} \Delta T]$

ΔT: Temperature difference between ambient temperature and 25°C, in °C

Description:

The accuracy of the synthesizer frequency is tested at several frequencies with the variable oscillator in and out of operation.

Equipment:

1 ea Frequency Counter, Dana 8130

Procedure:

Connect the counter to the RF OUTPUT BNC connector of the CSM-1 under test. Set the power level to 0 dBm. Set the CSM-1 0-100 Hz dial to OUT and FUNCTION switch to GENERATE. Set the frequency controls to the settings listed below and verify that the frequency counter indication is within the specified tolerance limits.

This test can be repeated at any RF frequency desired.

NOTE

Least frequency dial ("0-100 Hz" dial) set to "OUT" means that the variable oscillator is switched out of the synthesizer, and this dial frequency is fixed at zero. Least frequency dial ("0-100 Hz" dial) set to "0" means that the variable oscillator is switched in the synthesizer and the dial frequency is zero.

					
Frequency	Dials	Nominal Frequency (MHz)	Tolerance	Limits	(MHz)
000.0500	OUT	0.05000000	0.04999995	to	0.05000005
000.0500	0 .	0.05000000	0.04999495	to	0.05000505*
001.0000	OUT	1.000000	0.999999	to	1.000001
001.0000	0	1.000000	0.999994	to	1.000006*
050.0000	OUT	50.00000	49.999950	to	50.000050
050.0000	0	50.000000	49.999945	to	50.000055*
512.0000	OUT	512.000000	511.999488	to	512.000512
512.0000	0	512.000000	511.999483	to	512.000517*

^{*}If the ambient temperature level varies from 25°C, add 0.2 ΔT to the tolerance limits above. ΔT is equal to the difference between ambient temperature and 25°C in degrees C.

6.5.2 Variable Frequency Oscillator Accuracy Test

Specifications:

Accuracy of Variable Frequency Oscillator dial: ±0.5 major division (total range: 10 major divisions).

Description:

The "0-100 Hz" Frequency dial is set to given values and the frequency of the synthesizer is measured with the Variable Frequency Oscillator switched into the 100 Hz decade, the 1 kHz decade, the 10 kHz decade and the 100 kHż decade.

Procedure:

Leave equipment set up as in Test Number 6.5.1. Set the "0-100 Hz" dial and the mainframe frequency controls to the settings listed below, and verify that the frequency counter indication is within the specified tolerance limits.

Residual FM Test 6.5.3

Specifications:

The rms value of the residual FM in a bandwidth of 20 Hz to 3 kHz shall be less than 25 Hz at any output frequency.

Description:

An FM discriminator is used to measure FM deviation. A 100 MHz crystal derived comb generator (as a reference signal Generator) and a mixer are used to down-convert the CSM-1's RF output within the range of the discriminator. The discriminator output is filtered with a 20 Hz to 1.5 kHz bandpass filter and amplified and then measured with a TRMS voltmeter. The voltmeter reading, in mV rms, is proportional to the rms frequency deviation due to the residual FM, in a signal bandwidth of 3 kHz since the discriminated signal contains both the lower and upper 1.5 kHz frequency band around the carrier.

NOTE

This test measures the total residual FM of both generators. Therefore, the comb reference generator must have residual FM that is at least 10 times less than the specification for the CSM-1.

Equipment

FM Discriminator:

General Radio 1142A

TRMS Voltmeter:

Hewlett Packard 3400A

Reference Generator:

Hewlett Packard comb Generator 8406A

Mixer:

Variable Electronic

Watkins-Johnson M-1

Filter with 40 dB

amplifier:

Ithaco Model 4213-02(2 each)

(02 Option: 40 dB

amplifier)

Broadband Amplifier:

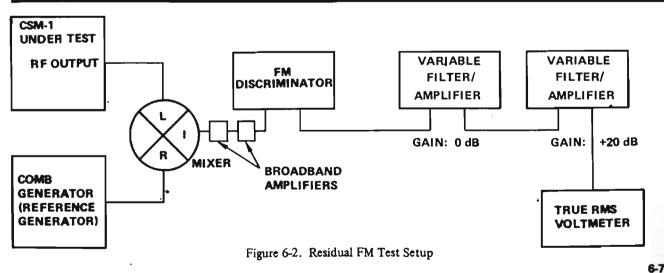
Singer No. 603001

(2 each)

Procedure:

Set up the equipment as shown on Figure 6-2

Frequency Controls	0 – 100 Hz Dial	Frequency (MHz)	Tolerance Limits (MHz)
010.000V	5	10.000500	10.000440 to 10.000560
010.00V0	5	10.005000	10.004500 to 10.005500
00V0.010	5	10.050000	10.045000 to 10.055000
010.V000	5	10.500000	10.450000 to 10.550000
010.V000	0	10.000000	9.950000 to 10.050000
010.V000	10	11.000000	10.950000 to 11.050000



Set the CSM-1 controls as follows:

FUNCTION switch:

GENERATE

SWEEP WIDTH Control:

OFF

400.1000 MHz

Frequency dials at:

(0-100 Hz Var. Freq.

Osc. at OUT)

RF OUTPUT LEVEL dials:

0 dBm

AMPLITUDE MODULATION

switch:

OFF

On the comb generator, depress the 100 MHz push button and set the Output Amplitude Adjust to MAXIMUM. Use "100 MHz COMB" output as RF output.

Set the Discriminator's range to 150 kHz. Adjust Input Waveform Control until the Discriminator reading is stable at about 100 kHz.

Set the two variable filters as follows:

High pass: 20 Hz; Low pass: 16 kHz; set the gain of the first filter to 0 dB and the second filter to 20 dB, Pulse Response at NORMAL; CIRCUIT GROUND to POWER GROUND switch (rear panel) to OPEN.

The signal out of the variable filter is 1.0 mV rms per 1 Hz (rms) of residual FM deviation, and the average voltmeter reading should be less than 25 mV rms.

If the residual FM has to be measured at any RF frequency other than 100 MHz, 200 MHz, 300 MHz or 400 MHz, an RF synthesizer with a residual FM of less than 3 Hz in a 20 Hz to 40 kHz bandwidth can be substituted for the comb generator.

6.5.4 Harmonics Test

Specifications:

Harmonic output (at any output level) shall be at least 30 dB below the fundamental over the entire frequency range.

Description:

A spectrum analyzer used to measure harmonics as the CSM-1 frequency is varied from 0.05 MHz to 512 MHz.

Equipment:

Spectrum Analyzer: Hewlett Packard 141T/8552B/ 8554R

Procedure:

Connect the RF OUTPUT of the CSM-1 to the analyzer's input after setting the CSM-1 controls as follows:

AMPLITUDE MODULATION switch: OFF SWEEP WIDTH control: OFF

FUNCTION switch: RF OUTPUT LEVEL:

GENERATE 0 dBm

Frequency dials:

000.0500 OUT

Set the Spectrum Analyzer to measure harmonics 30 dB below the fundamental from 50 kHz to 200 kHz. Set Input Attenuation to 40 dB. Resolution Bandwidth to 30 kHz, Frequency Scan per Division (scan width) to 100 kHz, Scale to LOG (10 dB/div), and Scale Reference Level to +0

Adjust the Analyzer's frequency controls to set the CSM-1 fundamental frequency at 50 kHz on the left edge of the display.

Switch the 10 kHz steps, then the 100 kHz and again the 10 kHz steps up to 200 kHz, checking that all harmonics are more than 30 dB below the fundamental. Continue increasing the CSM-1 frequency, setting the Spectrum Analyzer controls as shown in Table 2-4.

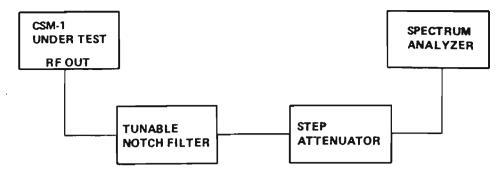
NOTE

If any harmonic below 512 MHz appears to be out of specification, remove any possible analyzer error and remeasure the harmonic as follows:

- Tune the Generator to the frequency of the harmonic.
- Using the Analyzer's IF attenuator, step the signal down 30 dB on the display and note the -30 dB point on the display.
- Step the IF attenuator up 30 dB and retune the Generator to its original setting.
- Using the -30 dB point noted on the display as a reference, remeasure the harmonics.

Set the Spectrum Analyzer and the CSM-1 frequency as shown below, tune the Analyzer frequency so that the Fundamental is always at the left edge of the CRT display.

Resolution Bandwidth	Frequency Span/Div	CSM-1 Frequency
30 kHz	100 kHz	50 kHz — 200 kHz
100 kHz	500 kHz	200 kHz – 1 MHz
100 kHz	2 MHz	1 MHz – 5 MHz
300 kHz	10 MHz	5 MHz – 25 MHz
300 kHz	50 MHz	25 MHz — 100 MHz
300 kHz	100 MHz	100 MHz - 512 MHz



6.5.5 Spurious Outputs:

Figure 6-3. Setup to Measure Spurious Outputs.

Specifications:

Subharmonics and non-harmonic spurious Outputs (excluding frequencies within 20 kHz of the carrier whose effects are specified under residual AM and FM): Greater than 50 dB below the carrier.

Description:

A notch filter is used to remove the fundamental. All spurious signals are then measured with a spectrum analyzer.

Equipment:

Tunable Notch filter:

Telonic TTR 375-3EE

Step Attenuator:

Kay 439A

Spectrum Analyzer:

Hewlett Packard 141T/8552B/

8554B

Procedure:

Connect the equipment as shown in Figure 6-3.

Leave the CSM-1 controls as in Test 6.5.4.

Set the Step Attenuator to 50 dB, the Analyzer's Input Attenuator to 0 dB, Scale switch to LOG (10 dB/div) and Reference Level controls to -30 dBm. Set Resolution Bandwidth to 30 kHz, Frequency Span per division (scan width) to 1 MHz, and tune the Frequency controls to set 500 MHz at the CENTER OF THE DISPLAY. Set CSM-1 Frequency dials to 500.0000 OUT. Detune the notch filter and adjust the Reference Level Vernier to set the 500 MHz peak to the TOP (reference graticule line of display). Tune the notch filter until the output of the fundamental drops at least 30 dB. Remove 30 dB from RF Step Attenuator. Tune the Spectrum Analyzer slowly from 507 MHz to 500 kHz center frequency. All spurious signals should be below the -20 dB graticule on the display indicating -50 dB below the carrier over the total range examined (0 to 512 MHz). This test can be performed at any other RF frequency by returning the notch filter or replacing it if the RF frequency is outside the notch filter frequency range.

6.5.6 Residual AM Test

Specifications:

Residual AM stated as averaged rms value in a 20 Hz to 10 kHz bandwidth: At least 60 dB below the carrier.

Description:

The RF is detected in a broadband diode detector. The detected AC portion of the detector output is measured with a TRMS voltmeter. The voltmeter is calibrated with a measured amount of amplitude modulation from the CSM-1. Then the AM is removed and the CSM-1's residual AM is read directly from the voltmeter.

Equipment:

RMS Voltmeter

H-P Model 3400A

Detector

Singer Model 1001A

Variable Filter/Amplifier

Ithako Model 4213-02

Procedure:

Equipment is connected as in Figure 6-4.

Set the CSM-1 controls as follows:

Frequency dials:

500.1000 OUT

RF OUTPUT LEVEL:

0 dBm

FUNCTION switch:

GENERATE

AMPLITUDE MODULATION

switch:

1 kHz

VERTICAL MODE switch:

VERT SET

SWEEP MODE switch:

ні

SWEEP WIDTH control:

OFF

Set the high pass cutoff frequency on the Variable filter to 20 Hz and the low pass cutoff frequency to 10 kHz. Push the 40 dB GAIN button. Set CIRCUIT GROUND TO POWER GROUND switch on rear panel to OPEN. Adjust the HORIZ POS control so that the CRT trace is at VERT SET (lowest line on display). Switch to CARR SET and adjust the CARRIER LEVEL control until the trace lines up with the LEVEL SET indication on the CRT. Switch to 30% AM and adjust the TONE LEVEL control until the CRT indicates 10% AM. Note voltmeter reading in dB.

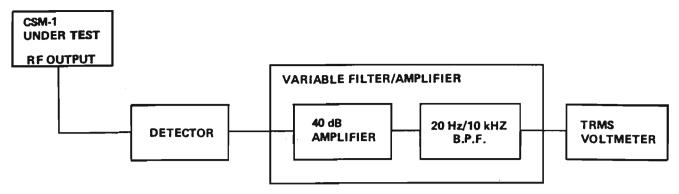


Figure 6-4. Setup to Measure Residual AM

Set CSM-1 AMPLITUDE MODULATION switch to OFF. The reading of the voltmeter should be more than 40 dB below the reference reading in the previous paragraph. (The 10% AM, after detection, is 20 dB below the carrier level. Residual AM is then 20 dB +40 dB = 60 dB below the carrier).

6.6 SIGNAL GENERATOR MODE TESTS

6.6.1 Output Level Accuracy Test

Specifications:

- 1. Absolute carrier level accuracy (power level into a 50 ohm load) at -20 dBm, at 250 MHz: ±1.0 dB.
- Power Level Flatness over the 50 kHz to 512 MHz frequency range (at -20 dBm): ±2.0 dB maximum, referred to level at 250 MHz.

Auxiliary Level Accuracy Specifications:

- Power Level Flatness over any 2:1 frequency range:
 - ± 1.0 dB maximum
- Maximum Inaccuracy of total insertion loss of 10 dB step attenuator:

 $\pm 0.8 \text{ dB. up to } 50 \text{ dB}$ $\pm (0.8 + 0.2 \text{ dB/each } 10 \text{ dB step above } 50 \text{ dB})$

3. Maximum Inaccuracy of 1 dB step attenuator:

±0.3 dB/1 dB step, accumulative error ±0.7 dB maximum.

Description:

The RF level accuracy at -20 dBm is measured over the entire frequency range using an RF Millivoltmeter.

The range from 0 dBm to -20 dBm (which includes a test of the 1 dB step attenuator accuracy, and the accuracy of the first 2 steps of the 10 dB attenuator) is measured using the same RF Millivoltmeter.

For all other levels the RF substitution technique is used: A spectrum analyzer is used to indicate a reference level which is equal to the maximum output level of the CSM-1 (0 dBm) minus the sum of the insertion losses of the CSM-1 10 dB output attenuator, the calibrated RF Step attenuator, which is the standard, and the 6 dB attenuator pad as shown in Figure 6-5. This pad minimizes mismatch errors. By inserting 80 dB in the standard step attenuator, with the CSM-1 1dB step attenuator at 0 and the 10 dB step attenuator at -20 dBm (20 dB), the nominal level at the output of the 6 dB pad is -106 dBm. The insertion loss of the CSM-1 attenuator is increased in 10 dB steps and at the same time the insertion loss of the standard attenuator is decreased until the indication is the same as before. The CSM-1 output level error is equal to the observed deviation from any integer 1-dB step on the standard attentuator.

EQUIPMENT:

Calibrated RF Attenuator:

Kay 439 and 1/439A

Probe:

Boonton 91-12F with Tee

Adapter 91-14A and 50 ohm termination 91-15A

Spectrum Analyzer:

HP 141T/8552B/8554B with external input amplifer (20 to 30 dB gain at

512 MHz). NOTE 1.

6 dB Attenuator:

Weinschel 2-6

Procedure:

Connect equipment as shown in Figure 6-5.

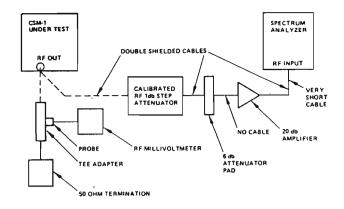


Figure 6-5. Setup to Measure Output Level Accuracy

Set the CSM-1 controls as follows:

FUNCTION switch:

GENERATE

AMPLITUDE MODULATION

switch:

OFF

SWEEP WIDTH control:

OFF

RF FREQUENCY dials:

250.0000 OUT

RF OUTPUT LEVEL

controls:

-20 dBm (1 dB step attenuator at 0, 10 dB

step attenuator at -20 dBm)

Push the -20 dBm button on the RF voltmeter. Connect the Tee Adapter assembly to CSM-1 RF output. The indicated level on the RF voltmeter should be -20 dBm ±1.0 dB.

Set the RF frequency to the following values:

50 kHz, 1 MHz, 10 MHz, 50 MHz, 125 MHz and 512 MHz.

Record the level readings for each frequency:

The power level, referred to the 250 MHz level, should be within ±2.0 dB for 50 kHz, 1 MHz, 10 MHz and 50 MHz, and within ±1.0 dB for 125 MHz and 512 MHz.

Set the frequency to 512 MHz. Switch 10 dB step attenuator to -10 dBm. Decrease the power level in 1 dB steps from -10 dBm to -20 dBm using the CSM-1, one dB step attenuator. Record the difference between the actual changes in the level for each 1 dB step and 1.00 dB, including the sign of the difference (for instance, +0.05 dB). The maximum error of each 1 dB step should be less than ±0.3 dB, the maximum cumulative error (algebraic sum of all individual errors) should be less than ±0.7 dB. Switch the 1 dB step attenuator to 0 dB, and set the 10 dB step attenuator to 0 dB. Record level. The indicated power level should be 0 dBm ±1.75 dB. Disconnect the probe assembly.

Set the CSM-1 attenuators as follows:

1 dB step attenuator at 0 10 dB step attenuator at -20 dBm Connect the standard attenuator, 6 dB attenuator, amplifier and spectrum analyzer as shown in Figure 6-5.

Set the Standard RF attenuator to 70.0 dB

Set up the spectrum analyzer to observe the CSM-1 output level as follows:

Frequency	512 MHz
Bandwidth	100 kHz
Scan Width/division	100 kHz
Input Attenuation	0 dB
Scan Time/division	10 ms
Log Ref Level Switch	-60 dB m
Video Filter	100 Hz
Scan Mode	Int.
2 dB/10 dB log/lin	2 dB
Scan Trigger	Auto

Adjust the Frequency control to display a centered response pattern and switch Tuning Stabilizer on.

Adjust the Log Ref control to place the tip of the display on the second line down from the top of the graticule (line 6).

Verify 2 dB/division by switching in 2 dB on the standard attenuator. (If this is not within ±0.2 dB, which is half a minor division, the spectrum analyzer should be calibrated.)

Switch the CSM-1 10 dB step attenuator to -30 dBm and set the standard attenuator to 60 dB. The reading should be within ±0.8 dB of the 0 dB reference line. (2 minor divisions).

Switch the CSM-1 attenuator to 40 dBm and set the standard attenuator to 50 dB. The reading should be within \pm 0.8 dB of the dB reference line.

Switch the CSM-1 attenuator to -50 dBm and repeat the above procedure; continue this procedure for all steps but the last step on the CSM-1 10 dB step attenuator. The maximum allowed changes in the readings are:

CSM-1	Standard	Spectrum Analyzer	
Attenuator		(1D)	Indication
(dBm)	(dB)	(qR)	Minor Divisions
-50	40	±0.8	2
-60	30	±1.0	2.5
-70	20	±1.2	3
-80	10	±1.4	3.5
-90	0	±1.6	4

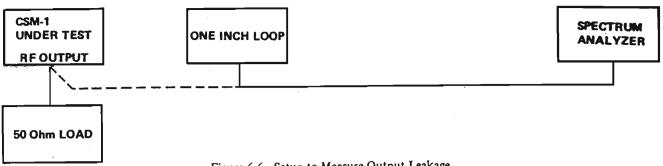


Figure 6-6. Setup to Measure Output Leakage

6.6.2 Output Leakage Test

Specifications:

RF leakage field at any selected CSM-1 frequency measured one inch away from any surface of the CSM-1 shall induce less than 50 uV in a 2 turn, 1 inch diameter loop, terminated in 50 ohms, with the RF INPUT, the RF OUTPUT, the AUDIO OUTPUT, and the TONE OUTPUT of the CSM-1 properly terminated and the RF level set to 1 microvolt.

Description:

A loop antenna is held one inch from all surfaces of the Signal Generator and any leakage monitored with a Spectrum Analyzer. The loop antenna is suspended in a molding so that when the molding is in contact with a surface, the loop antenna is one inch from the surface.

NOTE

- The use of a screen room is necessary to reduce external radiated interference during this test.
- To avoid disturbing the antenna's field and causing measurement error, grasp the antenna at the end that has the BNC connector.

Equipment:

One inch loop antenna:

Singer P/N 2-005292

Spectrum Analyzer:

Hewlett Packard 141T/8552B/8554B

50 ohm load:

Weinschel 535 MN

Procedure:

Connect the model CSM-1 to spectrum analyzer, as shown in Figure 6-6, dotted lines. Set model CSM-1 controls as follows:

RF Frequency:

100.00 MHz

FUNCTION switch:

GENERATE

AMPLITUDE MODULATION

switch:

OFF

SWEEP WIDTH control:

OFF

RE OUTPUT LEVEL controls:

-87 dBm

Set Spectrum Analyzer's resolution bandwidth to 10 kHz, input attenuation to 0 dB, frequency scan per division (scan width) to 20 MHz, scale to LOG (10 dB per division), scale reference level controls to -50 dBm, and scale center frequency controls to 100 MHz. Calibrate the analyzer by using the scale reference level controls to set the -87 dBm signal from the Model CSM-1 to the -37 dB graticule line on the display. Disconnect the Model CSM-1 generator from the analyzer and connect a 50 ohm termination to the Model CSM-1 RF OUTPUT.

Connect the one-inch loop antenna to the analyzer. Pass one end of the loop antenna cylinder within one inch of all of the surfaces of the Model CSM-1, with the analyzer's center frequency controls set to 100 MHz. Repeat procedure at 500 MHz. All signals and noise should be below the -23 dB graticule line on the analyzer's display (below -73 dBm) from 50 kHz to 512 MHz.

6.6.3 Output Impedance and VSWR Test

Specifications:

Impedance: 50 ohm, AC coupled, VSWR less than 1.5:1 at any power level from 0 dBm to -110 dBm over entire frequency range.

Description:

The CSM-1's output signal is reflected back into the RF OUTPUT jack by a coaxial short at the end of an adjustable stub (a variable length of airline). This reflected signal is re-reflected by any mismatch at the jack. The re-reflected signal combines with the output signal according to the relative phase and magnitude of the two signals. The combined incident signal amplitude is detected and measured by a VSWR meter. Maximum and minimum signal levels are noted as the electrical length of the stub is varied (i.e., the distance from the RF OUTPUT jack to the coaxial short is varied). VSWR is then read directly from the VSWR meter.

Equipment:

Directional Coupler:

Narda Model 3000-10

Adapter:

GR 874 to Type N Male, GR Model 874-QNPL

on.

Adjustable Stub:

GR 874-D50L .

VSWR Meter:

Hewlett Packard 415D

Detector:

Singer Model 1001A

6-12

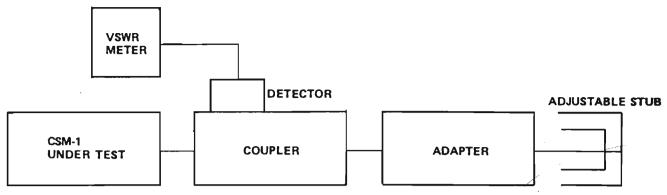


Figure 6-7. Setup to Measure Output Impedance and VSWR

Procedure:

Connect equipment as shown in Figure 6-7.

Set CSM-1 controls as follows:

RF Frequency:

400.00 MHz

FUNCTION switch:

GENERATE

AMPLITUDE MODULATION

switch:

1 kHz

SWEEP WIDTH control:

OFF

RF OUTPUT LEVEL controls:

0 dBm (10 dB step attenuator at 0 dBm,

1 dB step attenuator

at 0)

Set up a 1 kHz amplitude modulation of 70% (±10%). Adjust the tuned frequency adjustment on the 415 VSWR meter for maximum indication. Adjust the stub for a maximum indication on the VSWR meter. Adjust VSWR meter indication with gain and attenuator control for full scale (marked 1.00). Adjust the stub for a minimum indication. Indicated VSWR should be 1.5 or lower.

Repeat with 1 dB step attenuator set to 10 dB. Again, indicated VSWR should be 1.5 or lower.

Repeat with 10 dB step attenuator set to -10 dBm, 1 dB step attenuator set to 0. Again, indicated VSWR should be 1.5 or lower.

Internal Modulation Oscillator Frequency Test 6.6.4

Specifications:

Two fixed internal modulation frequencies are required:

400 Hz, and 1000 Hz (front panel switch selectable). Frequency Accuracy: ±5%

Description:

The demodulated output of the CSM-1 is measured with a Counter to verify the two modulation frequencies and their accuracies.

Equipment:

Frequency Counter:

Dana 8130

Modulation Meter:

Radiometer AFM-2

Procedure:

Connect equipment as shown in Figure 6-8.

Set CSM-1 controls as follows:

RF Frequency dials:

100,0000 OUT

FUNCTION switch:

GENERATE

TONE FREQUENCY switch:

400 Hz

TONE LEVEL control:

Between 50% and

90%

VERT MODE control:

100% AM

AMPLITUDE MODULATION control:

ON

SWEEP WIDTH control:

OFF 0 dBm

RF OUTPUT LEVEL controls: Set up Modulation Meter as follows:

Input Attenuators:

20 dB depressed

Local Oscillator Frequency:

102.0 MHz

IF BANDWIDTH switch:

METER switch:

400 kHz

FAST

MAN/AUTO switch:

MANUAL

LEVEL control:

FUNCTION switch:

LEVEL

METER RANGE switch:

100

Filter switch:

75 kHz

AF OUTPUT switch:

AC

Set counter to 1 sec time base.

Adjust TUNING CONTROL on the Modulation Meter until the output peaks. Turn the LEVEL control clockwise until the meter indication is well past full scale. Switch the MAN/AUTO switch to AUTOMATIC. Switch FUNCTION switch to IF CHECK and fine adjust the TUNING control until the meter reading is at IF CHECK point. Then switch to AM + and adjust the CSM-1 TONE LEVEL control until greater than 75% AM is indicated on the Modulation Meter.

Adjust trigger level on the Counter until stable counter reading is obtained. Counter should indicate between 380 to 420 Hz. Set TONE FREQUENCY switch to 1000 Hz. Counter should indicate between 950 Hz - 1050 Hz.

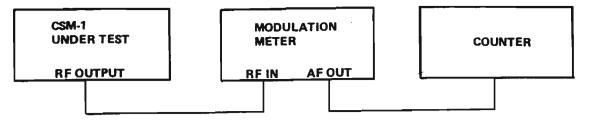


Figure 6-8. Setup for Measuring Internal Modulation Frequencies

6.6.5 Amplitude Modulation Range, Accuracy and Distortion Test

Specifications:

Amplitude Modulation Range: 0 - 95%, continuously

adjustable

Total harmonic distortion: 0 - 30% AM: 3%

30 - 95% AM: 10%

Maximum inaccuracy between actual Amplitude Modulation and indicated Amplitude Modulation: ±8% F.S. (F.S. either 30% or 100%).

Description:

The RF output of the CSM-1 is amplitude modulated at the nominal modulation factors of 30% and 95% as indicated by the CSM-1 CRT, and the actual AM Factor measured with an AM meter. Since the Modulation Meter operates as a linear demodulator the distortion of the AC portion of the demodulated signal is measured with the Distortion Analyzer.

Equipment:

Modulation Meter: Radiometer AFM-2
Distortion Analyzer: Hewlett Packard 331A

Procedure:

Connect equipment as shown in Figure 6-9. Leave CSM-1 and Modulation Meter controls as shown in Test 6.6.4, except set the TONE FREQUENCY switch to 1 kHz and set up exactly 30% AM as indicated by the CSM-1 CRT. Set-up the Modulation Meter as described in Test 6.6.4. It should indicate between 27.6% and 32.4%. Calibrate the Distortion Analyzer at 1 kHz and measure distortion (should be less than 3%).

Increase the amplitude modulation to exactly 95% as shown on the AM meter. The CSM-1 CRT indication should be between 87.4% and 100%. Due to the distortion, the positive and negative AM factor indication might not be the same. Therefore, measure both AM factors and use the mean value:

$$\frac{(M+)+(M-)}{2}$$

as the indicated value. Measure the distortion at 95% AM as indicated on the Modulation meter. It should be less than 10%.

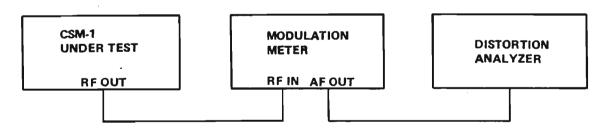


Figure 6-9. Setup for Measuring AM Accuracy and AM Distortion

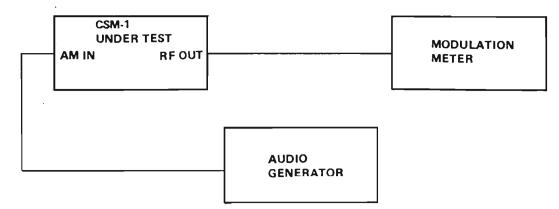


Figure 6-10. Setup for Measuring the AM Bandwidth

6.6.6 3 dB AM Bandwidth Test (Optional Test)

Specifications:

The variation of the amplitude modulation factor of the AM'd RF output with a constant modulating input voltage over a frequency range of 50 Hz to 20 kHz is less than ± 3 dB, referenced to 1 kHz. The variation of the actual amplitude modulation factor versus the amplitude modulation factor indicated by the CSM-1 CRT is less than ± 3 dB over the frequency range from 50 Hz to 20 kHz.

Equipment:

Audio Generator: Hewlett Packard 651B Modulation Meter: Radiometer AFM-2

Procedure:

Set up equipment as shown in Figure 6-10.

Leave CSM-1 and the AM meter controls as shown in Test 6.6.5, except switch the TONE FREQUENCY switch to EXT AM. Set the frequency of the audio generator to 1000 Hz and the amplitude to 1.0 V rms. Using the TONE LEVEL control of the CSM-1 set the amplitude modulation factor as indicated by the AM meter to 50.0%. Record the CSM-1 CRT AM factor indication. Set the modulation frequency to 50 Hz and 20000 Hz. The AM meter indication should stay between 35.4% and 70.7%. The ratio of the indicated to the measured AM factor should stay between 0.707 and 1.414 over the same modulation frequency range.

6.6.7 Incidental FM Test

Incidental FM at 30% and 1 kHz modulation frequency:

100 Hz + 0.8 ppm of the carrier frequency (rms)

Description:

The incidental frequency modulation caused by the amplitude modulation process is determined by measuring the peak value of the frequency modulation at a modulation frequency equal to the AM frequency (bandpass filter at modulation frequency eliminates the residual FM).

The incidental FM is measured with a pulse type discriminator to eliminate any erroneous reading created by the AM process.

Equipment:

Audio Generator: Hewlett Packard 651B
Modulation Meter: Radiometer AFM-2

Variable Electronic

Filter: Ithaco 4213-02

TRMS Voltmeter: Hewlett Packard 3400A

Procedure:

Set up equipment as shown in Figure 6-11. Set Audio Generator to 1 kHz, 1 V rms output.

Leave the modulation meter in the AM measuring mode. Leave all CSM-1 controls as in Test 6.6.7, except turn CSM-1 TONE LEVEL control counter-clockwise until the modulation meter indicates 30% AM.

Set Variable filter as follows:

High Pass: 800 Hz Low Pass: 1.25 kHz

Gain: (

Pulse Response: NORMAL

Circuit Ground to POWER GROUND

Rear Panel switch to OPEN

Switch FUNCTION switch of Modulation Meter to + FM. Set RF INPUT Attenuators of AFM-2 to 10 dB. Set METER RANGE switch to 3 kHz full scale. Set FILTER switch to 3 kHz. Since AF output open circuit voltage is 1 V peak for full scale deflection the TRMS voltmeter should read less than 60 mV rms.

NOTE

If the measurement result is suspect, check for the influence of the following two error sources:

a. Residual FM of CSM-1 under test, and AM/FM meter: Place the AMPLITUDE MODULATION switch of the CSM-1 under test in the OFF position. The reading of the TRMS Voltmeter should drop to less than 10 mV rms. If the reading is higher, check the CSM-1 and the AM/FM meter for extreme residual FM.

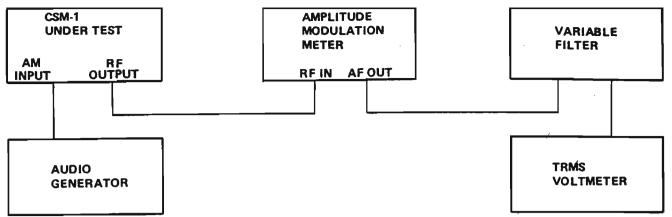


Figure 6-11. Setup for Incidental FM Under 30% AM Test

b. AM influence on FM measurement: If the RF level into the AM/FM meter is too low, the limiting and the signal level into the pulse type discriminator might not be sufficient. It should be possible to lower the RF level into the AM/FM meter by 10 dB without affecting the measurement result. If this is not possible, check the RF output level of the CSM-1 under test (0 dBm) and the input attenuator of the AM/FM meter (10 dB).

6.6.8 Sweep Width Test

Specifications:

Sweep width range (with 100 kHz decade at V position)

Maximum Sweep width range with

0 – 100 Hz dial set at "5":

0 to greater than

1 MHz

Maximum Sweep width range with

0 - 100 Hz dial at any setting:

0 to greater than 120 kHz

Description:

A Spectrum Analyzer is set up with a scan width of 100 kHz/Div. and a center frequency equal to the dialed center frequency of the CSM-1 under test. With the scan speed of the Spectrum Analyzer set to 10 msec/Div (10 scans per sec) and the sweep speed of the CSM-1 under test set to about 20 sweeps/sec, the display of the Spectrum Analyzer shows the sweep width of the CSM-1 under test.

Equipment:

Spectrum Analyzer: Hewlett Packard 141T/8552B/8554B

Procedure:

Set up equipment as shown in Figure 6-12.

Set CSM-1 controls as follows:

Frequency dials:

250.V 168

"V" dial: (0 - 100 Hz):

GENERATE

RF OUTPUT LEVEL control:

-10 dBm

AMPLITUDE MODULATION

switch:

FUNCTION switch:

OFF

SWEEP MODE switch:

LO

SWEEP RATE control:

About 10 o'clock

SWEEP WIDTH control:

OFF

Set up Spectrum Analyzer for 100 kHz/Div scan width; 10 kHz resolution, 10 msec/Div sweep time, 20 dB RF attenuation inserted, log display. Center the CW output signal from the CSM-1 on the center of the Spectrum Analyzer CRT (coarse tune the Spectrum Analyzer to 250 MHz, and slowly fine tune in the stabilized mode). Turn the SWEEP WIDTH control to maximum (extreme clock-wise position). The spectrum width on the CRT display should exceed 10 Div. Move the V dial from "0" to "10". The sweep width should always be greater than 120 kHz.

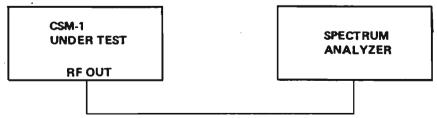


Figure 6-12. Setup for Sweepwidth Test

AM/FM METER CSM-1 **UNDER TEST** COUNTER **RFOUT** RFIN AFOUT

Figure 6-13. Setup for Sweep Rate Test

6.6.9 Sweep Rate Test

Specifications:

Sweep rate: Continuously adjustable between:

10 Sweep/second to 100 Sweep/second

Description:

A linear discriminator (AM/FM meter) is used to demodulate the sweeping RF signal. The demodulation signal (sawtooth) is fed into a counter which measures the sweeps per seconds.

Equipment:

Modulation Meter: Radiometer AFM-2

Counter:

Dana 8130

Procedure:

Set-up equipment as shown in Figure 6-13. Leave CSM-1 controls as set up for Test 6.6.8, except set the SWEEP RATE control to minimum (extreme counter-clockwise) and the SWEEP WIDTH control to minimum (extreme counter-clock-wise). Set the MODULATION METER RANGE switch to 300 kHz, the FILTER switch and the FUNCTION switch to FM: The counter should indicate approximately 10 Hz (12 Hz maximum). Set the SWEEP RATE control to maximum (extreme clock-wise). The counter should read greater than 100 Hz.

6.7 FREQUENCY METER MODE TESTS

6.7.1 Frequency Measurement Range, Accuracy and Resolution Tests

Specifications:

2 34 5

Range of Frequency Measurement: 1. 50 kHz - 512 MHz

2. Beat Indicator Frequency Range

Beat Light (internal):

0 to 20 Hz

Loudspeaker (internal)

and AUDIO OUTPUT:

20 Hz to 10 kHz

Output Level of AUDIO

OUTPUT:

3 V p-p minimum into 10 ohms

3. Accuracy of Frequency Measurement with Variable

Oscillator Out:

±(1 ppm + beat indicator frequency)

4. Accuracy of Frequency Measurement with Variable Oscillator in

0 - 100 Hz Decade:

±(1 ppm + 5 Hz + 0.2 Hz ΔT + beat indicator frequency)

NOTES

- Beat light operation allows beat indication below one Hz, reducing the beat indication frequency error to less than 1 Hz.
- 2. ΔT is the difference between room (ambient) temperature and 25°C expressed in OC.

Description:

A frequency stable signal source set to a given frequency and having an output level of 1 mV rms (-47 dBm) is connected to the RF INPUT BNC connector. The frequency as determined with the CSM-1 is compared to the frequency measured with the external counter. An Oscilloscope measures the peak-to-peak AUDIO OUTPUT voltage with a load connected which presents a 10 ohm impedance. The frequency difference or "beat" is set successively to 1 Hz, 20 Hz, 1 kHz and 10 kHz and the beat light and AUDIO OUTPUT level observed.

Equipment:

Synthesized Signal

Generator:

Singer FM-10C or FM-10CS

with RFM-10D Module*

Calibrated Step

Attenuator:

Kay 439A and 1/439A

Oscilloscope:

Tektronix 7904/7A24/7B92

10 ohm Load

Resistor:

Allen Bradley 1/2 watt Resistor

*Output level required is +6 dBm (at 118.6532 MHz). The Model RFM-10D used with the Model FM-10CS Mainframe can provide this output level with an internal adjustment of A1A2R31 in the mainframe.

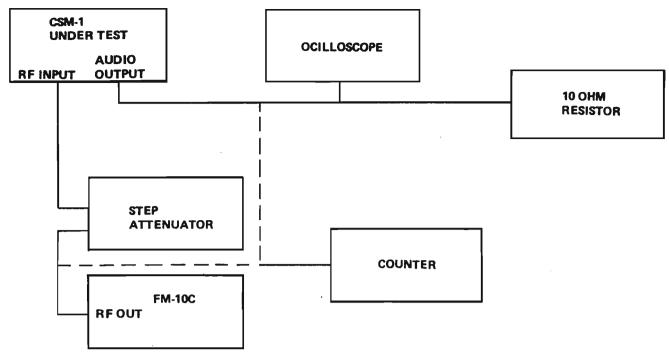


Figure 6-14. Setup for Frequency Measurement Range Accuracy and Resolution Tests

Procedure:

Set up equipment as shown in Figure 6-14.

Set the controls of the CSM-1 under test as follows:

FUNCTION switch:

MEASURE

AMPLITUDE MODULATION

switcht

OFF

SWEEP WIDTH control:

OFF

Frequency dials:

118.6532

(Variable "OUT")

Set the FM-10C frequency to 118.6532 (Variable to OUT) with its FUNCTION switch set to GENERATE. Set the RF OUTPUT LEVEL controls to -27 dBm and set the calibrated 10 dB step attenuator to 20 dB, producing an RF level into the CSM-1 under test of 1 mV (-47 dBm).

Record the actual output frequency of the FM-10C. Connect the counter to the CSM-1 audio output and measure the beat frequency. It should be less then 118 Hz + the absolute value of the difference between 118.653200 and the FM-10C measured frequency. Activate the variable 0 to 100 Hz VCO and adjust the CSM-1 frequency until the beat light turns on and off about once per second (1 Hz resolution). The CSM-1 dials should indicate between 118.653323 and 118.653077 MHz. Change the frequency of the CSM-1 by 20 Hz. The oscilloscope display should indicate a peak-to-peak signal greater than 3 V. Change the frequency by an additional 1 kHz, and then by 10 kHz by switching the 1 kHz dial from "3" to "4" and then by switching the 10 kHz dial from "5" to "6" and the 1 kHz dial back to "3". The oscilloscope display should indicate equal to or greater than 3 V peak-to-peak in both cases.

Set the FM-10C and the CSM-1 frequency dials to 0.0500 MHz (both variable dials to OUT). The "beat" frequency should be equal to or less than 0.1 Hz (period greater than 10 sec). Set the two frequency dials to 512.0000 MHz, and measure the "beat" frequency. It should be equal to or less than 1024 Hz, and the audio level should be equal to or greater than 3 V peak-to-peak.

6.7.2 Frequency Measurement Sensitivity and Overload Test

Specifications:

The minimum Frequency Measurement Sensitivity is 2 microvolts. This sensitivity is defined as the minimum level where the Frequency Accuracy, Frequency Measurement Resolution and the Audio level of the beat frequency as given in Test 6.7.1 shall apply.

It shall be possible to feed an RF signal with a Level of 0.5 volts rms (+6 dBm) into the CSM-1 under test without causing damage.

Description:

The level into the CSM-1 under test is increased to +6 dBm (external 10 dB step attenuator to 0, FM-10C output level set to +6.2 dBm), and left there for 10 sec. Then the output level of the FM-10C is decreased to -101 dBm (2 microvolts) and the frequency accuracy and resolution test at 118.6532 MHz as described in Test 6.7.1 repeated.

Equipment:

Same as for Test 6.7.1.

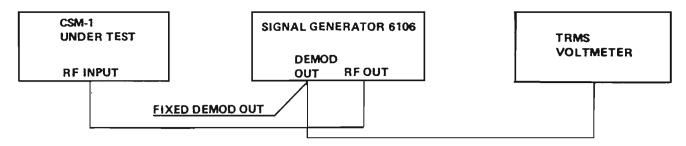


Figure 6-15. Setup for AM Factor Measurement Range and Accuracy Test

Procedure:

Set the FM-10C frequency dials to 118.6532 MHz. Vary the 0 - 100 Variable dial on the CSM-1, adjust the CSM-1 frequency until the beat light indicates a "zero beat" condition. The difference between the CSM-1 dial settings and the actual frequency of the FM-10C should be less than 123 Hz + 0.2 times ΔT in Hertz, where ΔT is the difference between ambient temperature and 25°C in °C.

6.8 AMPLITUDE MODULATION METER MODE TESTS

6.8.1 Amplitude Modulation Factor Measurement Range and Accuracy at 1 kHz

Specifications:

AM Factor measurement range: 0 - 95%

In 2 ranges: a) 0 - 30%

b) 0 – 100%

Accuracy of AM Factor

measurement:

±8%* of Full Scale

In 0 - 30% Full Scale range

accuracy:

±2.4% AM (100% AM x

8% tolerance)

In 0 - 100% Full Scale

range accuracy:

±8% AM (100% AM x 8% tolerance)

*8% AM means that the actual amplitude modulation factor of an AM'd RF signal of 50% will be indicated between 42 and 58%.

Description:

An RF Signal Generator with an accurate amplitude modulation ($\pm 1\%$) is used as a calibrated source.

Equipment:

RF Signal Generator:

Singer 6106

True RMS Voltmeter:

Hewlett Packard 3400A

Procedure:

Set-up equipment as shown in Figure 6-15.

FUNCTION switch:

MEASURE, 0.04 to 2 mV

AGC/MANUAL switch:

AGC

SWEEP WIDTH control:

rol: OFF

AMPLITUDE

MODULATION switch:

OFF

VERT MODE switch:

VERT SET

Set Model 6106 Signal Generator RF frequency to 335.600 MHz and lock it. Set 6106 output level to 1 mV (-47 dBm). Depress INT AM button, "100%" button, and SWEEP MODE OFF button; release "Vx2" button, and adjust the coarse and fine AM LEVEL controls until the external TRMS voltmeter indicates 0.500 Volts (50.0% AM). Calibrate the CRT of the CSM-1 under test for AM measurement by first setting the vertical reference line, then set the carrier by adjusting the CARRIER SET control and then switching to the "100%AM" position. Set the SWEEP MODE switch to HI, and adjust the sweep rate so that at least 5 periods appear on the CRT. The CRT display should indicate between 42% and 58%. Increase the AM level on the 6106 to 95%, (0.95 V indicated on the external meter) and measure again. It should indicate between 87% and greater than 100%. Decrease the AM level on the 6106 to 25% (0.25 V indicated on the external meter). Switch the CSM-1 VERT MODE switch to "30%". The CRT should indicate between 22.6% and 27.4%.

6.8.2 Test of Modulation Frequency Range of AM Factor Measurement

Specifications:

Modulation Frequency Range*

For AM Factor Measurement:

50 Hz to 3 kHz

*Modulation Frequency range is defined as the frequency range in which the AM Factor Measurement accuracy stays within ±8% of full scale.

Description:

The RF Signal Generator used in Test 6.8.1 is amplitude modulated with an external audio generator at 50 Hz, 1 kHz and 3 kHz and used as a calibrated source the same way as in Test 6.8.1.

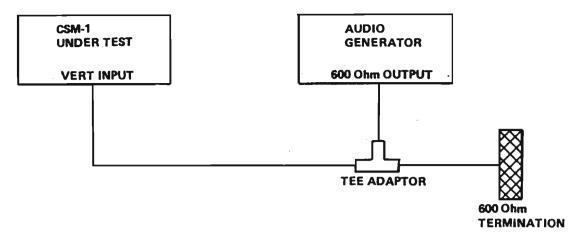


Figure 6-16. Setup for Oscilloscope Mode Tests

Equipment:

RF Signal Generator: Singer Model 6106

True RMS Voltmeter: Hewlett Packard Model 3400A Hewlett Packard Model 651B Audio Generator:

Procedure:

Use the same setup as shown in Figure 6-15 except connect the Audio Generator to the AM IN BNC connector of the 6106 and set the level of the Audio Generator to 2.0 V rms. Set the modulation frequency to 50 Hz, and adjust the AM LEVEL controls on the 6106 for 25% AM (TRMS voltmeter indication 0.25 V rms). The CRT should indicate between 22.6% and 27.4%. Change the modulation frequency to 1 kHz and 3 kHz and observe at each frequency the CRT indication. It should remain in the 22.6%/to 27.4% range.

6.9 OSCILLOSCOPE MODE TESTS

6.9.1 Vertical Frequency Response, Vertical Sensitivity, Sweep Rate Range, and Synchronization Test

Specifications:

Vertical 3 dB bandwidth:

50 Hz to 30 kHz

Vertical Sensitivity (at

maximum vertical gain):

300 mV peak-to-peak ±10% for full scale

deflection.

Sweep Rate (two ranges)

a) Low range (Marked

LO):

Between less than 4.46 msec and greater than 20 msec (equivalent to between greater than 224 Hz and less than 50 Hz)

b) High range (marked HI):

Between less than 200 usec and greater than 4.46 msec (equivalent to between greater than 500 Hz and less than 224 Hz)

Type of synchronization:

Internal, automatic

Description:

A sinusoidal audio generator with known frequency and known amplitude is used as a calibration source for measuring the vertical display bandwidth, vertical sensitivity and sweep rate range.

Equipment:

Audio Generator:

Hewlett Packard/Model 651B

600 Ohm

Singer 603002

Procedure:

Set up equipment as shown in Figure 6-16.

Set the CSM-1 controls as follows:

VERT MODE switch:

EXTERNAL

SWEEP MODE switch:

EXT VERT GAIN Control: Fully clockwise

With no signal into the vertical input, center the CRT trace on the center horizontal line by adjusting the VERT POS, HORIZ GAIN, and HORIZ POS controls. Connect the audio generator, set the frequency to 1 kHz, and adjust the level until the displayed amplitude exactly touches the top and bottom lines of the display graticule. The audio generator output voltage should be between 96 mV rms_and 117 mV rms.

Vary the frequency from 50 Hz to 30 kHz. The response should be flat (typically less than ±1 dB at 50 Hz and 30 kHz) and not decrease below the 70% line as marked on the right hand side of the graticule. Observe the internal automatic synchronizing of the display. The triggering should occur always within the first quadrant of the leading

sinusoid (typically around 60° of the first period). Decrease the display amplitude to 20% of Full Scale; synchronizing should be maintained down to 20% of full scale. Set the Audio Generator frequency to 250 Hz. Set the SWEEP MODE switch to LO and the SWEEP RATE switch fully CCW. There should be at least 5 cycles of the 250 Hz sinusoid displayed on the CRT screen. Set the Audio Generator to 25 kHz. Set the Sweep Mode switch to HI and the Sweep Rate switch fully CW. There should be not more than 5 cycles of the 25 kHz sinusoid displayed on the CRT screen.

6.9.2 External Horizontal Input Sensitivity Test

Specifications:

External horizontal sensitivity: Less than 0.5 V peak-

to-peak input voltage for a deflection of one inch.

Description:

With no vertical input, a sinusoidul signal is connected to the horizontal input and the amplitude adjusted until the width of the horizontal line is equal to the width of the graticule (10 Divisions = 2.3 inches).

Equipment:

Audio Generator:

Hewlett Packard Model 651B

600 Ohm Termination:

Singer 603002

Procedure:

The setup is the same as for Test 6.9.1, except that the Audio Generator is connected to the horizontal input.

Set the CSM-1 controls as follows:

SWEEP MODE switch:

EXT HORIZ

HORIZ GAIN control:

Fully Clock-wise

HORIZ POS control:

About 12 o'clock

Set the Audio Generator frequency to 1 kHz and adjust its output voltage until the width of the horizontal line is exactly 10 Divisions. The voltage indicated on the Audio Generator should be less than 0.41 V rms.

6.10 NOISE FLOOR LEVEL TEST

Specification:

The average noise floor level, when operated in the signal generator mode, shall be a minimum of 65 dB below the carrier in a 30 kHz bandwidth at a frequency of 200 kHz from the carrier, as measured using a spectrum analyzer with a 100 Hz video filter inserted. The noise floor of the spectrum analyzer shall be a minimum of 70 dB below the carrier.

Description:

A spectrum analyzer is used to measure the noise level close to the carrier.

Procedure:

Leave equipment connected as shown in Fig. 2.5.1, and CSM-1 and spectrum analyzer controls set as described in Para 2.5 before. Set CSM-1 frequency dials to 500.0000 OUT. On the spectrum analyzer, set the dispersion to 200 kHz/DIV., video filter to 100 Hz, and scan time to 50 msec/DIV. Adjust brightness and persistence for a convenient display. Tune the frequency controls on the spectrum analyzer until the carrier appears exactly at the center of the display. Adjust the reference level vernier so that the carrier peak is at top graticule line (LOG REF line) of the display.

The spectrum analyzer indication, one division to the left and one division to the right of the carrier (±200 kHz) disregarding the filter response of the spectrum analyzer should be at least 6.5 divisions below the top graticule line (at least 65 dB below the carrier). The spectrum analyzer filter response is eliminated by drawing a connecting line between the noise level just before the start of the filter response (about -220 kHz or 1.1 divisions to the left of the carrier) to the noise level just after the filter response disappears (about +240 kHz from the carrier or 1.2 divisions to the right of the carrier).

Repeat at 330.1500 MHz, and 128.2000 MHz.



MAINTENANCE

7.1 INTRODUCTION

The Maintenance Section describes the adjustments required to return the Model CSM-1 Communication Service Monitor to peak operating condition when either the performance of the CSM-1 indicates an out-of-spec condition, or after a repair was necessary.

7.2 SAFETY CONSIDERATIONS

Although the CSM-1 has been designed in accordance with international safety standards, this manual contains information and warnings which must be followed to insure safe operation and to retain the instrument in a safe condition. Service and adjustments should be performed only by qualified service personnel.

WARNING

Any interruption of the protective (grounding) conductor inside or outside the instrument or disconnection of the protective earth terminal is likely to make the apparatus dangerous. Intentional interruption is prohibited.

Any adjustment, maintenance, and repair of the opened instrument under voltage should be avoided as much as possible and, when inevitable, should be carried out only by a skilled person who is aware of the hazard involved. The opening of covers or removal of parts, except those to which access can be gained by hand, may expose live parts, and also accessible terminals may be live. Voltages as high as 1000 volts are present in circuitry associated with the CRT.

Capacitors inside the instrument may still be charged even if the instrument has been disconnected from its source of supply.

Make sure that only fuses with the required rated current and of the specified slow blow are used for replacement.

The use of repaired fuses and short-circuiting of fuseholders must be avoided.

Whenever it is likely that the protection has been impaired, the instrument must be made inoperative and be secured against any unintended operation.

7.3 TEST EQUIPMENT REQUIRED

Table 6-1 contains a list of test equipment and test accessories required in the adjustment procedures. In addition, the table contains the required minimum specifications and a suggested manufacturer's model number.

7.4 SYNTHESIZER FOLDOUT

The measure portion of the Model CSM-1 is contained on the A6 deck which is located on the top of the chassis (see Figure 7-1). The controls on the A6 deck are easily accessible (see Figure 7-7).

The synthesizer portion of the Model CSM-1 is contained on 4 decks which are sandwiched together: the A2, A3, A4, and A5 deck.

The following procedure describes the opening of the synthesizer portion to gain access to the controls and connectors located on the A2, A3, A4, and A5 deck.

- a. Remove the Model CSM-1 cover by unscrewing four screws on the back panel. Slide the cover out. Turn the Model CSM-1 upside down.
- b. Push the lower retaining button on the right hand side of the chassis in, and pull synthesizer assembly up using finger pull at rear. It will pivot on the two upper retaining buttons on the left and right hand side of the chassis. Lift up until the two other retaining buttons snap in place (this happens when the synthesizer assembly is straight up as shown in Figure 7-2). The two exposed decks are the A5 deck in front, see Figure 7-2, and the A2 deck in the back, see Figure 7-3. This foldout provides access to the adjustments located on the PC boards on the A2 and A5 deck.
- c. To gain access to the adjustments on the A3 and A4 deck, unscrew the two outside captive screws on top of the A2 assembly. These screws are shown in Figure 7-3. They hold the A2/A3 deck pair and the A4/A5 deck pair together. With these two screws unscrewed, the two deck pairs will hinge apart, and the A2/A3 deck will fold back and can be laid on the back panel assembly (see Figure 7-4). This will expose the A3 deck (horizontal) and A4 deck (vertical).
- d. To get to the PC board controls located in the A4 deck more conveniently, and at the same time gain access to the front panel controls and the connectors located on the tips of the A2, A3, A4 and A5 decks, push in the two front retaining buttons on the side of the chassis (see Figure 7-4). The entire synthesizer assembly will now hinge around the two back retaining buttons and can be laid on top of the back panel assembly (see Figure 7-5). The A4/A5 deck assembly can now be folded out by unscrewing the two outer captive screws on top of the A5 deck. The A4/A5 deck pair can then be hinged forward until it lies horizontally on top of the front panel assembly (see Figure 7-6). Use protective material to avoid damaging the finish on the top of the front panel.

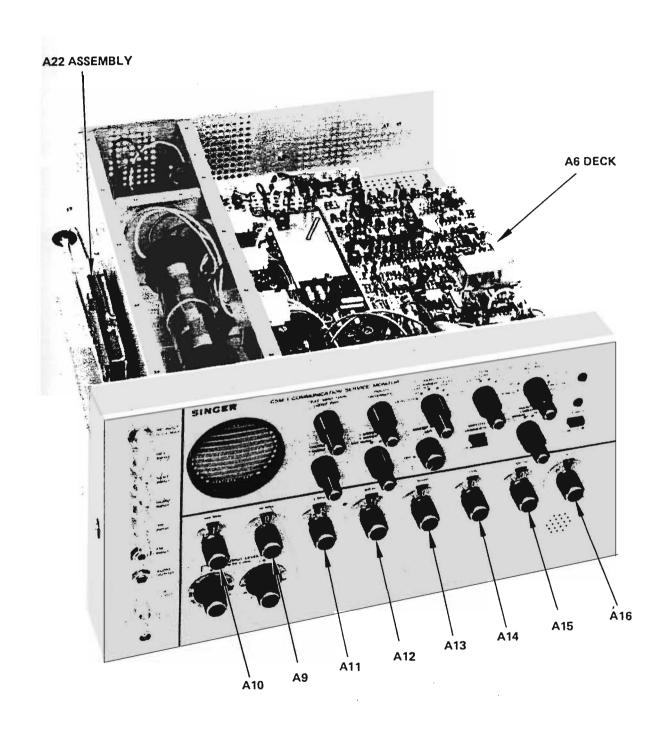


Figure 7-1. Assembly Location, Model CSM-1 Isometric View, Cover Removed

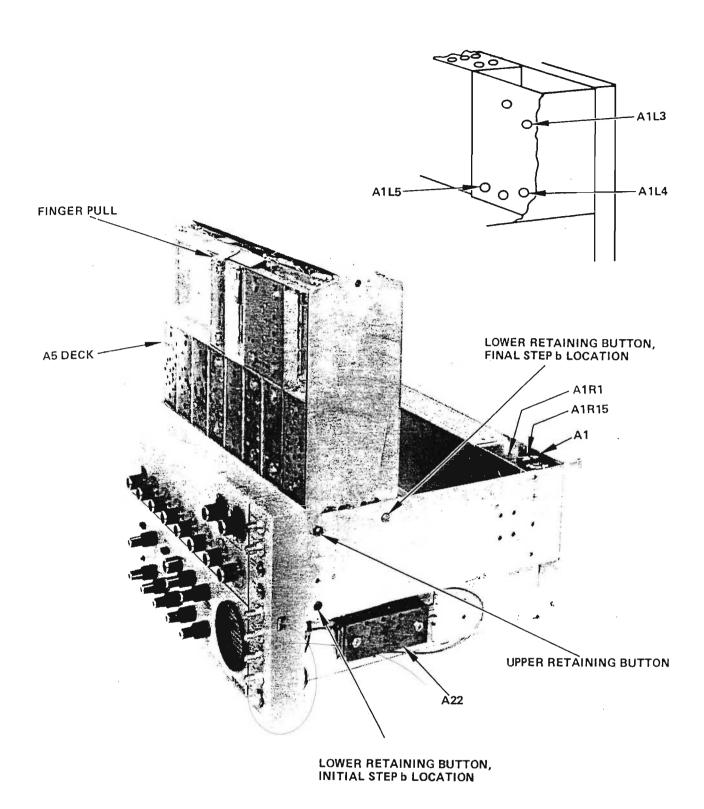


Figure 7-2. Synthesizer Foldout, Step b, Front View

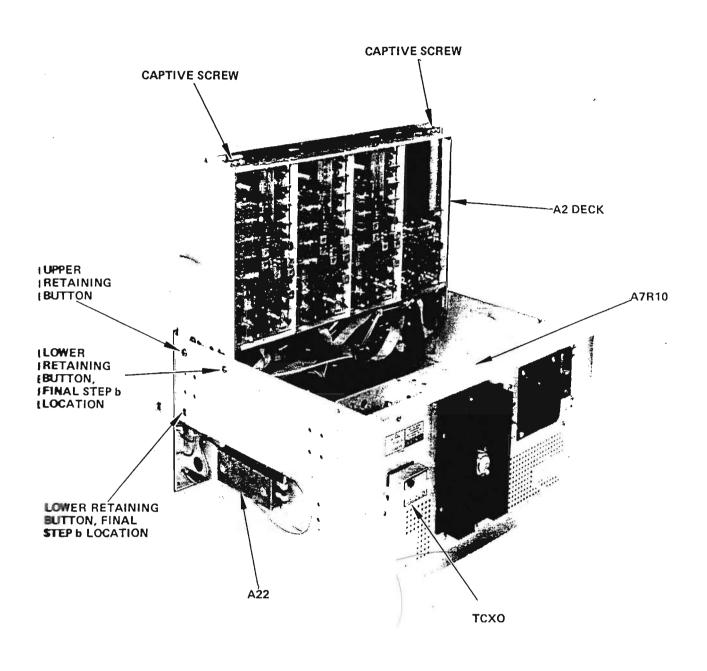


Figure 7-3. Synthesizer Foldout, Step b, Rear View

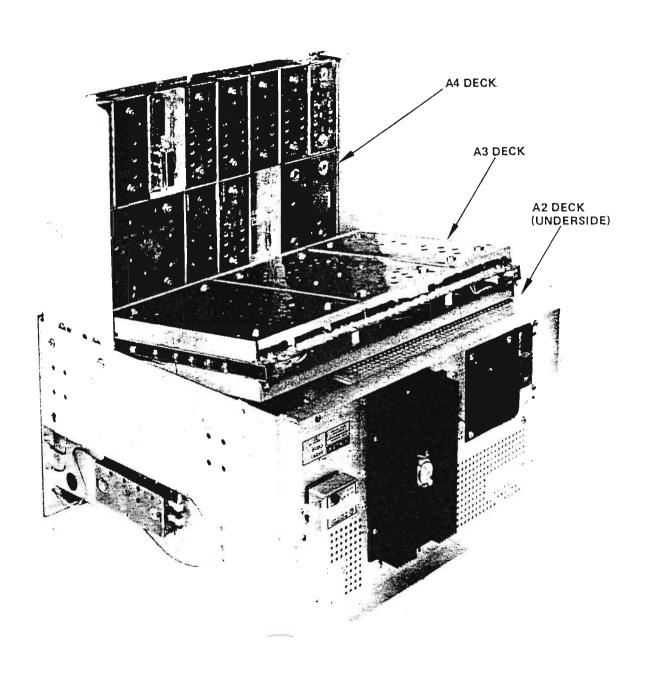


Figure 7-4. Synthesizer Foldout, Step c, A2/A3 Deck Separation

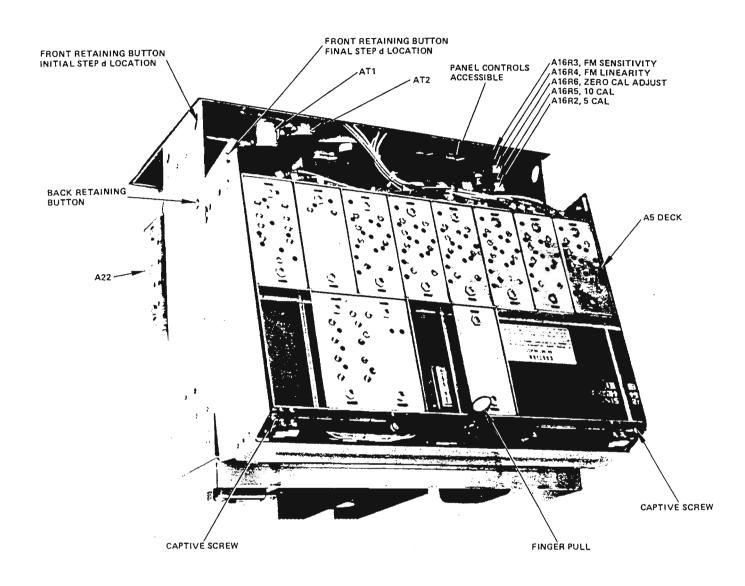


Figure 7-5. Synthesizer Foldout, Step d, Re-Positioning of 4 Decks

7.5.1 General

Since the Model CSM-1 has many adjustments, it is imperative to read this adjustment procedure before attempting to reset any adjustment.

If any function of the CSM-1 does not perform properly, consult this adjustment procedure first, since the malfunction in most cases can be traced to a misadjustment rather than an outright failure. Considering the many adjustments, this adjustment procedure also serves as an excellent trouble shooting guide: if a malfunction is traced to the proper adjustment and if the moving of the adjustment over its complete range does not eliminate the malfunction, in most cases a failure has occurred in the circuitry around this particular adjustment and the failure can be found readily.

7.5.2 PC Board Covers

All PC boards on the A3, A4, and A5 deck have covers. Due to the high frequencies involved, these covers influence the spur levels, leakage, tuning characteristics, gain, etc. of the circuits on the PC boards, and therefore are critical components of the synthesizer. Covers should not be disturbed any more than absolutely necessary; modules should preferably be replaced complete with cover in place by unscrewing the Phillipshead mounting screws, particularly where the covers are soldered in place.

NOTE

When removing or replacing any PC board module, do not attempt to fully loosen or tighten any one screw over its full range in one operation. All mounting screws should be turned in sequence, one or two turns at a time, to avoid binding and structural distortion.

7.5.3 Types of Adjustments

The adjustments in the Model CSM-1 are divided into 3 groups:

a. Primary Adjustments

These are the adjustments which might have to be used at the regular calibration intervals, such as power supply voltage adjust, power output level adjust for the GENERATE mode, frequency adjustment of the TCXO and the Variable Frequency Oscillator, etc.

b. Secondary Adjustments

These are adjustments which are used after a malfunction (out-of-spec condition) has been determined and the Model CSM-1 is being serviced to eliminate this out-of-spec performance.

Typically these are level adjustments and tuning adjustments of single tuned amplifiers or multipliers in the synthesizer section to reduce spurious levels, gain and offset adjustments to readjust the sensitivity and level range of the receiving section of the Model CSM-1 for AM and frequency measurements, etc.

NOTE

Refer to Appendix B for detailed spur analysis and spur reduction procedures.

c. Tertiary Adjustments

These are adjustments made necessary due to the tolerances of components such as resistors, capacitors or inductors; they are used to avoid selected components. They should only be adjusted in conjunction with a detailed test procedure of the PC board on which this adjustment is mounted. In most cases, such a test procedure requires removal of the PC board from the Model CSM-1 and insertion in a special test fixture which simulates the electrical environment in which the PC board has to operate. These test procedures and the description of the test fixtures are not provided in this Maintenance Manual. Therefore, contact the factory before attempting any of these adjustments.

7.6 PRIMARY ADJUSTMENTS

7.6.1 DC Power Supply Adjustment

Refer to Figure 9-33, power supply schematic, A7.

Description:

A digital DC voltmeter is used to check the +9V power supply voltage. Although +9V, -9V, +5V, +250V, and -900V supply voltages are provided, only the +9V is adjustable.

This +9V voltage is then adjusted for the correct value. This procedure should be performed before making any other adjustment.

Equipment:

Digital Voltmeter Fluke 8000A

Procedure:

a. Remove Model CSM-1 cover and turn the instrument on its left side, using two spacers to support the front panel frame. Push POWER push button to ON. Connect the negative lead of the DVM to any chassis ground and the positive lead to one of the 3 terminals with red wires behind the A6 board (see Figure 7-7).

The dc voltage should measure +9.0V ±90mV. If not, insert a 6" long insulated screwdriver through the hole in the chassis marked A7R10 (see Figure 7-3), and adjust A7R10 for a reading within ±10mV

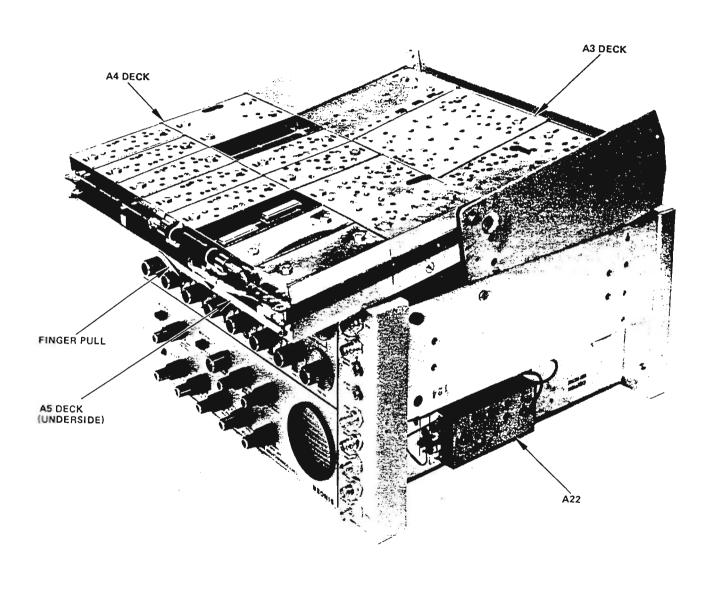


Figure 7-6. Synthesizer Foldout, Step d, A4/A5 Deck Separation

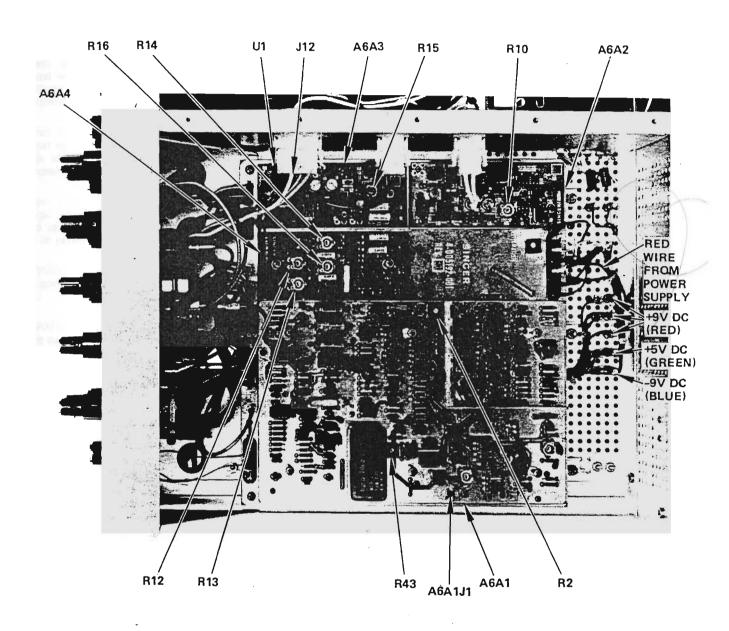


Figure 7-7. Adjustment Control Location, A6 Deck

NOTE

The A7R10 adjustment hole, which is normally closed with a button plug, also provides access to A7R3 (Current Limit Set). Relative locations of A7R10 and A7R3 are indicated by chassis stampings. Avoid disturbing A7R3 — refer to paragraph 7.7.5.2 should adjustment be required.

- b. Connect the positive lead of the DVM to the terminal with the green wires (see Figure 7-7). The dc voltage should read +5V ±0.5V. There is no adjustment (refer to paragraph f).
- c. Connect the positive lead of the DVM to the terminal with the yellow wires (see Figure 7-7) dc voltage should read +250V ±25V. There is no adjustment (refer to Paragraph f).
- d. Connect the positive lead of the DVM to the terminal with the blue wires. The dc voltage should read -9.0V. ±0.9V. There is no adjustment (refer to paragraph f).
- The -900V normally is not checked if a green trace with normal brightness appears on the oscilloscope.
- f. The -900V, +250V, -9V are produced by the high voltage supply A8. If any of these voltages are not within their limits, troubleshoot the high voltage supply. The +5V is produced by an IC regulator (A7U1). The accuracy of the +5V supply is ±5%, determined internally in A7U1. If the voltage is outside these limits with normal loading, replace A7U1. To check if the loading is normal, turn the Model CSM-1 off and measure the resistance to chassis on the +5V line: this should be approximately 600 ohms.

7.6.2 Frequency Adjustment of TCXO

Refer to Figure 9-1, 10 MHz Buffer Amplifier schematic, A1. Refer to Figure 3-1, for view of TCXO.

Description:

The Model CSM-1 output frequency is set to 10.0000 MHz and measured with a frequency counter. The TCXO frequency is then adjusted in a cold state (immediately after turn on) until the counter readout shows 10.00 MHz plus or minus the offset frequency shown on the TCXO name plate.

Equipment:

Counter

Dana Model 8130*

*calibrated for a frequency accuracy of ±1 x 10-7.

Procedure:

- a. The Model CSM-1 must be turned off and remain in a 25°C ambient for at least 2 hours. Connect an rf cable from the RF OUTPUT connector of the Model CSM-1 to Input C of the counter.
- Push Frequency C button under Function on counter, and push the I sec button under Measurement Time.
- c. Set the RF OUTPUT LEVEL on the Model CSM-1 to 0 dBm, push the GENERATE button (AM button released, SWEEP WIDTH at OFF), and set the frequency dials to 010.0000 OUT MHz.
- d. Remove protective cap screw on TCXO cover. Observe small slotted-head frequency adjustment trimmer behind the protective cap screw. Note the frequency offset printed on the nameplate on the TCXO case.
- e. Turn the Model CSM-1 on and quickly (within 60 sec) adjust trimmer for 10.00 MHz ± the offset indicated on the TCXO housing.
- f. Replace the protective cap screw on the TCXO.

7.6.3 RF Output Power Level Adjustment (Model CSM-1 in the GENERATE mode)

Refer to Figure 9-27, Final BBA schematic, A5A10.

Description:

Connect an RF voltmeter with a 50 Ω input impedance to the Model CSM-1 RF OUTPUT connector, adjust the RF output level to -20 dBm at 250 MHz with the 1 dB step attenuator set to 0 and the 20 dB step attenuator set to 10.

Equipment:

RF voltmeter
RF probe
T adapter
SO ohm termination

RF voltmeter
Boonton Model 92BD
Boonton Model 91-12F
Boonton Model 11-14A
Boonton Model 91-15A

Procedure:

a. The T adapter is connected directly to the RF OUTPUT of the Model CSM-1 with the 50Ω termination attached to one side of the adapter and the RF probe to the other.

b. The power level should be -20 dBm ±1 dB. If not, adjust R39 located on PC board A5A10 (see Figure 7-8) for this level.

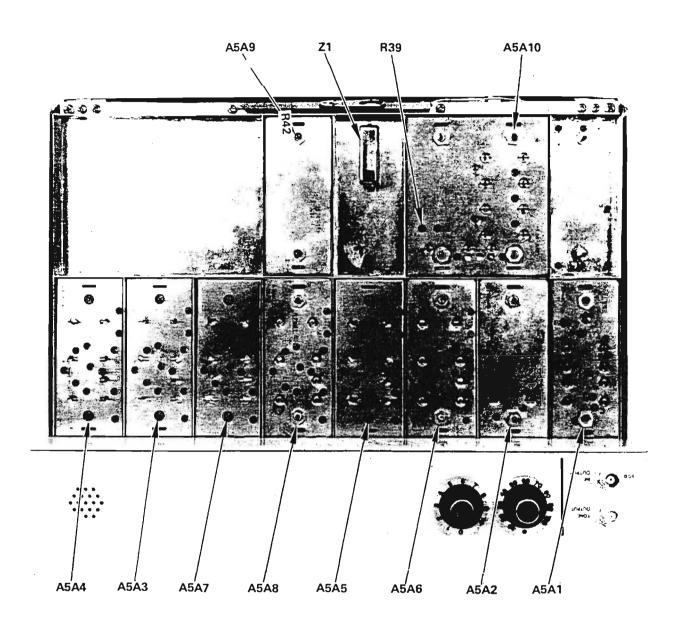


Figure 7-8. Adjustment Control Location, A5 Deck

7.6.4 Gain Adjustment of Model CSM-1 Used As Amplitude Modulation Meter

Refer to:

- a. Figure 5-8, Block Diagram of Circuit Measure Assembly, A6.
- b. Figure 9-28, Measure IF/AF Schematic, A6A1.

Description:

The Model CSM-1 is set up as a receiver-type amplitude. modulation meter by setting the FUNCTION switch to MEASURE, 2 to 60 μV sensitivity, and the AGC/MANUAL switch to AGC. An RF Signal from a calibrated signal generator, with the output level set at -107 dBm (1 μ V), is fed into the MEASURE input of the Model CSM-1 operated with the AGC. The IF GAIN control A6A1R43 is adjusted so that the carrier level produces the nominal CRT indication (top line of CRT) with the CARRIER SET control at maximum. The RF signal generator level is then varied 6 dB (-101 dBm) and the CARRIER SET control at maximum. The RF signal generator level is then varied 6 dB (-101 dBm) and the CARRIER SET control adjusted for a CRT trace on the top line of the CRT display. The RF signal level is increased in three 10 dB steps to -71 dBm $(60 \,\mu\text{V})$ and the AGC action checked (carrier level should stay on top line). The sensitivity is switched to the 0.06 to 2 mV range and the internal 30 dB attenuator adjusted to produce proper AGC action for the 0.06 to 2 mV input level range.

Equipment:

RF Signal Generator

Singer Model 6201

Procedure:

- a. Remove the Model CSM-1 cover.
- b. Decrease the Signal Generator output level to -107 dBm (1 μV) and push the CW button. Adjust the RF frequency to 100.000 MHz and lock it. Connect the Signal Generator RF Output to the Model CSM-1 RF INPUT connector.
- c. Set the Model CSM-1 controls as follows:

FUNCTION switch: MEASURE, 2 to 60 μV

AGC/MANUAL switch: AGC

AMPLITUDE MODULATION push button OFF

(released)

FREQUENCY DIALS: 100.0000 MHz

SWEEP WIDTH control: OFF VERT MODE switch: VERT SET

- d. Adjust VERT POS control until the CRT trace, a horizontal line, is placed at VERTICAL SET position (bottom of CRT). Turn VERT MODE switch to CARR SET and set CARRIER LEVEL control to maximum.
- e. Adjust A6A1 R43 potentiometer (see Figure 7-7) until the CRT trace lines up with CARRIER SET position (top line of CRT).

- f. Increase the RF level of the Model 6201 Signal Generator to -101 dBm (2 μ V). Adjust the CARR SET control until CRT trace lines up with the top line again. Increase RF signal generator level in three 10 dB steps to 60 μ V (-71 dBm). The CRT display (horizontal line) should remain within ± 1 division of the CARRIER SET position.
- g. Switch the FUNCTION switch to MEASURE .06 to 2 mV. Decrease the RF signal generator output level to 30 μV (-77 dBm), set the CARRIER LEVEL control to maximum, and adjust A6A1 R₂ (30 dB attenuator adjust) until the CRT trace lines up with the CARRIER SET position (top line of CRT).
- h. Increase the RF Signal Generator output level to 60 μV (-71 dBm), and adjust the CARRIER LEVEL Control until the CRT trace lines up again with the top line of the CRT. Then increase the RF signal generator output level in three 10 dB steps to -41 dBm and check the CRT trace position. It should stay within ±1 division of the CARRIER SET position.

7.6.5 VCO Adjustment

Refer to Figure 9-39, 0-100 Hz POT schematic, A16, and figure 7-5 for adjustment locations.

Description:

An RF Signal Generator with frequency lock capability and a 6 digit digital frequency readout is connected as a reference source to the MEASURE INPUT connector and a beat obtained with the VCO switched out. The VCO is then switched into the 10 kHz decade and the VCO dial set to the "0" division. The VCO "0" CAL adjustment is varied until the beat light flickers with a rate of <10 beats/sec (±0.1% accuracy). The frequency of the reference generator is changed upwards exactly 100.0 kHz, and the "10" CAL adjustment potentiometer is then set until a beat frequency of <10 beats/sec is again obtained. Since the two controls interact slightly, this procedure is repeated several times.

After the "0" and "10" CAL adjustments are set properly, the accuracy of the VCO frequency versus the dial calibration is checked. If the non-linearity is more than 5% (0.5 major divisions), the VCO frequency versus dial relationship is linearized by adjusting the linearity control marked "5" CAL ADJ. This is done by setting the frequency to 50.0 kHz above the original reference frequency and setting the VCO dial to exactly the "5" division, and adjusting the "5" CAL potentiometer until a beat frequency of less than 10 beats/sec is again obtained.

Equipment:

RF Signal Generator

Singer Model 6201

Procedure:

a. Set RF Signal Generator Model 6201 to 8.50000 MHz and lock it. Push the CW button and release VX2 button. Set the output level controls for -47 dBm (1 mV). Connect the Signal Generator RF Output to the Model CSM-1 RF INPUT.

b. Set the Model CSM-1 controls as follows:

FUNCTION switch to MEASURE: .06-2 mV

SWEEP WIDTH control: OFF

AMPLITUDE MODULATION pushbutton release (OFF)

FREQUENCY DIALS: 008.5000 OUT

- c. Turn the Model CSM-1 on its side and remove the cover. Fold synthesizer portion out and back (see Figure 7-5). The A16PC board is the board to which the 0-100 Hz variable control is connected (right lower corner of Model CSM-1 front panel, see Figure 7-1).
- d. Turn the Model CSM-1 on. The beat light should flicker less than 10 times/sec. If it is more, unlock the RF Signal Generator frequency and fine adjust for 1 beat/sec.
- e. Switch the VCO in by turning the 0-100 Hz dial clockwise. Check the mechanical position of the dial: at the point of switch turn on, the dial indicator should line up with the first calibration marking on the dial (two divisions below 0). If not within ±1/32 inch, loosen knob setscrews and reset accordingly. Switch the 10 kHz decade frequency switch to "V" and set the "0-100 Hz" dial exactly to "0." Adjust A16R6 until beat light flickers less than 5 times/sec.
- f. Switch the 10 kHz decade frequency switch back to "0", the 100 kHz decade frequency switch to "6", and readjust the RF Signal Generator frequency to a beat frequency of less than 5 beats/sec.
- g. Switch the 10 kHz decade frequency switch to "V", and set the "0-100 Hz" dial exactly to "10". Adjust A16R5 until beat frequency is again less than 5 beats/sec.
- h. Since the two frequency adjustments A16R6 and A16R5 interact with each other, repeat steps e thru g several times until the frequency accuracies at the "0" and "10" position is within ±20 Hz.
- Set the RF Signal Generator frequency to 8.55000 MHz and adjust the "0-100 Hz" dial until the beat light flickers less than 5 beats/sec. The dial setting should be between the 4.5 and 5.5 major division. If not, adjust A16R2 (with the "0-100 Hz" dial set exactly to "5"), until the beat frequency is less than 5 beats/sec.

7.6.6 FM Sensitivity and FM Linearity Adjustment

Refer to Figure 9-39, 0-100 Hz POT schematic, A16.

Description:

An FM meter is used to measure the peak deviation of the frequency modulated RF Output signal of the Model CSM-1 (operated in the GENERATE mode) with a sinusoidal frequency modulating signal applied to the FM input having a level of 100 mV rms. If the peak deviation is outside of the 9 to 11 kHz peak deviation range, a voltage

divider on the A16 PC board of the Model CSM-1 is adjusted to set the peak deviation to 10 kHz.

Equipment:

1 Audio Generator Hewlett-Packard Model 651B 1 FM Modulation meter Radiometer Model AFM-2

Procedure:

a. Connect the Audio Generator 600 Ω output to the FM input on the Model CSM-1. Since the Model CSM-1 FM input impedance is 600 Ω the output voltage indicated on the Audio Generator meter is equal to the input voltage at the FM input connector. Set the Audio Generator voltage to 0.1 V rms, and the audio frequency to 1 kHz.

b. Set the CSM-1 controls as follows:

Frequency switches: 125.V0005 (the 5 means the "0-100 Hz" dial is at the major division 5).

FUNCTION switch: GENERATE

AMPLITUDE MODULATION push button:

Released (off)

SWEEP WIDTH control: OFF OUTPUT LEVEL switches: 0 dBm.

c. Set the Modulation Meter controls as follows:

Frequency adjustment: 127 MHz RF input attenuators: 10 dB

IF BANDWIDTH switch: ±400 kHz

METER switch: FAST MAN/AUTO switch: MAN.

LEVEL control: 2

FUNCTION switch: LEVEL FILTER switch: 3 kHz

METER RANGE switch: 30 kHz

- d. Fine tune the TUNING adjustment on the Modulation Meter until meter deflection peaks. Switch MAN/AUTO switch to AUTO and set LEVEL control to 6. Check that meter indication is at LEVEL point. Switch function switch clockwise to IF CHECK and fine tune TUNING control until meter indication is at IF CHECK. Switch function switch to +FM. If the indication is not between 9 and 11 kHz, adjust A16R3 (see Figure 7-5) until meter indicates 10.0 kHz (switch to 10 kHz range for more resolution).
- e. Switch METER RANGE back to 30 kHz. Move the "0-100 Hz" dial slowly from 5 to 0, then from 0 to 10. The Modulation Meter indication should remain between 9 kHz and 11 kHz. If it moves outside of this range, adjust A16R4 (FM linearity adjustment see Figure 7-5) until the FM indication remains constant (within 9 to 11 kHz) when moving the "0-100" Hz dial from 0 to 10 major divisions (when making the adjustment, move the A16R4 adjustment in small steps of about 10 degrees and keep checking over the 0 to 10 range in the "0-100 Hz" dial).

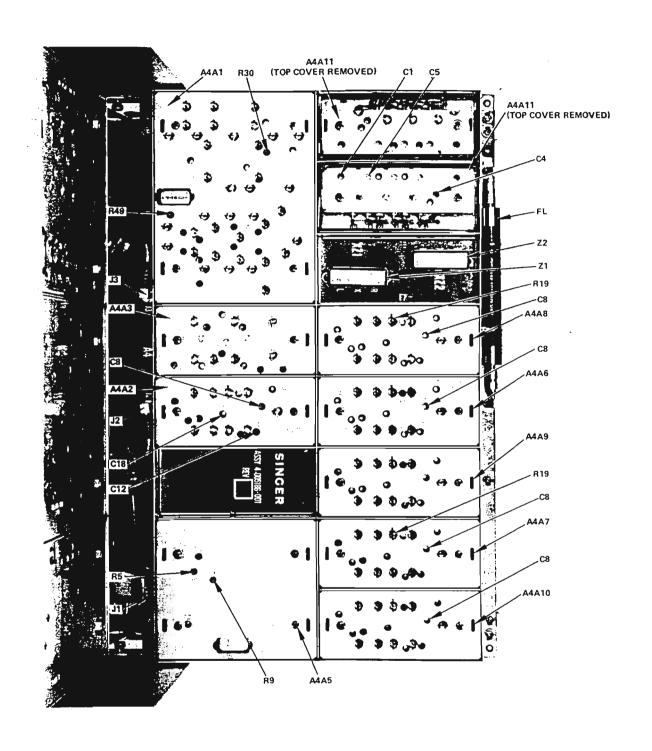


Figure 7-9. Adjustment Control Location, A4 Deck (A4A2, 6, 7, 8, & 10 are alike)

7.6.7 AM Accuracy and EXT AM Sensitivity Adjustments

Refer to Figure 9-11, AM Modulator and Diode Switch Schematic, A4A5.

Description:

An external audio voltage from an audio generator is adjusted to amplitude modulate the RF signal of the Model CSM-1 exactly 30% as indicated on an external Amplitude Modulation Meter connected to the RF OUTPUT of the Model CSM-1. If the Amplitude Modulation Factor indication on the Model CSM-1 CRT deviates more than $\pm 2.4\%$ AM (Indicated either <27.6% or >32.4%), a potentiometer on the A4A5 PC board (A4A5R9) of the synthesizer is adjusted to change the dc reference voltage inside the feedback loop. Since the AC/DC reference voltage ratio is proportional to the Amplitude Modulation Factor, this change in dc reference voltage changes the actual amplitude modulation of the RF signal.

The adjustment of the amplitude modulation sensitivity for an external modulation signal is very similar. The external applied AC voltage is summed with an internal dc voltage outside of the AM feedback loop; this AC + DC Signal becomes the input reference signal to the feedback loop. By making the added dc voltage variable (A4ASR5), the AC/DC ratio for a fixed external modulation voltage can be varied thereby varying the amplitude modulation. After the AM accuracy is adjusted, the external modulation voltage is set exactly to 0.500 Vrms at the Model CSM-1 EXT AM input connector and A4ASR5 adjusted until both the external modulation meter and the Model CSM-1 CRT indicate 30.0%.

Equipment:

Audio Generator Hewlett-Packard Model 651B

Amplitude Modulation

Meter Radio meter Model AFM-2

Procedure:

- a. Place the Model CSM-1 upside down, remove the cover and unfold the synthesizer assembly (see paragraph 7.4) so that the A4 deck is exposed (see Figure 7-6).
- b. Connect the audio generator to the AM INPUT connector (use 50 Ω output), set the frequency to 1 kHz and the output voltage to 0.25 Vrms. (Since the input impedance of the AM INPUT is >40,000 ^), the actual voltage at the AM INPUT connector is close to twice the indicated output voltage). Connect the Amplitude Modulation Meter to the RF OUTPUT.
- Set the Model CSM-1 front panel controls as follows:

Frequency Switches: 125.00000 MHz

FUNCTION switch: GENERATE

AMPLITUDE MODU-

LATION switch: Pushed (ON)

SWEEP WIDTH

control: OFF

TONE FREQUENCY

switch: EXT AM

TONE LEVEL control:

Maximum (clock-

wise)

VERT MODE switch: VERT SET

OUTPUT LEVEL

switch: ' 0 dBm

d. Set the Modulation Meter controls as follows:

127 MHz Frequency Adjustment: RF input attenuators: 10 dB IF BANDWIDTH switch: ±400 kHz METER switch: **FAST** MAN/AUTO switch: MAN. LEVEL Control: FUNCTION switch: LEVEL FILTER switch: 3 kHz METER RANGE switch: 30

- e. Fine tune the TUNING adjustment on the Modulation Meter until meter deflection peaks. Switch MAN/AUTO switch to AUTO and set LEVEL control to 6. Check that meter indication is at LEVEL point. Switch FUNCTION switch counter clockwise to IF CHECK and fine tune TUNING control until meter indication is at IF CHECK. Switch FUNCTION switch to +M. Adjust output level of audio generator until the modulation meter indication is exactly 30.0%.
- f. Determine the amplitude modulation factor as indicated by the Model CSM-1 by first setting the CRT trace to the VERT SET position then switching the VERT MODE switch to CARR SET and adjusting the CARRIER LEVEL control until the CRT trace lines up with the CARRIER SET line on the CRT graticule, and then switching to 30% AM. If the indicated value deviates more than ±2.4% AM, adjust A4A5R9 (see Figure 7-9). This adjustment only affects the actual AM, therefore, only the indication on the external modulation meter will change. If the CRT indication is for instance 27.2%, adjust A4A5R9 until the external modulation meter also indicates 27.2%.
- g. Change the output level of the external audio generator until both the external modulation meter and the CRT on the Model CSM-1 indicate 30.0% AM. If the input voltage at the AM INPUT connector is outside of the 0.45 Vrms to 0.55 Vrms range (output voltage indication on audio generator 0.225 Vrms to 0.275 rms), set the input voltage exactly to 0.5 Vrms (audio generator output voltage 0.250 Vrms), and adjust A4A5R5 until the external modulation meter (and the CSM-1 CRT) indicate 30.0% AM.

7.6.8 400 Hz/1 kHz Audio Frequency and Level Adjustment

Description:

Level adjustments A6A4R14 and A6A4R16 and frequency adjustments A6A4R12 and A6A4R13 are provided on the Audio Oscillator module to set the output level and frequencies of the 400 Hz and the 1 kHz tones, respectively.

Equipment:

- A frequency counter to measure 400 Hz and 1 kHz with frequency accuracy better than ±0.5%.
- An oscilloscope to observe and measure 400 Hz and 1 kHz sinewave at 3 V p-p amplitude with an accuracy of ±1%.

Setup:

- Connect the counter input to the TONE OUTPUT receptacle of the Model CSM-1.
- Connect the oscilloscope input probe to A6A4J3, the output terminal of the Audio Oscillator module.
- c. Set the Model CSM-1 controls as follows:

TONE FREQUENCY to 1 kHz TONE LEVEL to mid-range.

Procedure:

- Adjust A6A4R12 (see Figure 7-7) for a reading of 1 kHz ±3 Hz on the counter.
- b. Adjust A6A4R14 for 3V ±.05 V p-p display on the oscilloscope. Readjust A6A4R12, if necessary, to keep the frequency display on the counter at 1 kHz ±3 Hz. Check for good sine waveform.
- c. Set TONE FREQUENCY switch to 400 Hz.
- d. Adjust A6A4R13 for a reading of 400 Hz ±2 Hz on the counter.
- e. Adjust A6A4R16 for 3V ±.05V p-p display on the oscilloscope. Readjust A6A4R13, if necessary, to keep the frequency displayed on the counter at 400 Hz ±2 Hz. Check for good sine waveform.

7.6.9 Horizontal Sweep Frequency Adjustment

Description:

An internal sweep frequency adjustment A6A3R15 is provided in the Horizontal Amplifier module to permit master frequency setting. After setting A6A3R15 at 9 Hz, the two ranges of the SWEEP MODE switch are checked to verify that the total range exceeds 10 Hz to 5 kHz.

Equipment:

A frequency counter with a frequency range including 9 Hz to 5 kHz.

Setup:

Connect the frequency counter input to A6A3J12 (see Figure 7-7) (or U1 pin 6). This point provides approximately 3 V p-p sawtooth waveform.

Procedure:

- a. Set the SWEEP MODE switch to LO and set the SWEEP RATE control to minimum (fully counter clockwise).
- b. Adjust A6A3R15 for 9 Hz on the counter.
- Set the SWEEP rate control to maximum (fully clockwise) and check the frequency.
- d. Set the SWEEP MODE to the HI range. Check the frequency at both ends of the SWEEP RATE control. Verify that the two ranges provide a total sweep frequency range exceeding 10 Hz to 5 kHz.

7.6.10 Vertical Deflection Sensitivity Adjustment

Description:

An internal vertical gain adjustment, A6A2R10, is provided on the Vertical Amplifier module to permit setting the CRT vertical deflection sensitivity at the VERT INPUT receptacle to the specified value: 300 mV p-p ±10% for full scale deflection. This calibration then provides the correct CRT deflection sensitivity for the AM measurement function.

Equipment:

An oscilloscope or other peak-to-peak meter to monitor the level of a 1 kHz sinewave at 300 mV p-p with an accuracy of ±1%.

Setup:

Connect the meter directly to both the TONE OUTPUT receptacie and the VERT INPUT receptacle using shielded cables, BNC connectors and a BNC T junction.

Set the Model CSM-1 controls as follows:

VERT MODE to VERT SET
EXT VERT GAIN to maximum (clockwise)
SWEEP MODE to HI
TONE FREQUENCY to 1 kHz

Procedure:

- a. Set CRT controls to produce a horizontal line centered vertically on the CRT graticule. Set the INTENSITY control to a normal level.
- b. Set the VERT MODE switch to EXT.
- c. Adjust the TONE LEVEL control for exactly 300 mV p-p indicated on the meter.
- d. Observe the sine waveform on the CRT. Adjust the SWEEP RATE control for convenient display of several cycles.

e. Set the internal vertical gain adjustment A6A2R10 (see Figure 7-7) for exactly full scale deflection. The peaks of the sine waveform should correspond with the ZERO SET and CARR SET lines on the graticule. Slight adjustment of the VERT POS control may be required to accurately position both the positive and the negative peaks.

7.7 SECONDARY ADJUSTMENTS

Frequency Synthesizer

Adjustments anywhere in the synthesizer section (A1, A2, A3, A4 and A5) should be attempted only by personnel knowledgeable in the theory of operation and only after the specific need has been carefully determined by analysing ALL of the symptoms observed and judged abnormal. Malfunction of the frequency synthesizer manifests itself by:

- Having no output signal at all in the GENERATE mode.
- b. Having no output signal in certain frequency switch positions.
- c. Having low output level which cannot be adjusted back to normal using the Power Level Adjustment Procedure in the "Primary Adjustment" section, Paragraph 7.6.3.
- d. Having excessive spurious signal levels or noise at certain frequency switch positions.

Malfunctions described under a. and b. are outright failures and their fixes require normal troubleshooting procedures. Malfunctions c. and d. most probably are caused by incorrect tuning or incorrect levels inside of the synthesizer which can be corrected by retuning and readjusting levels.

This section covers those adjustments (tuning and levels) which would normally be performed on a CSM-1 instrument in a well-equipped instrumentation calibration lab to treat most malfunctions of type c. and d. (above).

More comprehensive information on spurious analysis and spur reduction procedures is given in Appendix B. The modular construction of Model CSM-I lends itself to field replacement of modules where repair and realignment of defective modules may not be feasible.

Table 7-1 "Module Adjustment and Replacement Cross Reference" lists all CSM-1 modules which contain adjustments or which can affect other module adjustments when replaced. For each module the adjustments are itemized, described and referenced to sections in this manual. Replacement information for each module includes suggested checks after replacement, possible touch-up adjustments which may be required when the module is exchanged, and special notes.

NOTE

Singer Instrumentation Customer Service Department should be consulted where there is a question whether to proceed with attempted repairs, exchange modules, or return entire CSM-1 units.

7.7.1 10 MHz Buffer (A1)

Adjustments are normally not required on this module unless the AI module has been exchanged, or the TCXO has been exchanged and/or it has been determined that the level is incorrect at any of the five 10 MHz outputs.

7.7.1.1 A1 Adjustment Procedure

Using an r.f. voltmeter or oscilloscope with a high impedance input (10 k ohms or more), measure and record the levels at A5J5, A5J6 and A5J7 using a T adaptor to insert at these receptacles. All three levels should be between 1.8 and 2.2 V p-p; if not, adjust A1R1 (Figure 7-2), the master 10 MHz level control; this affects all outputs alike. If the three levels cannot be brought within range by A1R1, then tune A1L3, A1L4 and AIL5 (Figure 7-2) for maximum output at A5J5, A5J6 and A5J7 respectively, and readjust A1R1. If necessary, A1L3, A1L4 or A1L5 may be detuned for reduced level to bring all three within range. If level is too low at one of these, the corresponding output stage Q4, Q5 or Q6 may be at fault. If all three levels are low, the TCXO output may be low (2 V p-p minimum).

Once correct levels are obtained at A5J5, A5J6 and A5J7, then measure the level at A3J3 and adjust A1R15 (Figure 7-2) for 300 mV p-p (270 mV p-p minimum). Insufficient level indicates a faulty Q2 stage or associated wiring.

Finally, the 10 MHz level at the measure section may be checked at A6A1JI (no T adaptor is required – refer to Figure 7-7). This level should be 450 mV p-p typical. The exact value is not critical. Do not make any adjustment. Loss of this output level indicates a faulty Q3 stage or associated wiring.

7.7.2 Localizing Malfunctions to A2/A3 or A4/A5

The main synthesizer assembly consists of the A2/A3 and the A4/A5 deck pair. The two deck pairs are connected together by a single coaxial cable. The signal in this cable has a frequency range of 200-210 MHz (where 210.0 MHz corresponds to xx0.0000 MHz, while 200.0001 MHz corresponds to xx9.9999 MHz) and a level of -30 dBm ±2 dB.

If a malfunction is detected, the synthesizer portion is folded out and the coaxial cable disconnected from the J2 connector on the front tip of the A4 board (see Figure 7-9). A Signal Generator Singer Model 6201 is set to 210.000 MHz and to -30 dBm, and the frequency locked. A spectrum analyzer connected to the RF OUTPUT connector on the front panel of the CSM-1 is used to check the performance of the synthesizer. If the malfunction disappears with the insertion of the Signal Generator, the problem is in the A2/A3 deck pair. If the problem persists, it is in the A4/A5 deck pair (10 MHz and 100 MHz decades).

The Level Adjustment, Tuning and Test Procedure for the synthesizer is therefore divided into two sections: Section 7.7.3 for the A4/A5 deck pair, and Section 7.7.4 for the A2/A3 deck pair. Each deck pair section discusses the procedure for the adjustments of the secondary controls.

7.7.3 Level Adjustment, Tuning and Test Procedure for A4/A5 Deck Pair

Figure 7-11 shows a detailed block diagram of the A4/A5 deck pair with level and frequency indications.

7.7.3.1 200-210 MHz Tuned Amplifier Adjustment (A4A1)

A Model 6201 Signal Generator is connected to the J2 SMB male connector located on the lip of the A4 deck (see Figure 7-9) (for the folding out procedure of the synthesizer, see paragraph 7.4). The level is set to -30 dBm and the frequency to 205.000 MHz and locked. The A4A1Z1 mixer is removed and a 100 kHz - 1400 MHz Spectrum Analyzer is connected with its 50 Ω input impedance through a Mixer Header to BNC Adapter to the L-port input (pin 5) of the A4A1Z1 mixer. For the construction of a Mixer Header to BNC Adapter see Figure 7-10. Alternatively, an Adapter assembly P/N 2-005536-001 with Sealectro SMB male connectors (50-043-0000) may be used. Also, a SMB/BNC (female/Female) cable assembly P/N 2-005538-002 is available.

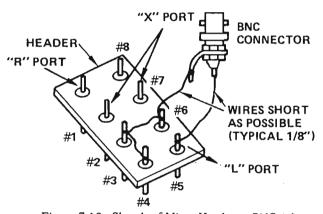


Figure 7-10. Sketch of Mixer Header to BNC Adapter

The single tuned LC circuits of the four amplifier steps of the 200 to 210 MHz tuned amplifier are tuned for maximum signal level by adjusting C27, C33, C39 and C47. The Signal Generator frequency is then varied between 180 and 230 MHz and the level observed. Between 200 and 210 MHz, the level should be between +6 dBm and +8 dBm. If not, the 200-210 MHz gain is adjusted with A4A1R30. The rejection of the 200-210 MHz is checked. Typically at 84 MHz > 70 dB, at 126 MHz > 60 dB, at 168 MHz > 40 dB.

The mixer-header to BNC adapter for L-port connection is exchanged for a mixer header to BNC adapter for X-port connection (pin 2 or 7) and the 80 MHz and 90 MHz signal level and spur level is checked by connecting the Spectrum Analyzer to this adapter. The 80 MHz and 90 MHz signals are switched in by switching from the "0" to the "1" position on the 10 MHz decade switch. If the levels are not correct (-11 dBm to -13 dBm), the X8 and X9 multiplier output levels are adjusted with A4A7R19 and A4A8R19.

With the signal level at the L port input and the signal and spur levels at the X-port input in specifications, the adapter is removed and the mixer A4A1Z1 put back in its place. The A4Z1 mixer is removed and a SMB male to BNC adapter (or cable assembly P/N 2-005538-001) is connected to the X-port SMB male connector. The Spectrum Analyzer is connected to the BNC connector and the signal level and spurious output levels measured. The RF signal generator frequency is varied between 200 and 210 MHz and the 80 MHz and 90 MHz signals are switched in and out to check the rejection of 80 MHz and 90 MHz by the 110-130 MHz filter and, if necessary, adjust C71 to tune the single tuned LC circuit of the 110-130 MHz output amplifier. If the output level between 110 and 130 MHz is not within its range (-11 dBm to -13 dBm), the 110-130 MHz amplifier gain adjustment A4A1R49 is adjusted.

7.7.3.2 810 MHz Multiplier Adjustment, A4A2 and A4A3

The SMB to BNC adapter is connected to the L-port input connector of the A4Z1 mixer, and the Spectrum Analyzer connected to it. The output spectrum should be:

Main signal 810.000 MHz: level +5 to +8 dBm

Sidebands ±10 MHz from main signal: 60 dBc

Sidebands ±90 MHz from main signal: 60 dBc

If the level and spur content are not correct, adjust the X9 multipliers. For level, tune all single tuned circuits, and the two cavity filters of A4A3; for spurs adjust slightly C6 and/or C8 of A4A2.

If it is not possible to reduce the +90 MHz spurs to 61 dBc, but one to 65 dBc and the other one to 60 dBc, this is also satisfactory since the resultant output spurs will be 61 dRc.

Replace the A4Z1 mixer and remove the A4Z2 mixer. Connect the spectrum analyzer through the SMB—BNC adapter to the L-port input of the A4Z2 mixer.

7.7.3.3 920-940 MHz Amplifier (A4A4) Adjustment

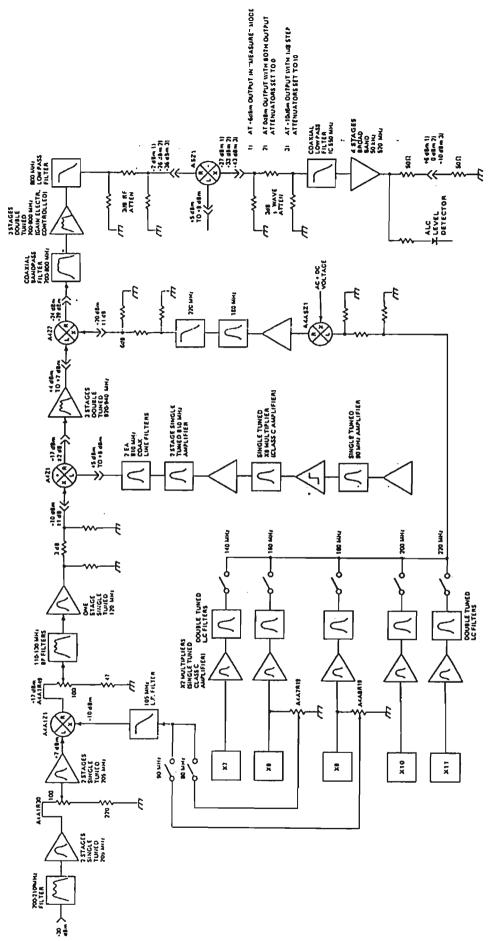
Place 10 MHz frequency decade switch to "1" (80 MHz turned on). Set the signal generator frequency to 210 MHz (A4Z1 mail output signal frequency 940 MHz). Level should be between +4 dBm and +7 dBm. Slowly change the signal generator frequency to 200 MHz (A4Z1 main output signal frequency 930 MHz). The level should remain within the +4 to +7 dBm range. All spurs should be > 61 dBc. Check especially for the 10 MHz sideband spurs and the 90 MHz sideband spurs.

Switch the 10 MHz frequency decade switch to "0" (90 MHz turned on). Again, change frequency slowly from 200 to 210 MHz. The level should remain within the +4 dBm to +7 dBm range. Again, check for spurs.

If the levels are not correct, or the frequency response seems skewed, adjust the tuning of the 920-940 MHz amplifier (A4A4), slightly (C₁ and C₄).

7.7.3.4 140-220 MHz Fixed Frequency Signal Adjustment

The low level (X-port) input for the A4Z2 mixer is provided by the A4A5 (AM modulator) board. It provides the 5 fixed frequencies 140, 160, 180, 200, and 220 MHz for the 10 MHz decade. At the same time, it contains the



7-19 7-20

amplitude modulation for the RF output signal in the GENERATE mode. Since the output level is stabilized by a feedback system using a linearized diode detector as level indicator, and a doubly balanced mixer as voltage variable attenuator, the output level (-20 dBm) should be quite accurate and independent of RF frequency (±1 dB).

The spectrum analyzer is disconnected from the L-port input connector for A4Z2 and connected to the X-port input connector through the SMB to BNC adapter.

In the "0" or "1" position, the 10 MHz frequency switch switches in the 140 MHz signal, in the "2" or "3" positions the 160 MHz signal, etc. See Figure A-1 for frequency allocations. If any of the fixed frequencies show up as excessive spurs, check that the unused multipliers are turned off (+9 V removed). The diode switch isolation on the A4A5 board is 60 dB, and since the reduction in multiplied output with the entire multiplier switched off (140, 200, 220 MHz frequencies) or the doubler switched off (160, 180 MHz) is at least 30 dB, the unused signal spur should be >80 dBc.

The important output spurs of the 140, 160, 180, 200, and 210 MHz fixed frequencies are the ±10 MHz sideband spurs, and the 3rd harmonic of the 70 MHz and 80 MHz subharmonic.

The 10 MHz sideband spurs can be reduced by fine adjusting C8 on each multiplier (A4A6C8, A4A7C8, A4A8C8, and A4A10C8).

If the level of the 3rd harmonics of the 70 and 80 MHz signals (210 MHz, 240 MHz) are above the 61 dBc level, remove the balanced modulator A4A5Z1 in the A4A5 module and replace with a fixed 6 dB attenuator mounted in a mixer package. Fine adjust C12 and C15 of the particular multiplier until the spur is > 61 dBc.

Remove the 6 dB attenuator and the spectrum analyzer adapter and reinsert the A4A5Z1 modulator and the A4Z2 mixer.

7.7.3.5 0.8, 0.9, 1.0, 1.1, 1.2, 1.3 GHz High Frequency Multipliers (A5A3 Thru A5A8)

Remove the A5Z1 mixer and connect a power meter through an SMB to BNC adapter to the L-port input of the A5Z1 mixer. The output power of each high frequency multiplier should be between +4 dBm and +8 dBm. If the output power levels are too low, realign the two coaxial cavity type output filters, C12, and C16 of the particular multiplier for maximizing the output level.

Disconnect the power meter and connect the spectrum analyzer, and by switching the 100 MHz frequency switch from 0 to 5, check the spectral purity of each high frequency signal. If the spur levels are not all below the 56 dBc level, fine adjust C8 of the particular multiplier.

If it is possible to reduce one 100 MHz sideband below 66 dBc but the other one only to 53 dBc, this is still OK, since the mixer limiting action will reduce the 100 MHz away spurs to 56 dBc (lowers the higher level spur by about 3 dB, increases the lower level spur by about 3 dB).

If correct output level and/or ±10 MHz spurious suppression cannot be obtained on several of the high frequency multipliers, then A5A1 should be checked; see section 7.7.3.6.

7.7.3.6 X10 Multiplier, 10 MHz to 100 MHz (A5A1)

Remove the A5A3 high frequency multiplier module, and connect an r.f. power meter to J1 with an adaptor. Special adapter P/N 2-005537-001, may be used. Set the 100 MHz frequency switch (CSM-1 front panel) to 0. The power level should be 0 dBm±1 dB; if not, adjust A5A1R19 for 0 dBm or at least -1 dBm. If this level cannot be obtained, adjust the following for peak power indication, in sequence: C18, C15, C12 and C8.

Disconnect the power meter and connect the Spectrum Analyzer to check the 100 MHz output and spurious levels at 90 MHz and 110 MHz (-60 dBc typical). Readjust C8 if necessary. Also if necessary, C6 may be adjusted, being careful not to shift C6 to a different peak which may be a false one. To verify correct multiplier operation, refer to Section 7.7.3.7. If necessary, repeat adjustments on C18, C15, C12, C8, C6 and R19.

7.7.3.7 Verifying Correct C6 Tuning on Low Frequency Multipliers (A4A2, A4A6 through A4A10 and A5A1)

Correct tuning of the Class C multiplier stage in these modules may be verified by sampling the induction field from L1 with a one turn 1/8" diameter loop inserted just inside the C8 alignment hole in the module shield cover. This avoids unsoldering the shield cover, which can disturb correct alignment. The waveform is observed on a high frequency oscilloscope, synchronized to display the trapezoidal waveform shown on the schematic diagrams of these modules. Incorrect setting of C6 to a false peak causes the transition from minimum to maximum level of the trapezoid to become distorted with several uneven cycles.

7.7.4 Level Adjustment, Tuning and Test Procedure for A2/A3 Deck Pair

Figures 5-4 and 5-5 show detailed block diagrams of the A2/A3 deck pair with frequency indications.

7.7.4.1 Fixed Frequency Generator PC Board (A3A1) Level and Tuning Adjustments

Figure 7-12 shows a detailed block diagram of the fixed frequency generator PC board showing the test points, the level adjustments and important levels at the outputs and inside the fixed frequency generator. Each frequency has its own output control. If there are 3 output connectors for one frequency (12.6 MHz for instance) one output control sets the output level for all three.

It should normally be possible to adjust the levels for the 9 different fixed output frequencies with their respective output control. (See Figure 7-12).

The output frequencies and their respective output level controls are:

- 2.1 MHz (one output connector): A3A1 R149
- 6.0 MHz (two output connectors): A3A1 R76
- 6.1 MHz (two output connectors): R133
- 6.2 MHz (two output connectors): R168
- 6.3 MHz (two output connectors): R154
- 12.0 MHz (three output connectors): R32
- 12.2 MHz (three output connectors): R112
- 12.4 MHz (one output connector: R13
- 12.6 MHz (three output connectors): R64

The level set procedures for the decade PC boards call for adjustments of levels on the fixed frequency generator board. Whenever these adjustments are completed the actual output level of the fixed frequency signals should be checked, to make sure that they are within ±10% of the specified output level, since each control (except the 2.1 MHz and 12.4 MHz) controls more than one output connector.

If it is not possible to adjust the amplitude of a particular output signal to the proper level, an overall fixed frequency level adjustment might have to be performed.

Since all the fixed frequencies are derived from 10 MHz through dividing and mixing (adding or subtracting), it is very important to follow this level procedure as shown below. Figure 7-13 shows the locations of the adjustment openings in the A3A1 cover.

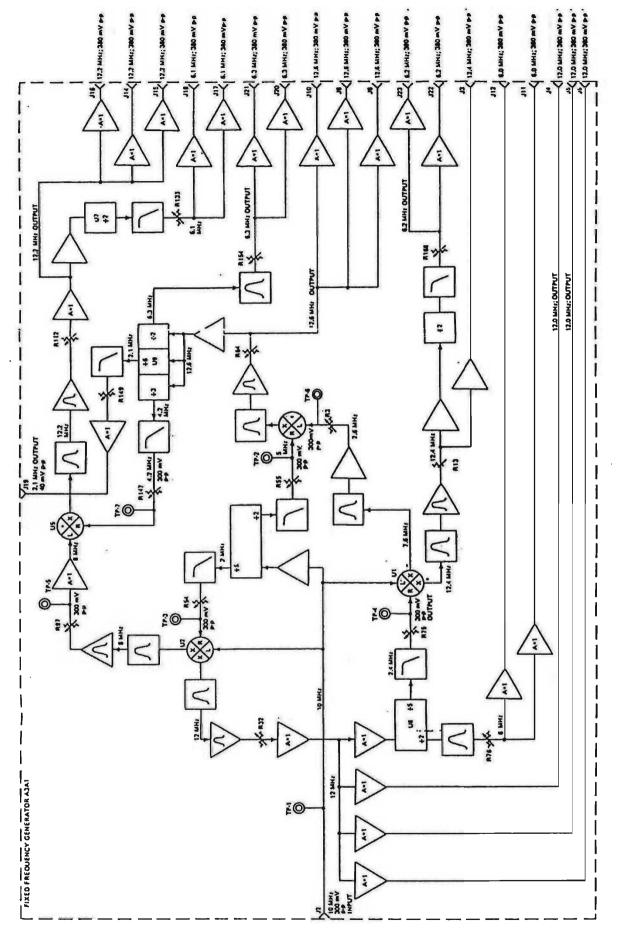
- Connect an oscilloscope through a high impedance AC coupled probe to TP1.
- b. Adjust the 10 MHz source level (A1 R15) for 300 mV p-p at TP1. (Refer to Section 7.7.1)
- c. Connect the probe to TP2 and adjust R55 for 300 mV p-p.
- d. Connect the probe to TP3 and adjust R54 for 300 mV p-p.
- e. Connect the probe to J4 and tune L12, L13 and L15 for a peak. Set R32 for 380 mV p-p. Check for 380 mV p-p ±10% at J5 and J6.
- f. Connect the probe to J11 and tune L30 for a peak. Adjust R76 for 380 mV p-p. Check for 380 mV p-p ±10% at J12.
- g. Connect the probe to TP4 and adjust R75 for 300 mV p-p.
- h. Connect the probe to TP5 and tune L34, L35, and L37 for a peak. Adjust R97 for 300 mV p-p.
- i. Connect the probe to J3 and tune L6, L7, and L9 for a peak. Adjust R13 for 380 mV p-p.

- j. Connect the probe to J22 and adjust R168 for 380 mV p-p. Check for 380 mV p-p ±10% at J23.
- k. Connect the probe to TP6 and tune L1, L2, and L4 for a peak. Adjust R3 for 300 mV p-p.
- Connect the probe to J8 and tune L24, L25, and L27 for a peak. Adjust R64 for 380 mV p-p. Check for 390 mV p-p ±10% at J9 and J10.
- m. Connect the probe to J20 and tune L55 for a peak. Adjust R154 for 380 mV p-p. Check for 380 mV p-p ±10% at J21.
- n. Connect the probe to TP7 and adjust R147 for 300 mV p-p.
- Connect the probe to J19 and adjust R149 for 40 mV p-p.
- p. Connect the probe to J14 and tune L40, L41, and L43 for a peak. Adjust R112 for 380 mV p-p. Check for 380 mV p-p ±10% at J15 and J16.
- q. Connect the probe to J17 and adjust R133 for 380 mV p-p. Check for 380 mV p-p ±10% at J18.

7.7.4.2 100 Hz Decade PC Board (A2A2) Level and Tuning Adjustments

Set the lowest 5 decade frequency switches to 0 (xx0.0000) and the 0-100 Hz dial to OUT. Connect an oscilloscope through a high impedance (≥ 1 M Ω , ≤ 5 pF) probe to A2A2U1, pin 11 (low level input to first mixer of 100 Hz decade PC board). The input signal should be sinusoidal (2.1 MHz) and have an amplitude between 27 MV and 33 mV p-p. If the level is outside of this range, adjust A3A1 R149 (on A3A1 fixed frequency generator PC board) for 30 mV ±1 mV p-p. Switch the "0-100 Hz" dial to "0" and the 100 Hz frequency switch to "V" (the fixed frequency 2.1 MHz signal is replaced by the 2.0 to 2.1 MHz VCO signal). Again, check the signal level at A2A2U1. It should be a sinusoidal signal (2.1 MHz) with an amplitude between 27 mV and 33 mV p-p. If the amplitude is outside of this range, adjust A2A1 R41 for 30 mV ±1 mV p-p. Figure 7-14 shows the locations of the adjustment openings in the A2A2 cover. Slowly turn the "0-100 Hz" frequency dial from "0" to "10" and observe the amplitude. It should remain between 27 mV and 33 mV p-p. If not, exchange the A2A1 VCO PC board.

Set the "0-100 Hz" dial to "OUT" again and the 100 Hz frequency switch back to "0". Connect the probe to A2A2U1 pin 5, the high level (L.O) input into the first mixer U1. The signal should be sinusoidal (6.3 MHz), and have an amplitude between 270 mV p-p and 330 mV p-p. If the amplitude is outside of this range check the amplitude on the 6.3 MHz input connector A2A2J13. It should be between 350 mV and 410 mV p-p. If the amplitude is again outside of this range, adjust A3A1R154 (on the A3A1 fixed frequency generator PC board) for an amplitude of



7-23 7-24

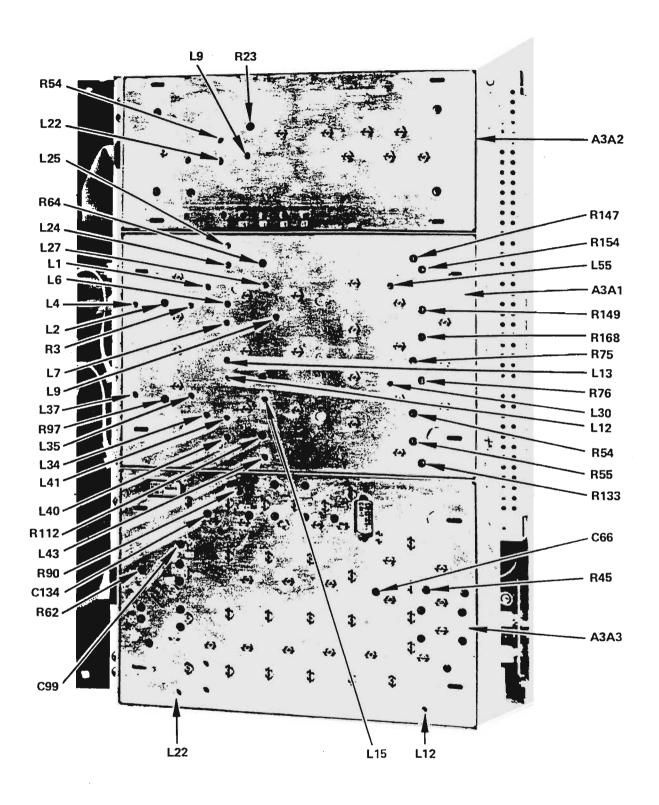


Figure 7-13. Adjustment Control Location, A3 Deck

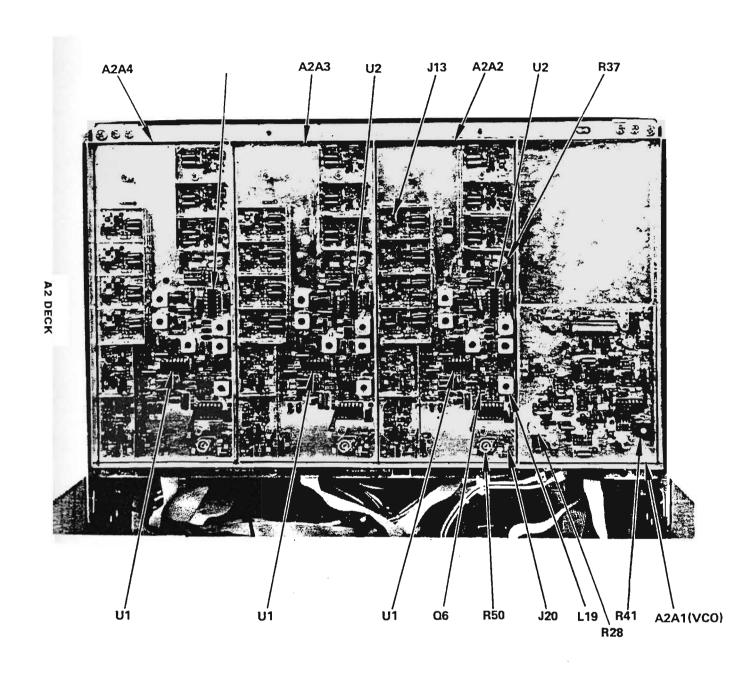


Figure 7-14. Adjustment Control Locations, A2 Deck (A2A2, A3A3 & A2A4 Identical)

380 mV p-p ±5 mV. Connect the probe back to A2A2U1, Pin 5 and switch the 100 Hz frequency switch to 1. The frequency should be 6.2 MHz, but the amplitude specifications are the same. Follow the adjustment procedure as described before for the 6.3 MHz signal, except, if the amplitude of the 6.2 MHz input signal is outside of its range, adjust A3A1R168.

Switch the 100 Hz frequency switch to "2" (input frequency 6.1 MHz) and follow the same level check and adjustment procedure. The level setting potentiometer on the fixed frequency generator PC board is A3A1R133.

Switch to "3" (input frequency 6.0 MHz) and again follow the same level check and adjustment procedure. The level setting potentiometer on the fixed frequency generator PC board is A3A1R76.

Switch through the remaining 100 Hz switch positions (4 through 9). Since the same input signals are used as before, all levels should be within the specified range.

Switch the 100 Hz decade frequency switch back to "0". Connect the probe to A2A2U2, pin 5 (the high level or L.O. input to mixer #2) and measure the L.O. signal amplitude (12.6 MHz signal). It should be between 135 mV and 165 mV p-p. If not, adjust A2A2R37 for an amplitude of 150 mV ±5 mV p-p.

Switch the 100 Hz decade frequency switch to "4" (input level 12.2 MHz) and check the amplitude. It should be between 135 and 165 mV p-p.

Switch to "8" and check the amplitude again (input signal 12.0 MHz). It should also be between 135 mV and 165 mV p-p.

Set the 100 Hz decade frequency switch back to "0". Connect the oscilloscope through a 50 Ω shunt resistor to A2A2 J20 or use the 50 Ω input on the oscilloscope vertical amplifier. Check the output signal. It should be a square wave (2.1 MHz) with an amplitude between 38 mV p-p and 42 mV p-p. If the amplitude is not in this range, adjust A2A2 R50. Switch from "0" to "9" to assure that all amplitudes are within the 38 to 42 mV p-p range. If the amplitude changes, or if the amplitude at certain switch positions seems erratic, connect the oscilloscope through the AC coupled probe to the base of Q6 and observe the amplitude change of the 20 to 21 MHz signal while switching from "0" to "9". If the amplitude falls off on either side, fine adjust L-19 to make the amplitude constant (within ±10%) over the 20 to 21 MHz range. Disconnect the oscilloscope.

Connect the spectrum analyzer to A2A2 J20. Set the center frequency to 2.05 MHz (main signal frequency at "5" setting of 100 Hz decade frequency switch). Set dispersion to 200 kHz/Div, bandwidth to 30 kHz. Switch through all 100 Hz decade frequency switch positions and check for spurious signals visible on the screen. All should be \geqslant 40 dBc.

Since this is the lowest decade, the output signal frequency will be divided by 100 before adding to the final synthesizer output signal and therefore the spur level will be reduced by about 40 dB. A 40 dBc spur level at the 100 Hz decade output will be therefore decreased to > 70 dBc.

The input waveform driving frequency divider U3 should be observed at TP2 using an oscilloscope with high impedance input (>10 k ohms), direct coupled. The waveform should be a normal TTL drive pulse, with peak level > ± 2.8 V and baseline level < ± 0.7 V for all 9 positions of the 100 Hz frequency switch.

7.7.4.3 1 kHz Decade PC Board (A2A3) Level and Tuning Adjustments

This level adjust and tuning procedure is identical to the 100 Hz Decade, except that the 1 kHz decade switch is used, and the 6.0, 6.1, 6.2, 6.3 MHz levels are already set properly and the voltage amplitudes on A2A3U1 pin 5 should be within the 27 to 33 mV p-p range. If not, exchange the A2A3 PC board. The spurs should be below the 50 dBc level. Check U3 drive as in Section 7.7.4.2 at all positions of the 1 kHz frequency switch.

7.7.4.4 10 kHz Decade PC Board (A2A4) Level and Tuning Adjustments

This level adjust and tuning procedure is identical to the 1 kHz Decade, except that the spurs should be below the 60 dBc level. Check U3 drive at TP 2 as in Section 7.7.4.2 at all 9 positions of the 10 kHz frequency switch.

7.7.4.5 100 kHz Decade PC Board (A3A2) Level and Tuning Adjustments

Figure 7-13 is a photograph of the A3 deck and shows the location of the adjustment openings in the PC board covers. The level checking procedure on the first mixer A3A2U1 is identical to the 10 kHz procedure, except that the low level input amplitude is 20 mV p-p instead of 30 mV p-p.

Connect the oscilloscope with the high impedance probe to TP-2. Switch the 100 kHz decade frequency switch from "0" to "9" and observe the amplitude and its change. The amplitude should be at least 30 mV p-p at all switch positions, and the change should be less than 10%. If it is more, fine adjust L9 until change is less than 10%.

Connect the high impedance probe to A3A2U2, pin 11 and check the amplitude. It should be between 27 mV p-p and 33 mV p-p. If not, adjust R23 until the amplitude is 30 mV ±1 mV p-p.

Remove A3A3Z1 mixer and insert test header (as in Figure 7-10 but wired to measure signal level at the X-port pins #2 or #7 instead of #5) connected to 50 ohm oscilloscope input. Refer to Paragraph 7.7.3.1 for a description of a special adapter that is available. The measured A3Z3Z1 X port level should be between -22 dBm ±2 dB for any 100

decade frequency switch position. If not, fine tune for peak and adjust A3A2R54 for correct level.

4.6 1 MHz Decade PC Board (A3A3) Level and Tuning Adjustments

locations of adjustment openings, see Figure 7-13. Set 100 Hz, 1 kHz, 10 kHz and 100 kHz and 1 MHz Decade quency switches to "0" ("0-100 Hz" dial to OUT). nove mixer #1 (A3A3Z1) and connect a 50 Ω power er through a mixer-header to BNC adapter (see Fig-7-10) to the L port input pin (pin #5). Fine tune L12 C66 for maximum power output; the output level Ild be between +7 dBm and +9 dBm; if not, adjust 13 R45. Connect the power meter through another er-header to BNC adapter to the low level input pin of first mixer (pin #2 or #7). The level should be between nd -12 dBm. There is no adjustment. Switch the 100 decade frequency switch to "V", and set the "0-100 dial to 0. The power level should remain between -9 -12 dBm. Rotate the 0-100 Hz dial over its full range. power level still should remain between -9 dBm and -12

usert the first mixer and remove the second mixer 13Z2. Connect the power meter through a mixer-header NC adapter to the L-port input pin (pin #5), and check power level. It should be between +7 dBm and +9 dBm. is not, fine tune C-99 and L-22 for maximum output set A3A3 R62 for 7 dBm +2.0 dBm -0 dBm.

aect the power meter through a mixer-header to BNC ster to the low level (X-port) input pin (pin 2 or 7) of second mixer. The power level should be between -19 and -22 dBm. If it is not, fine tune C134 for imum output, and adjust A3A3 R90 for a power level to dBm +0-0.2 dBm.

sert mixer #2. Connect power meter to A3J4. The er output should be between -27 dBm and -31 dBm.

Measure Section and Power Supply

e are only two secondary controls in the Measure on, the 11 MHz IF peaking control on the A22 dband Measure Amplifier, and the current limiting rol on the A7 Power Supply PC board.

1.1 Tuning Procedure for 11 MHz Peaking Control A22L7

ove the CSM-1 cover. Connect a Singer Model 6201 al Generator to the RF INPUT connector of the -1. Set the frequency to 128.500 MHz and lock it. Set

the power level to 47 dBm (1 mV), release the VX2 pushbutton, and push the CW pushbutton. Set the CSM-1 controls as follows:

Frequency Decade

Switches: 128.5000 OUT

FUNCTION switch: MEASURE, 0.06 TO 2 mV

AGC/MANUAL switch: MANUAL VERT MODE switch: VERT SET

SWEEP WIDTH

control: OFF

AMPLITUDE MODU-

LATION pushbutton: OFF (released)

Using the VERT POS control, adjust the CRT trace to line up with the VERT POS line on the CRT graticule. Switch the VERT MODE switch to CARR SET and adjust the CARRIER LEVEL control for a CRT trace just below the CARRIER LEVEL line on the CRT graticule.

The A22 Broadband Measure Amplifier is mounted on the left side of the chassis (outside wall of the CRT housing). Adjust A22L7 until CRT trace peaks. Due to the long time constant in the detector for the carrier level setting, this adjustment has to be made slowly, so that the CRT trace will peak properly.

7.7.5.2 Current Limit Setup Procedure for Regulated +9 V Supply A7 (A7R3)

Remove cover from CSM-1. Turn CSM-1 off. Set CSM-1 on its side. Short out the +9 V supply by connecting the top of one of the 3 terminal posts for the +9 V supply distribution (See Figure 7-7, A6 assembly) to chassis ground with a clip lead. Connect a current probe around the red wire which connects the 3 terminal posts to the shunt capacitor on the chassis just past the edge of the A6 board. Turn CSM-1 on and note the current reading. If this is not within 175 mA ±25 mA, adjust A7R3 for 175 mA using an insulated screwdriver through the hole marked A7R3 (see Figure 7-3).

NOTE

This hole, which is normally closed by a plug button, also provides access to A7R10 (+9 V Voltage Set). Relative locations of A7R10 and A7R3 are indicated by chassis stamping. Avoid disturbing A7R10 — refer to Section 7.6.1 should adjustment be required.

Table 7-1. Module Adjustment and Replacement Cross Reference

The following table itemizes the adjustable components in each module indicated by type: P = primary; S = secondary; T = tertiary. Refer to Paragraph 7.5.3 for definition of these types. Before attempting any P or S adjustment, consult the referenced section and read carefully. Do not attempt alignment of type T adjustments without special factory information not included herein.

Module		A	djustments		Module Replacement Information					
Function	Туре	Ref. Desig.	Description		Checks Suggested After Repl.		Possible Touch-Up Adjustments		Notes	
				Sect		Sect	, rejustments	Sect		
тсхо	P	Y1	10 MHz Freq	7.6.2	Freq. Accuracy 10 MHz Level	6.5.1 7.7.1.1	TCXO Freq. A1R1	7.6.2 7.7.1.1		
A1 10 MHz Buffer	S S S S	L3 L4 L5 R1 R15	Q4 Tuning Q5 Tuning Q6 Tuning Input Level Level (To A3A1)		Check All Five Output Levels	7.7.1.1	L3 L4 L5 R1 R15	7.7.1.1		
A2A1 VCO	S S T	R28 R41 C8	21-20 MHz Level 2.1-2MHz Level Master Tuning	7.7.4.2 7.7.4.2	VCO Accuracy	6.5.2	R28 R41 (C8) A16R2 5 Cal A16R3 FM Sens A16R4 FM Lin A16R5 10 Cal A16R6 0 Cal	7.6.5 7.6.6 7.6.6 7.6.5 7.6.5		
A2A2 100 Hz Decade	S S	R37 R50	12-12.6 MHz Level Output level	7.7.4.2 7.7.4.2	CSM-1 RF Output spurious, ±n x 100 kHz TP2 Waveform	6.5.5 7.7.4.2	R37 R50	7.7.4.2 7.7.4.2	positions of 100 Hz frequency	
A2A3 1 kHz Decade	S S	R31 R50	12-12.6 MHz Level Output Level	7.7.4.3 7.7.4.3		6.5.5 7.7.4.3	R37 R50	7.7.4.3 7.7.4.3		
A2A4 10 kHz Decade	S S	R37 R50	12-12.6 MHz Level Output level	7.7.4.4 7.7.4.4	CSM-1 RF Output, spurious, ±n x 100 kHz, TP2 Waveform	6.5.5 7.7.4.4	R37 R50	7.7.4.4 7.7.4.4		
A3A1 Fixed Freq.	s s	L1,L2 L4 L6,L7	7.6 MHz Filter	7.7.4.1	CSM-1 RF Output spurious, ±n x 100 kHz.	6.5.5	As Required	7.7.4.1		
Generator	s	L9 L12,L13		7.7.4.1	All positions of 10 kHz frequency					
	s	L15 L24,L25 L27	12.6 MHz Filter	7.7.4.1	switch.					
	S	L30	6 MHz Tuning	7.7.4.1						
	s s	L34,L35 L37 L40,L41		7.7.4.1						

Table 7-1. Module Adjustment and Replacement Cross Reference (Cont'd)

Module		A	djustments		Module Replacement Information					
Function	Туре	Ref.	Description	Checks Suggester		ted	Possible Touch	-Up	Notes	
		Desig.	•	Sect	After Repl.	Sect	Adjustments	Sect	110103	
	s	L55	6.3 MHz Tuning	7.7.4.1	Each Output	7.7.4.1				
	s	R3	7.6 MHz Level	7.7.4.1	Level May	'		1		
	s	R13	12.4 MHz Level	7.7.4.1	Be Checked					
	s	R32	12 MHz Level	7.7.4.1	with FET Probe					
	S	R54	2 MHz Level	7.7.4.1						
	S	R55	5 MHz Level	7.7.4.1						
	S	R64	12.6 MHz Level	7.7.4.1	•					
	S	R75	2.4 MHz Level	7.7.4.1						
	S	R76	6 MHz Level	7.7.4.1						
	S	R97	8 MHz Level	7.7.4.1						
	S S	R112 R133	12.2 MHz Level 6.1 MHz Level	7.7.4.1 7.7.4.1	•					
	S	R147	4.2 MHz Level	7.7.4.1						
	S	R149	2.1 MHz Level	7.7.4.1		i				
	s	R154	6.3 MHz Level	7.7.4.1						
	s	R168	6.2 MHz Level	7.7.4.1						
43A2		L9		1 11	Check Level and	7.7.4.5	T 22	7746		
100 kHz	S S	L9 L22	8.4-8 MHz Tuning 21-20 MHz Tuning	7.7.4.5 7.7.4.5	spurs (±n x 100kHz)	1.7.4.3	R54	7.7.4.5		
Decade	S	R23	8.4-8 MHz Level	7.7.4.5	at A3A3Z1		KJ4	1.7.4.3		
Decade	S	R54	21-20 MHz Level	7.7.4.5	X Port.					
	T	L6,L7	8.4-8 MHz Filter		A LOIL.					
	_	L8								
	Т	L17,L20	21-20 MHz Filter							
		L18,L21								
		L19,L22								
13A3	S	C134	80-84 MHz Tuning	7.7.4.6	Check Level	7.7.4.6	(C134)	7.7.4.6		
1 MHz	S	L12	12-12.6 MHz Tuning	7.7.4	and spurs, at		[
Decade	S	R45	60-63 MHz Level	7.7.4.6	A3J4 (A3A3Z2		R45	7.7.4.6		
	S.	R62	120-126 MHz Level	7.7.4.6	R Port Output)		R62	7.7.4.6		
	S	R90	80-84 MHz Level	7.7.4.6			R90	7.7.4.6		
	T	C47,C54	60-63 MHz Filter							
		C49,C55								
	s	C50,C59 C66	60-63 MHz Tuning	7.7.4.6						
	T	C89,C91	120-126 MHz Filter	/./.4.9						
	-	C87,C93								
		C88,C94								
ł		C90								
	T	C99	120-126 MHz Tuning							
	T	C115	80-84 MHz Filter						1	
ł		C124								
		C118								
		C125 C120								
		C128								
	s	C128	80-84 MHz Tuning	7.7.4.6						
A4A1			_	l II	00144 == -					
A4A1 Input Mixer	S S	R30 R49	200-210 MHz Gain	7.7.3.1	CSM-1 RF Output	7.7.3.1	A4A7R19	7.7.3.1		
4 Diode	S	C27	110-130 MHz Gain 200-210 MHz Tuning	7.7.3.1	and spurious		A4A8R19	7.7.3.1		
V Diode	S	C33	200-210 MHz Tuning		±10 MHz, 90 MHz, -20 MHz with		A4A1R49	7.7.3.1	1	
	S	C39	200-210 MHz Tuning		CSM-1 at					
	S	C47	200-210 MHz Tuning		199.999 MHz			1		
	Š	C71	110-130 MHz Tuning		LJJ.JJJ WILL					
ĺ	ľ	[

Table 7-1. Module Adjustment and Replacement Cross Reference (Cont'd)

Module		A	djustments		Module Replacement Information					
Function	Туре	Ref.	Description			Checks Suggested After Repl.		-Up	Notes	
		Desig.		Sect	After Kepi.	Sect	Adjustments	Sect		
A4A2 X 9 Mult 10 + 90 MHz	S S T	C6 C8 C12 C15	Q3 Drive Q3 Tuning 90 MHz Filter	7.7.3.2 7.7.3.2	CSM-1 RF Output, spurious ±10 MHz, ±90 MHz	6.5.5	C6 C8 (R19)	7.7.3.2		
	Т	R19	90 MHz Level		Trapezoid waveform	7.7.3.7				
A4A3 X 9 Mult 90 • 180 MH	S S S S S S S S	C3 C7 C8 C11 C12 C15 C16 FL1	Q1 Tuning Q2 Drive Q2 Tuning Q3 Drive Q3 Tuning Q4 Drive Q4 Tuning Cavity Filter	7.7.3.2 7.7.3.2 7.7.3.2 7.7.3.2 7.7.3.2 7.7.3.2 7.7.3.2 7.7.3.2 7.7.3.2	CSM-1 RF Output and spurious ±10 MHz, ±90 MHz	6.5.5	С3	7.7.3.2		
A4A4 940 – 920 MHz Amplifier	S T T	C1 L1C5 L2C2 L3C6 L4C3 L5L6	Input Tuning Q1/Q2 Tuning Q2/Q3 Tuning Q3 Tuning	7.7.3.3	CSM-1 RF Output	6.5.5	C1	7.7.3.3		
		C7		7.7.3.3						
A4A5 AM Modula- tor & Diode Switch	S P T P	C4 R5 R24 R9 C37	Output Tuning DC Level Premodulation Level Modulation Calib. Q8 Tuning	7.6.7 7.6.7	CSM-1 RF Output and spurious ±10 MHz, ±90 MHz	6.5.5 6.5.5				
A4A6 X 7 X 2 Multiplier 10+70 MHz 70+140 MHz	T S S S T T T	C6 C7 C12 C15 C18 T1 C23 C25, C28	Q3 Drive Q3 Tuning 70 MHz Filter 70 MHz Filter 76 MHz Filter Tap, Q5 Drive Q5 Tuning 140 MHz Filter	7.7.3.4 7.7.3.4 7.7.3.4	CSM-1 RF Output and spurious. Trapezoid waveform	6.5.5 7.7.3.7	C8,C12,C15 C6	7.7.3.4		
A4A7 X 8 X2 Multiplier 10+80 MHz 80+160 MHz	T S S S T T T T	C6 C8 C12 C15 C18 T1 R19 C23 C25, C28	Q3 Drive Q3 Tuning 80 MHz Filter 80 MHz Filter 80 MHz Filter Tap, Q5 Drive 80 MHz Level Q5 Tuning 160 MHz Filter	7.7.3.4 7.7.3.4 7.7.3.4	CSM-1 RF Output and spurious. Trapezoid waveform	6.5.5	C8,C12,C15 C6	7.7.3.4 7.7.3.7		
A4A8 X 9 X 2 Multiplier 10+90 MHz 90+180 MHz	T S S T T T T	C6 C8 C12 C15 C18 T1 R19 C23 C25, C28	Q3 Drive Q3 Tuning 90 MHz Filter 90 MHz Filter 90 MHz Filter Tap, Q5 Drive 90 MHz Level Q5 Tuning 180 MHz Filter	7.7.3.4 7.7.3.4 7.7.3.4	CSM-1 RF Output spurious. Trapezoid waveform	6.5.5 7.7.3.7	C8,C12,C15 C6	7.7.3.4		

Table 7-1. Module Adjustment and Replacement Cross Reference (Cont'd)

Module		. A	djustments		Module Replacement Information					
unction	Туре	Ref.	1 Describition		Checks Suggested		Possible Touch-Up		Notes	
		Desig.	-	Sect	After Repl.	Sect	Adjustments	Sect		
4A9 10 X 2 Multiplier 10+100 MHz 30+200 MHz	T S S S T T T	C6 C8 C12 C15 C18 T1 C23 C25, C28	Q3 Drive Q3 Tuning 100 MHz Filter 100 MHz Filter 100 MHz Filter Tap, Q5 Drive Q5 Tuning 200 MHz Filter	7.7.3.4 7.7.3.4 7.7.3.4	CSM-1 RF Output and spurious ±10 MHz Trapezoid waveform		C8,C12,C15 C6	7.7.3.4		
4A10 X11 X 2 Multiplier I+110MH2 _0+220 MHz	S S S T T T	C6 C8 C12 C15 C18 T1 C23 C25, C28	Q3 Drive Q3 Tuning 110 MHz Filter 110 MHz Filter 110 MHz Filter Tap, Q5 Drive Q5 Tuning 220 MHz Filter	7.7.3.4 7.7.3.4 7.7.3.4	CSM-1 RF Output and spurious ±10 MHz Trapezoid waveform	6.5.5 7.7.3.7	C8,C12,C15 C6	7.7.3.4		
A4A11 in Control nplifier	T T T T T	C1 C5 C2 C6 C3 C7 C4, C1,4,	Q1 Input Tuning Q1 Output Tuning Q2 Input Tuning Q2 Output Tuning Q3 Input Tuning Q3 Output Tuning Q3 Output Tuning 700-800 MHz Filter		CSM-1 RF Output level accuracy and spurious.	6.5.5 6.6.1				
A1 Multiplier X 10 10+100 MHz	S S S T	C6 C8 C12 C15, C18 R19	Q3 Drive Q3 Tuning Q4 Tuning 100 MHz Filter	7.7.3.6 7.7.3.6 7.7.3.6	CSM-1 RF Output, spurs, ±90 MHz, ±110 MHz Trapezoid waveform	6.5.5 7.7.3.7	R19,C18,C15 C12,C8,C6	7.7.3.6		
ASA2 I-put ide itch	S S	C1 C5	100 MHz Tuning 100 MHz Tuning	7.7.3.0	CSM-1 RF Output	6.5.5				
ASA3 Multiplier	T T S T S T S S	C3 C7 C8 C11 C12 C15 C16 FL1	Q1 Tuning Q2 Input Tuning Q2 Output Tuning Q3 Input Tuning Q3 Output Tuning Q4 Input Tuning Q4 Output Tuning 800 MHz Filter	7.7.3.5 7.7.3.5 7.7.3.5 7.7.3.5	CSM-1 RF Output and spurs: n x 100 MHz	6.5.5	C8,C12,C15 FL1	7.7.3.5	100 MHz switch at 0	

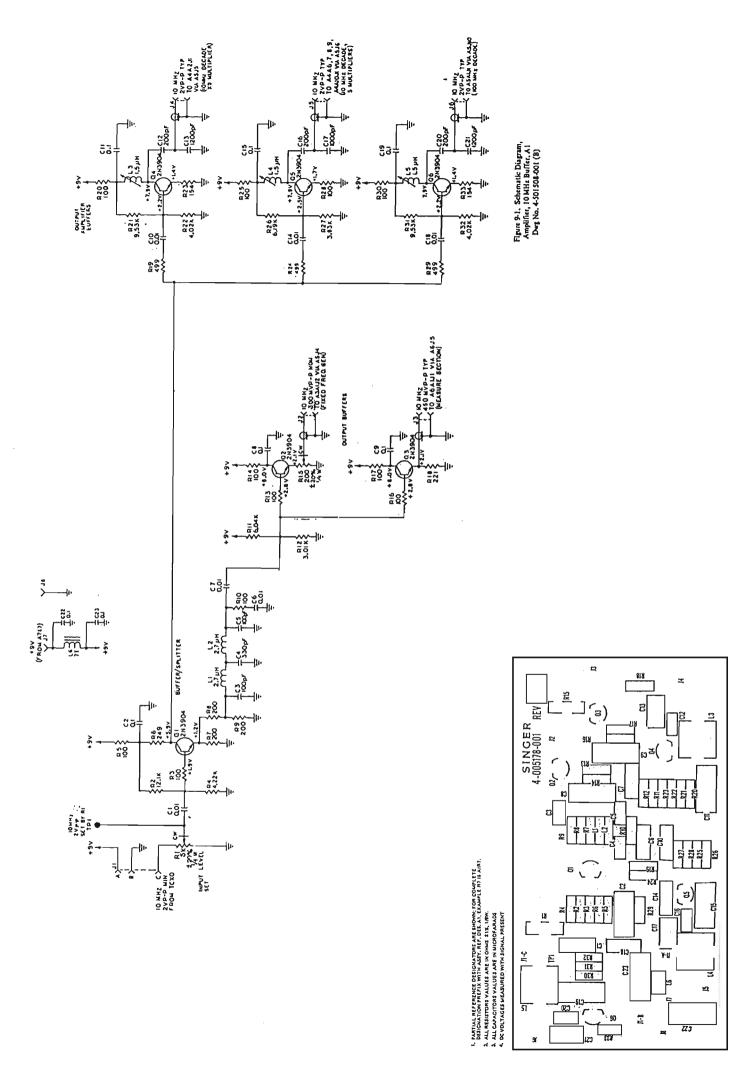
Table 7-1. Module Adjustment and Replacement Cross Reference (Cont'd)

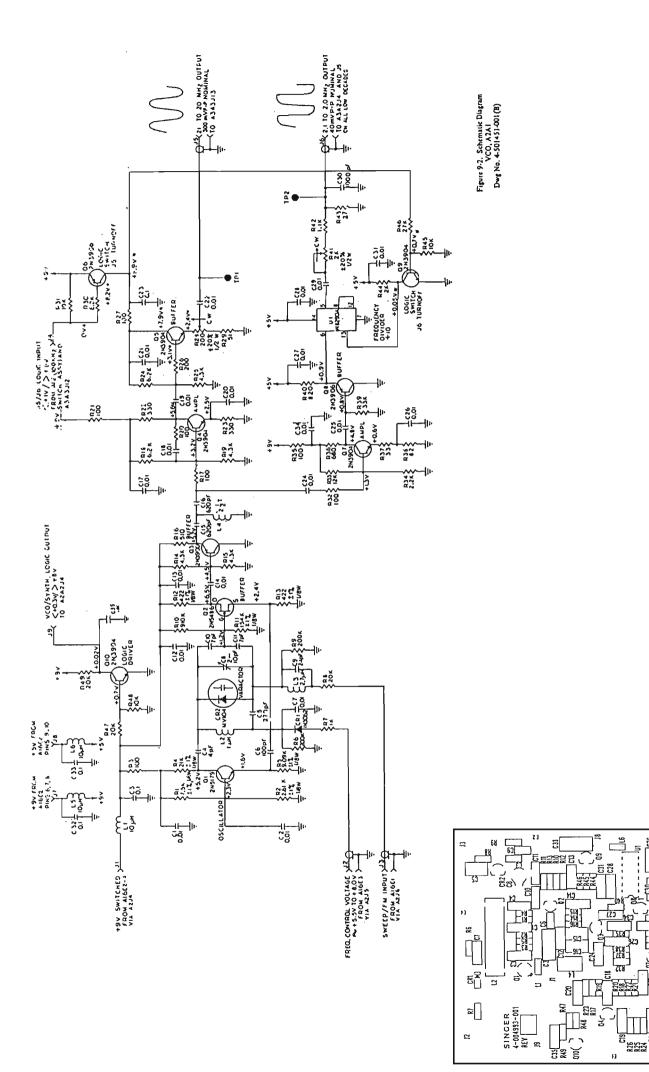
Module		A	djustments		Module Replacement Information					
Function	Туре	Ref.	Description		Checks Suggest	ed	Possible Touch	ı-Up	Notes	
		Desig.	<u> </u>	Sect	After Repl.	Sect	Adjustments	Sect		
A5A4 Multiplier X9 100+900MHz	T T S T S T	C3 C7 C8 C11 C12 C15 C16 FL1	Q1 Tuning Q2 Input Tuning Q2 Output Tuning Q3 Input Tuning Q3 Output Tuning Q4 Input Tuning Q5 Output Tuning 900 MHz Filter	7.7.3.5 7.7.3.5 7.7.3.5	CSM-1 RF Output and spurs, n x 100 MHz	6.5.5	C8,C12,C15 FL1	7.7.3.5	100 MHz switch at 1	
A5A5 Multiplier X10 100+1000 MHz	T T S T S	C3 C7 C8 C11 C12 C15 C16 FL1	Q1 Tuning Q2 Input Tuning Q2 Output Tuning Q3 Input Tuning Q3 Output Tuning Q4 Input Tuning Q4 Output Tuning 1000 MHz Filter	7.7.3.5 7.7.3.5 7.7.3.5	CSM-1 RF Output and spurs: n x 100 MHz	6.5.5	C8,C12,C16 FL1	7.7.3.5	100 MHz switch at 2	
A5A6 Multiplier X 11 100 + 1100 MHz	T S S S	C3 C8 C12 C16 FL1	Q1 Tuning Q2 Tuning Q3 Tuning Q4 Tuning 1100 MHz Filter	7.7.3.5 7.7.3.5 7.7.3.5	CSM-1 RF Output and spurs: n x 100 MHz	6.5.5	C8,C12,C16 FL1	7.7.3.5	100 MHz switch at 3	
A5A7 Multiplier X12 100 + 1200 MHz	T S S S	C3 C8 C12 C16 FL1	Q1 Tuning Q2 Tuning Q3 Tuning Q4 Tuning 1 200 MHz Tuning	7,7.3.5 7.7.3.5 7.7.3.5	CSM-1 RF Output and spurs: n x 100 MHz	6.5.5	C8,C12,C16 FL1	7.7.3.5	100 MHz switch at 4	
A5A8 Multiplier X 13 100 + 1300 MHz	T S S S	C3 C8 C12 C16 FL1	Q1 Tuning Q2 Tuning Q3 Tuning Q4 Tuning 1300 MHz Filter	7.7.3.5 7.7.3.5 7.7.3.5	CSM-1 RF Output and spurs: n x 100 MHz	6.5.5	C8,C12,C16 FL1	7.7.3.5	100 MHz switch at 5	
A5A9 Output Diode Switch			None							
A5A10 Final BBA	T T T P	C10 C15 C20 R39	Q1 Tuning Q2 Tuning Q3 Tuning RF Output Level	7.6.3	CSM-1 RF Output Level Accuracy. AM Range	6.6.1	R39	7.6.3		
A6A1 Measure IF/AF	T T P T	R2 R39 R43 R90	Range Atten. 10 MHz Level IF Gain Max Gain	7.6.4	Frequency Meas. Range	6.7.1	R43	7.6.4		
A6A2 Vert Amp	P	R10	Vert Gain	7.6.10	Vert. Freq. Response, sensitivity	6. 9.1	R10	7.6.10		
A6A3 Horiz Amp	P	R15	10 Hz Sweep Freq.	7.6.9	Sweep Rate	6.6.9	.R15	7.6.9		

Table 7-1. Module Adjustment and Replacement Cross Reference (Cont'd)

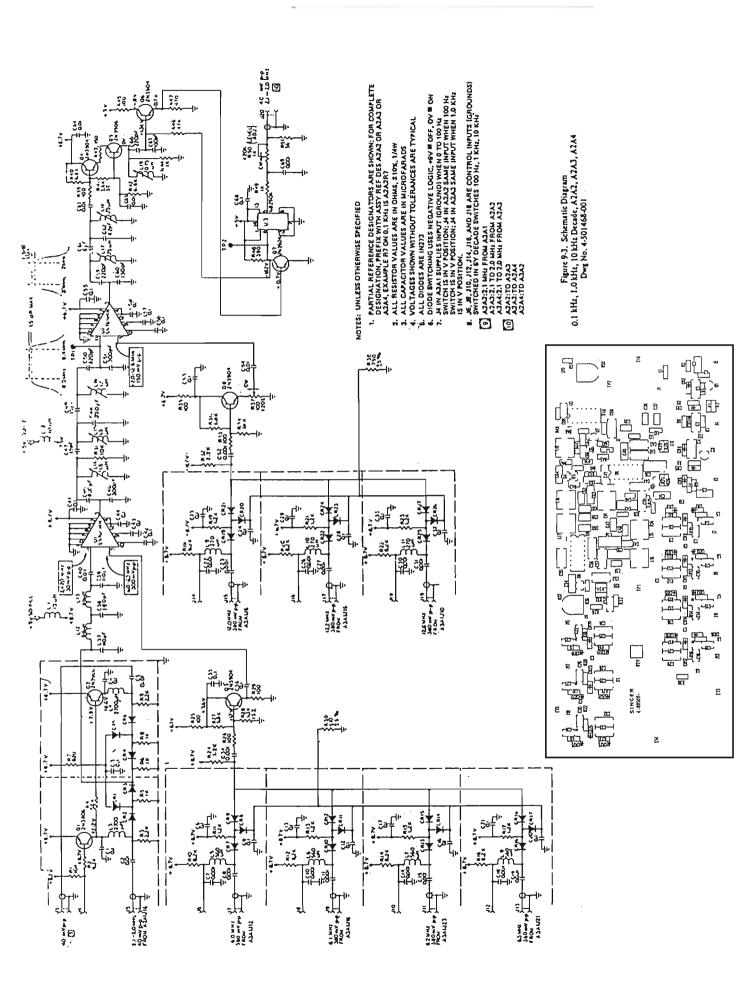
Module	,	A	djustments		Module Replacement Information					
Function	Туре	Ref. Desig.	Description	Sect	Checks Sugge After Repl.	sted Sect	Possible Touch Adjustments	-Up Sect	Notes	
.6A4 Audio OSC	P P P	R12 R13 R14 R16	1 kHz Freq 400 Hz Freq 1 kHz Level 400 Hz Level	7.6.8 7.6.8 7.6.8 7.6.8	OSC, Freq.	6.6.4	Frequency and Level	7.6.8		
-7 Power Supply	S P	R3 R10	Current Limit Voltage Set	7.7.5.2 7.6.1	+9 V	7.6.1	R10	7.6.1		
8 V Power Supply			None							
16 -100 Hz Control Assembly	P P P P	R2 R3 R4 R5 R6	"5" Cal. FM Sensitivity FM Linearity "10" Cal "0" Cal	7.6.5 7.6.6 7.6.6 7.6.5 7.6.5	VCO Accuracy	6.5.1	R2,R3,R4 R5,R6	7.6.5		
.22A1	T T T	C8 C16 C24 C25	Q2 Tuning Q4 Tuning Q6 Tuning Q6 Tuning		Frequency Meas. Range	6.7.1	L7	7.7.5.1		
	S	L7	Q7 Tuning	7.7.5.1						
			·				9			
					,	5				
		·								
					·		e.			

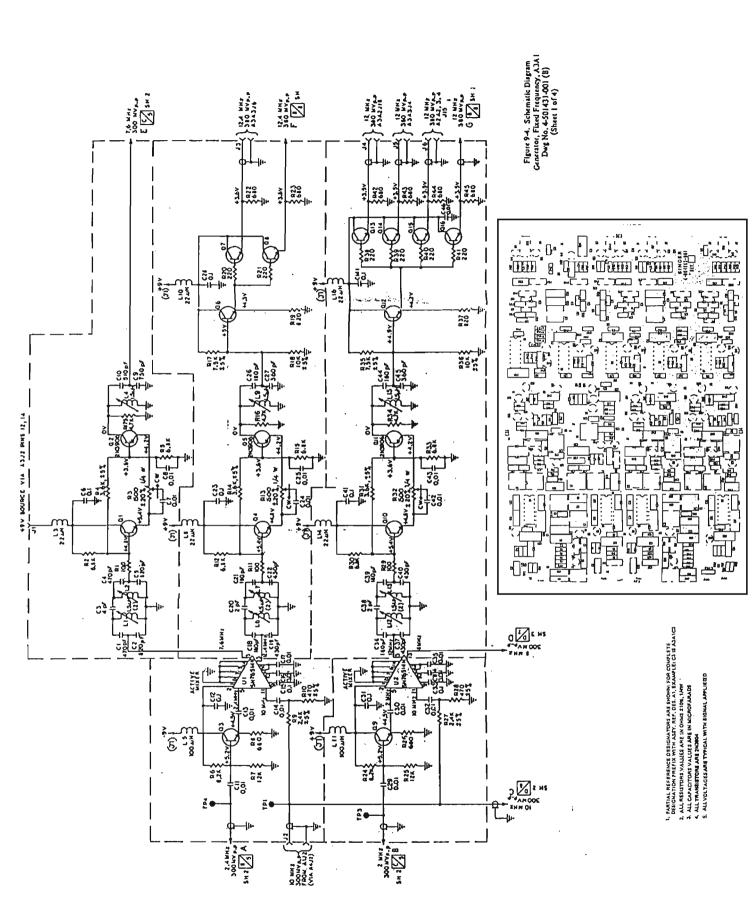
SCHEMATIC DIAGRAM





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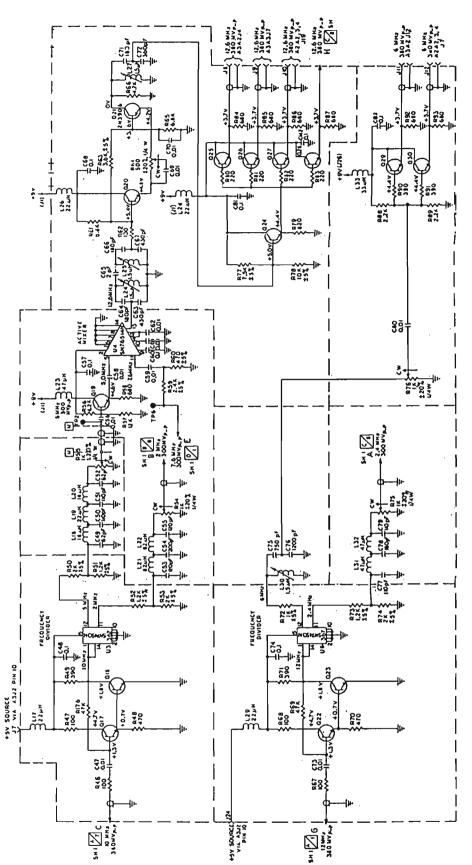
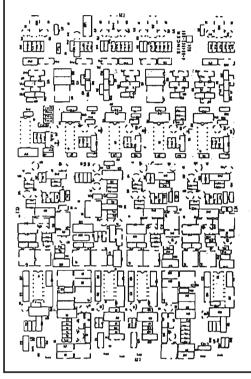
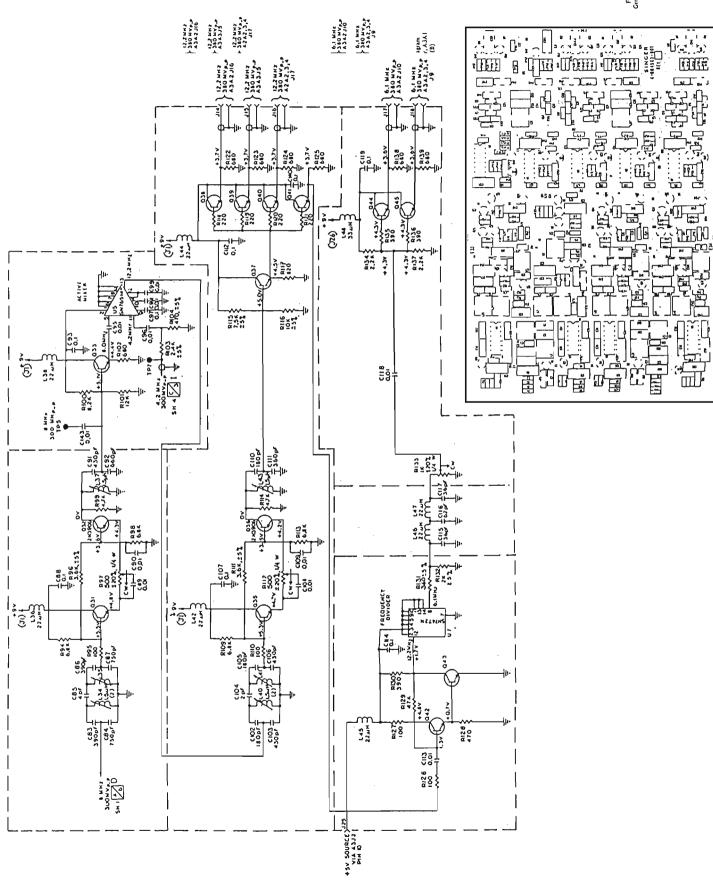
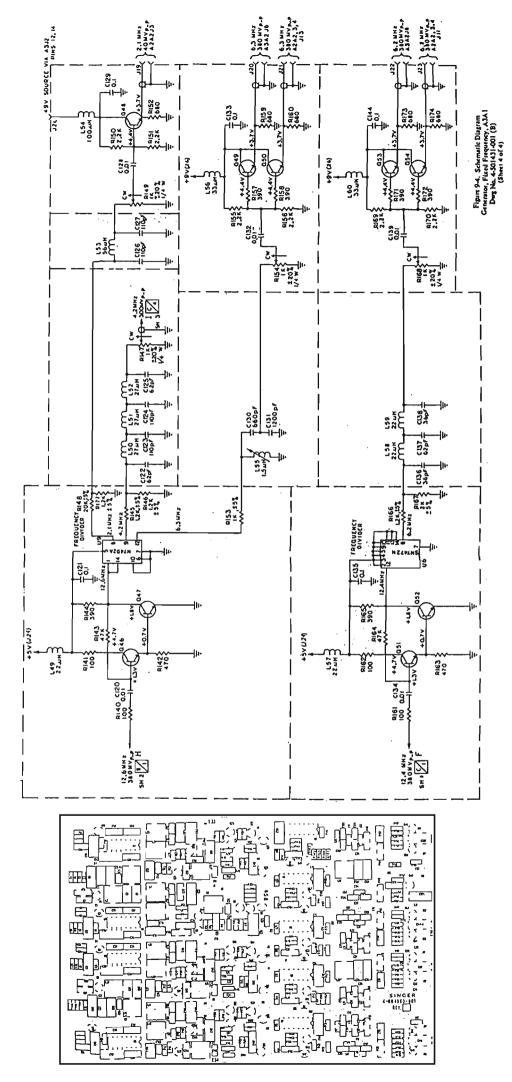
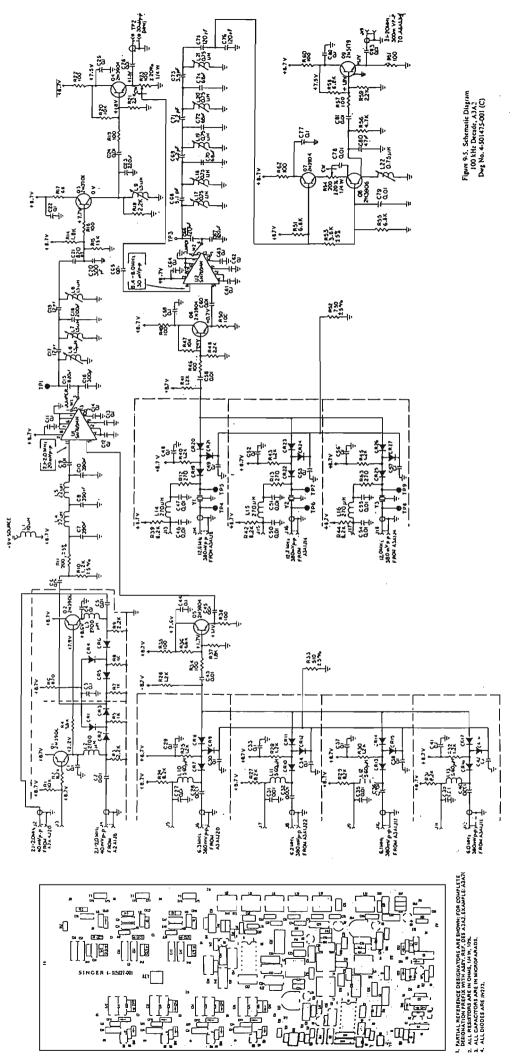


Figure 9-4. Schematic Diagram Generator, Fixed Frequency, AJA1 Dwg No. 4-501431-001 (8) (Sheet 2 of 4)

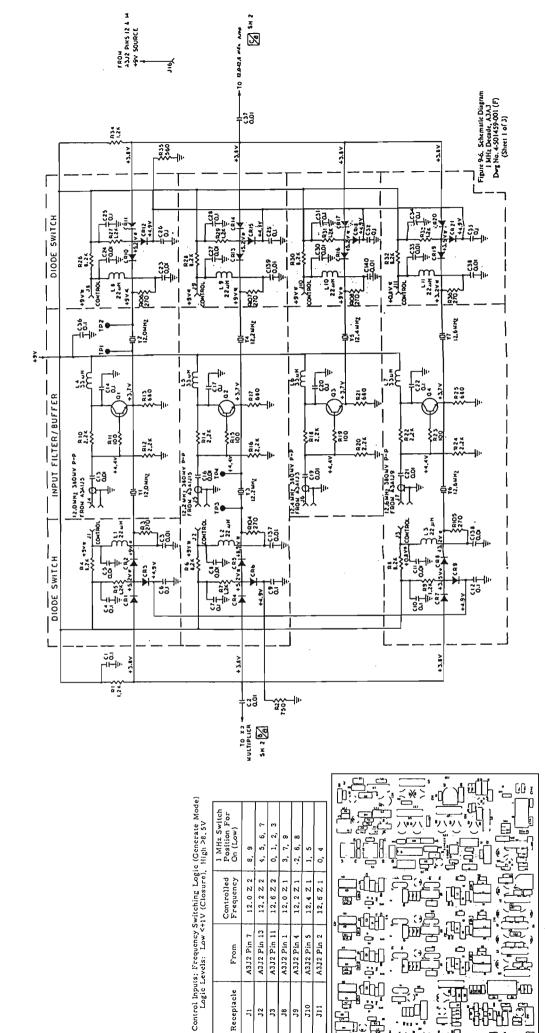








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1. Partal reference designators are shows; for couplete Designation fretsk thin Asty, ref. (DS JAJL, example, CI is Ajajci, 1. all resttors are in Ohas, Ivi W. (9s.
1. PARYIAL REFERENCE DI DESIGNATION PREFIX W 2. ALL RESISTORS ARE IM

4, 5, 6, 7 0, 1, 2, 3 3, 7, 9

12.0 Z 2

A3J2 Pin 7

Receptacle

Controlled Frequency

12.6 Z 2 12.0 Z 1

A3J2 Pin 11 A3J2 Pin 1 A332 Pln 13

12.2 Z 1

A332 Pin 4

32 33 38 39 310 311

12.4 Z 1 12,6 Z 1

A3J2 Pin 5 A3J2 Pin 2

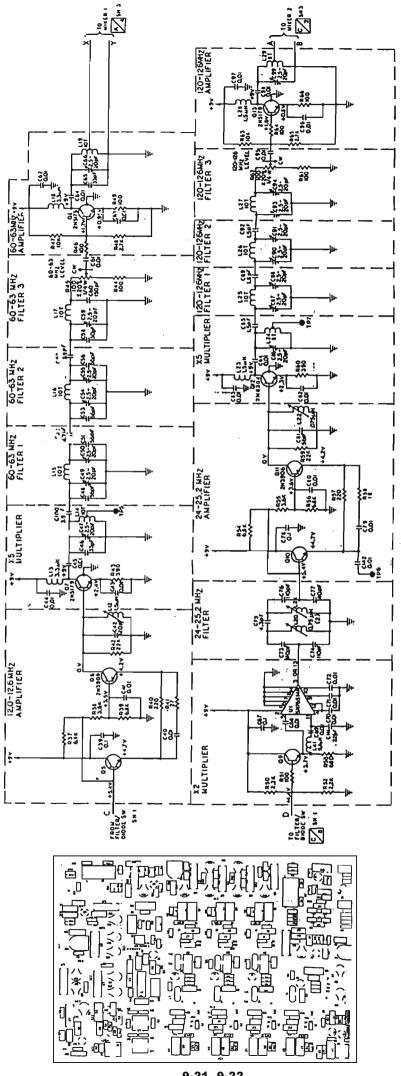


Figure 9-4. Schematic Diagram 1 MHz Decade, AJAJ Darg No. 4-501 459-001 (F) (Sheet 3 of 3)

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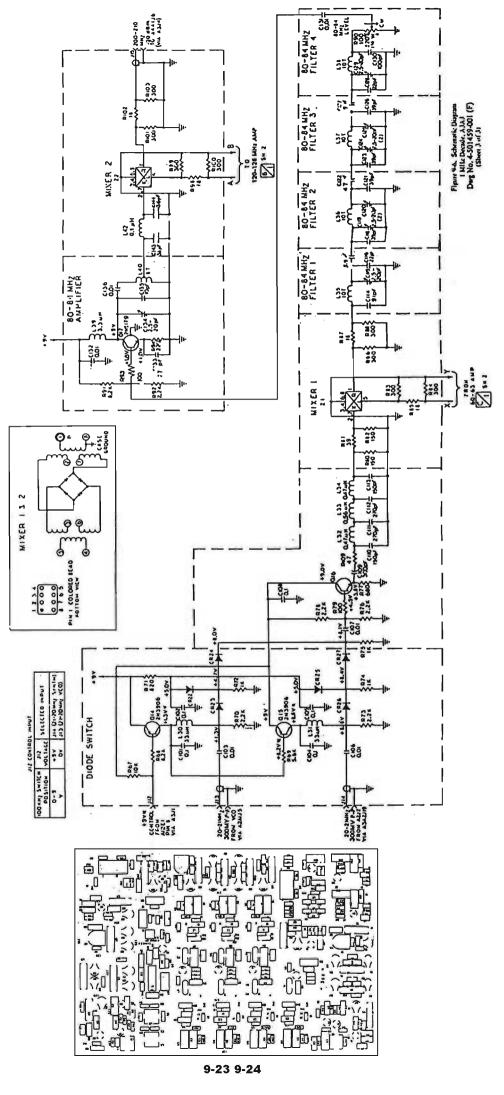
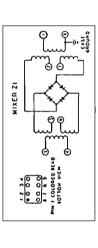
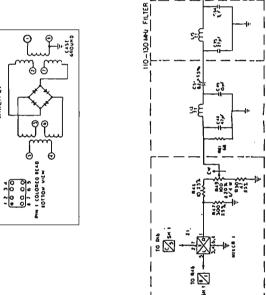


Figure 9-7. Schematic Diagram Input Diode Switch, Mizer, and Filter, A4A1 Dwg No. 4-501412-001(C) (Sheet I of 2)





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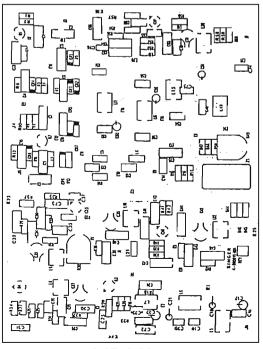
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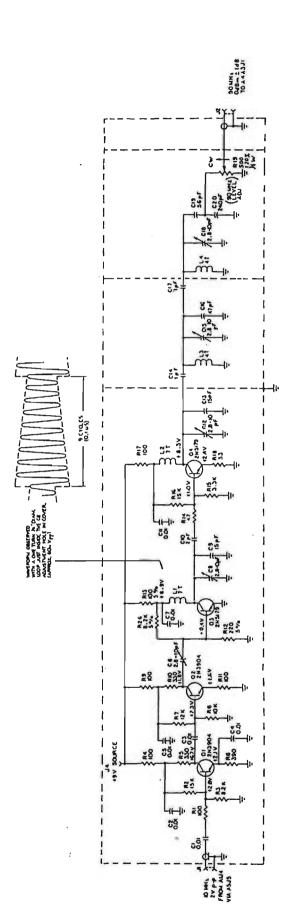


Figure 9-8. Schematic Diagram Multiplier X9 (90 MHz), A4A2 Dwg No. 4-301504-001 (B)

NOTES: UNLESS OTHERWISE SPECIFIED

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1. ALL RESISTORS ARE IN CHAIR, 110 W.

2. ALL CANCINGS ARE IN S.

2. ANTHAL REFERENCE DESIGNATIONS AND SHOWN FOR COUPLETE DESIGNATION PREFER WITH ASSY REF DES AAAD, EXAMPLE: NT IS ALAM.

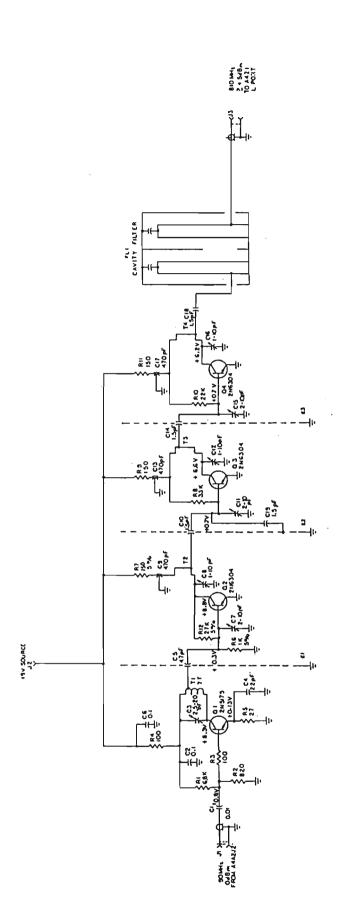
4. OLICLAGES SHOWN WITHOUT TOLERANCES ARE TYPICAL, INPUTS ARE FORMAL.

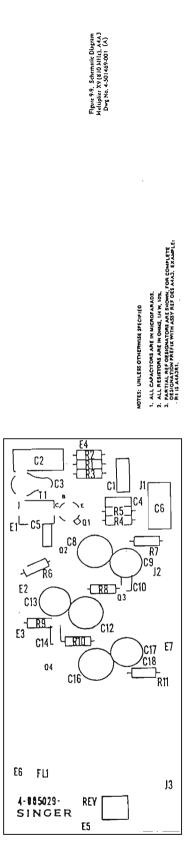
6. DO VULTAGES HEASURED WITH 10 MEGORIA METER, NO INPUT SIGNAL.

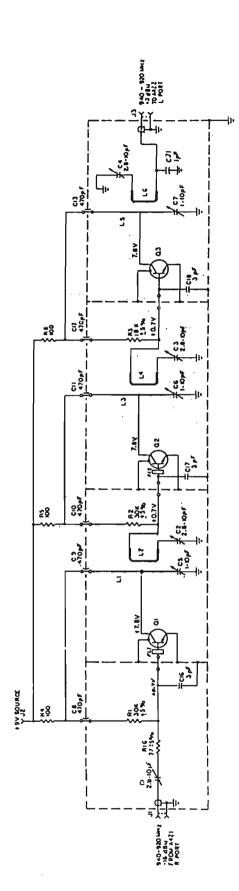
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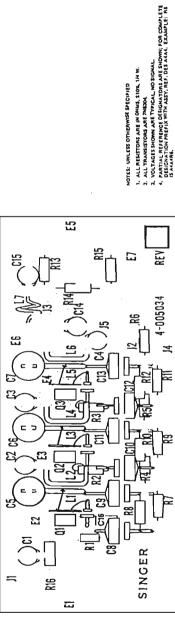
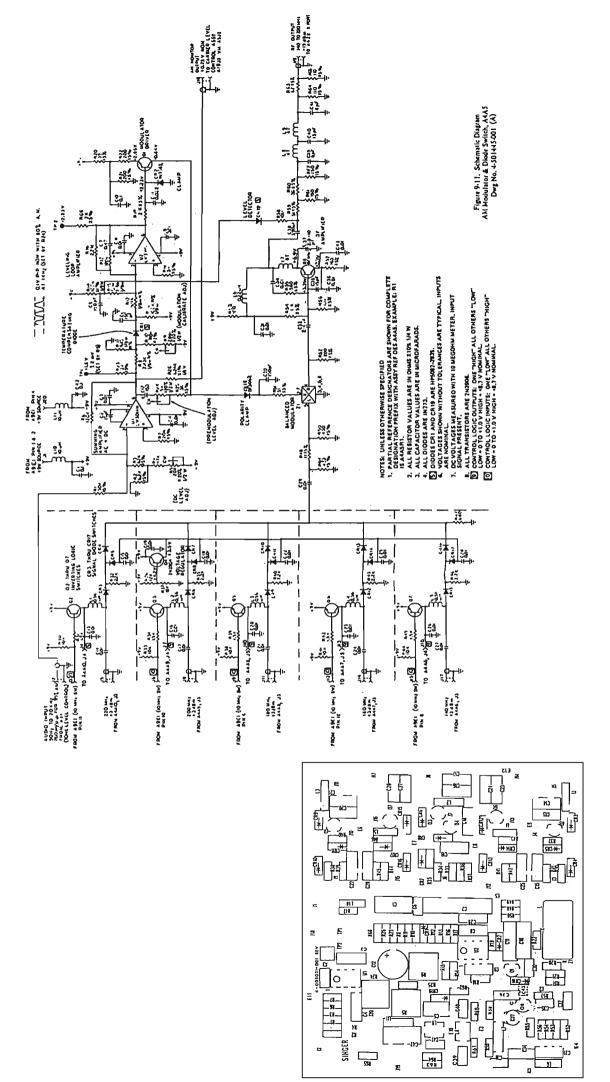
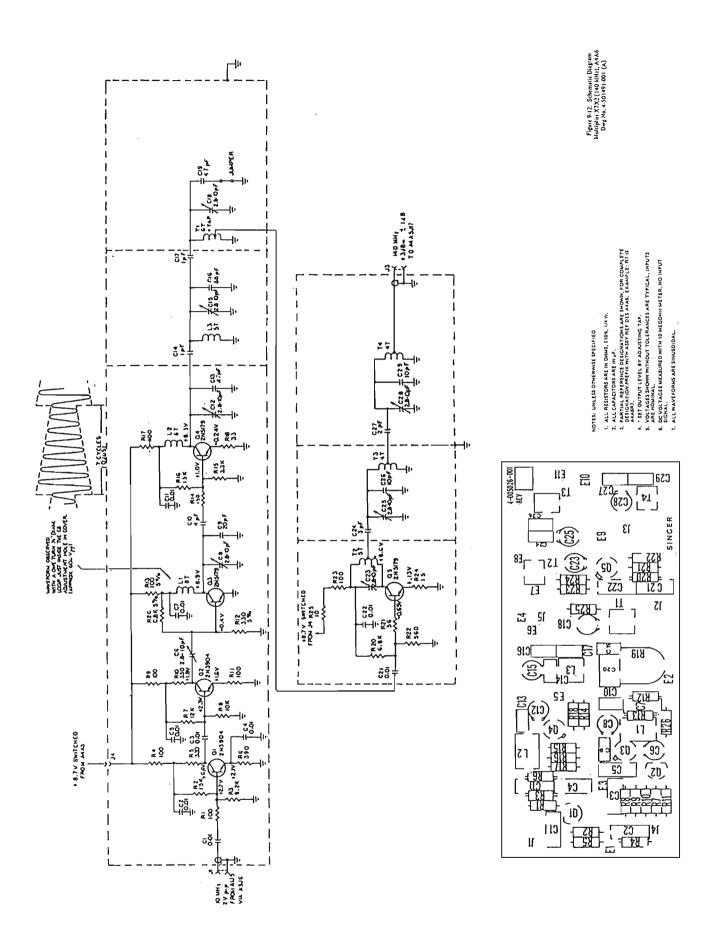
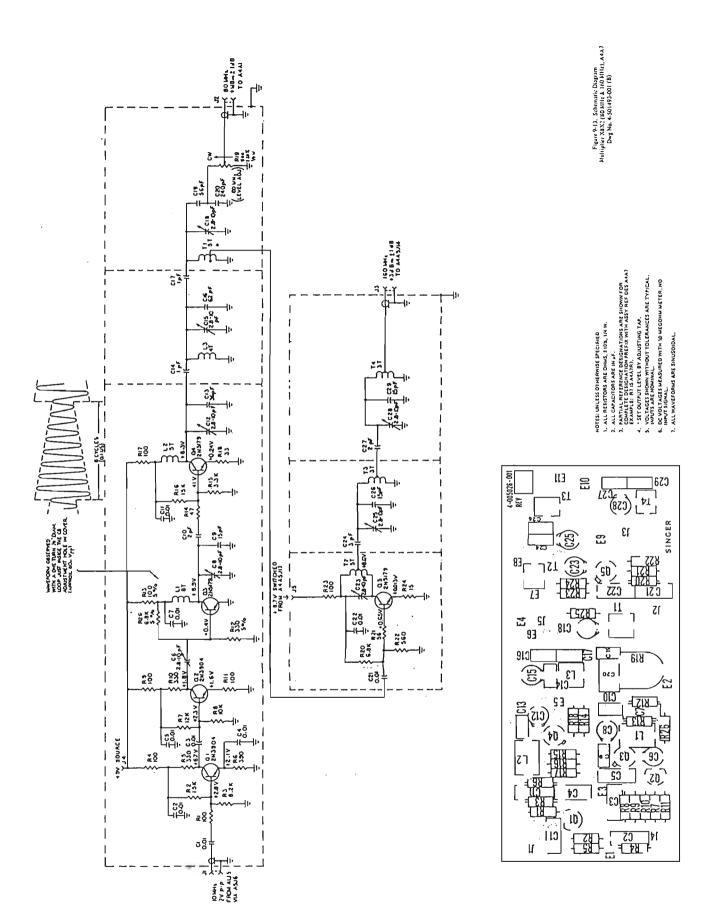
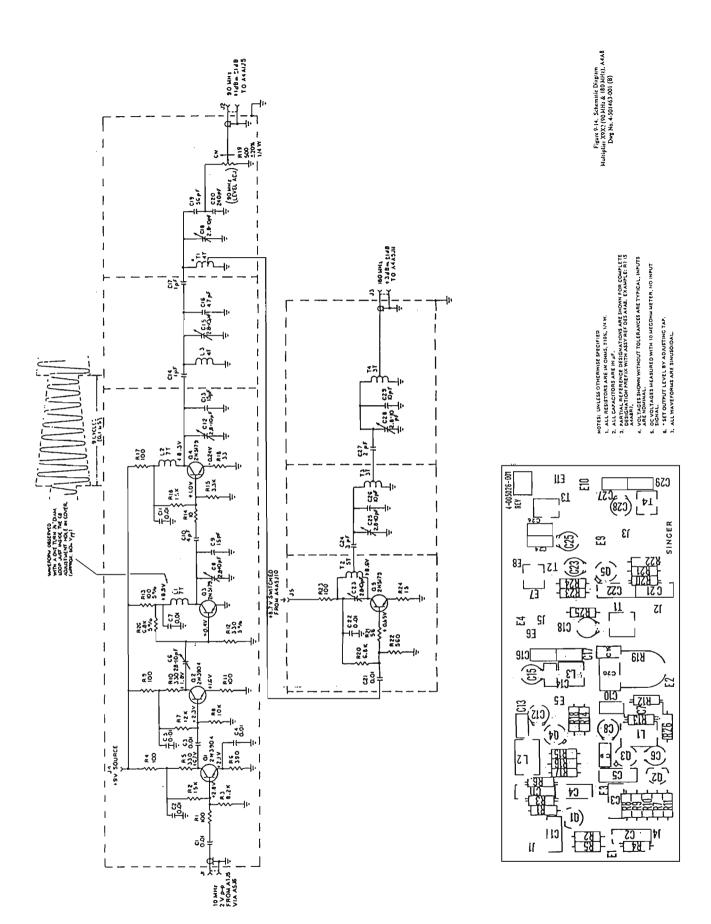


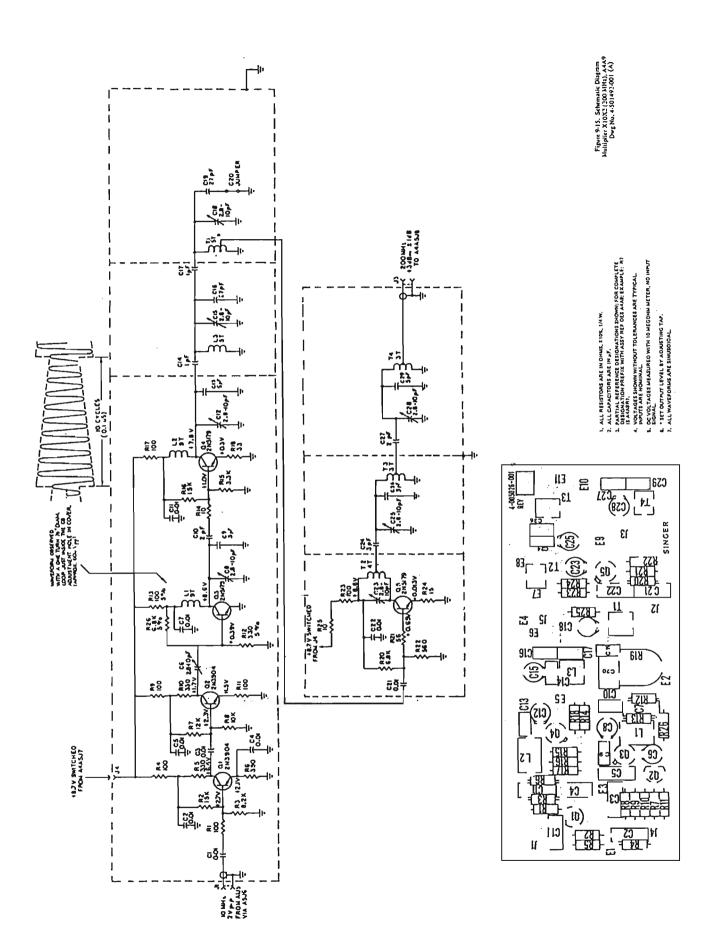
Figure 9-10. Schemaic Diagram 930 MHz Amplifier, A4A4 Dwg No. 4-501477-001(D)

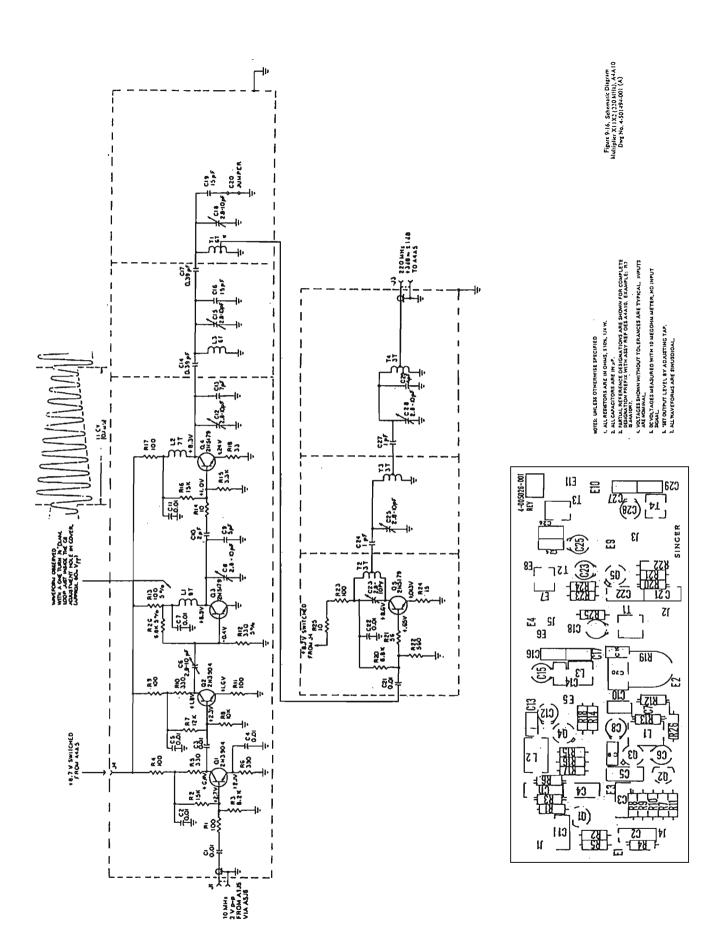












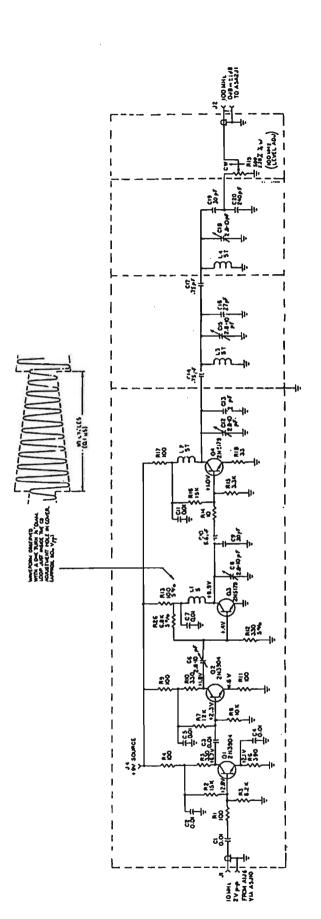


Figure 9.17. Schematic Diagram Gsin Control Amplifier, A4A11 Dwg No. 4-501476-601

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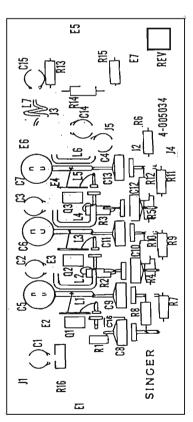
L. ALL NESTON VALUES ARE IN ONAS; 210%, 14 W.

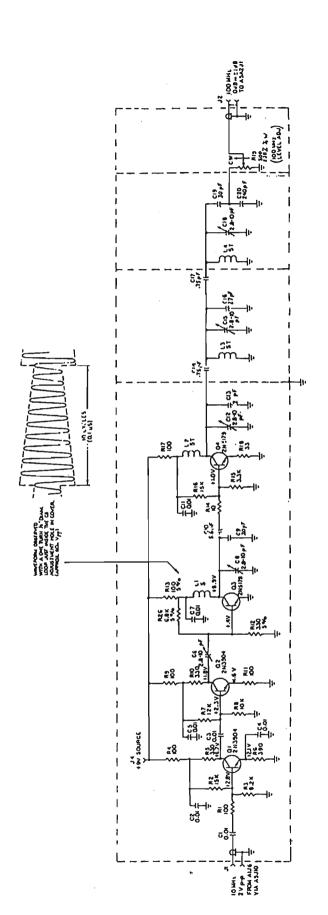
B. ALL THOUSANDER ARE TANGED, WITH A GROUNDED, NO

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MOCALLESS SOMM ARE TYPICALL WITH A GROUNDED, NO

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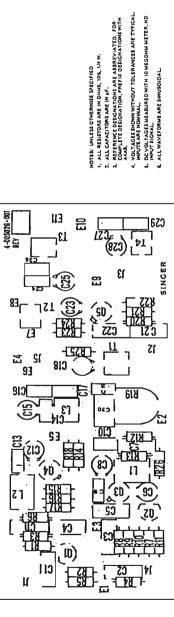
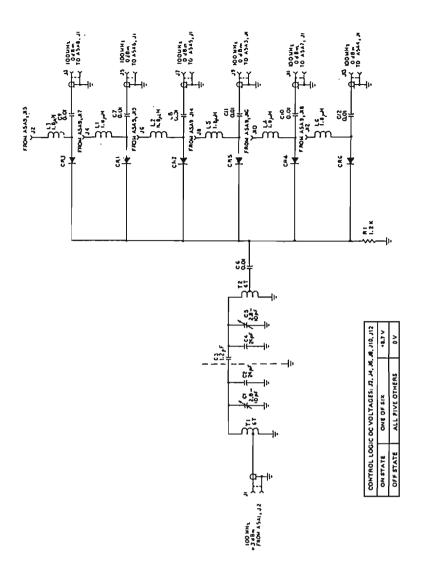
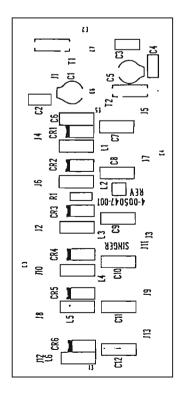


Figure 9-18. Schematic Diagram Multiplier X10 (100 MHz), A5A1 Dwg No. 4-501505-001 (8)

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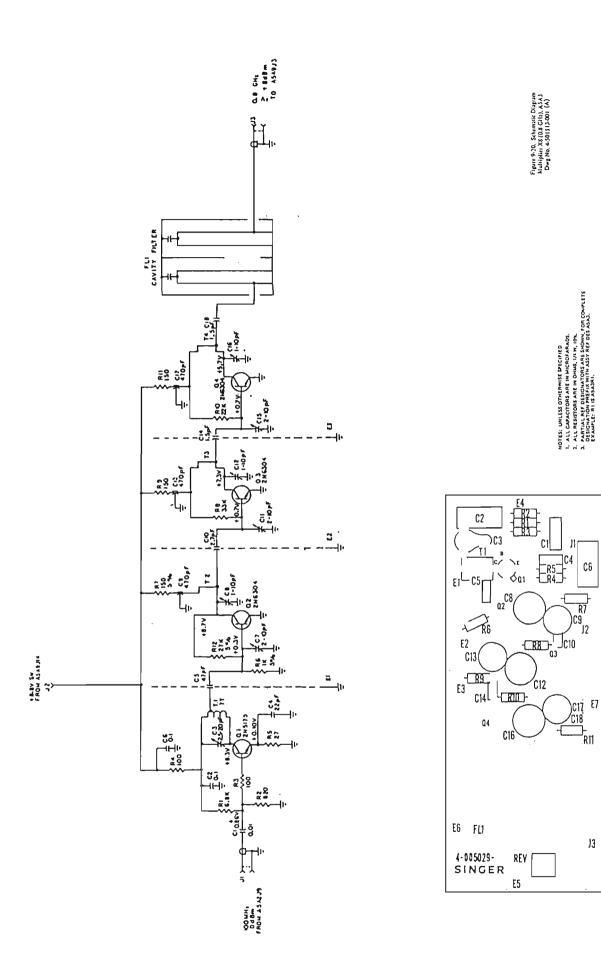




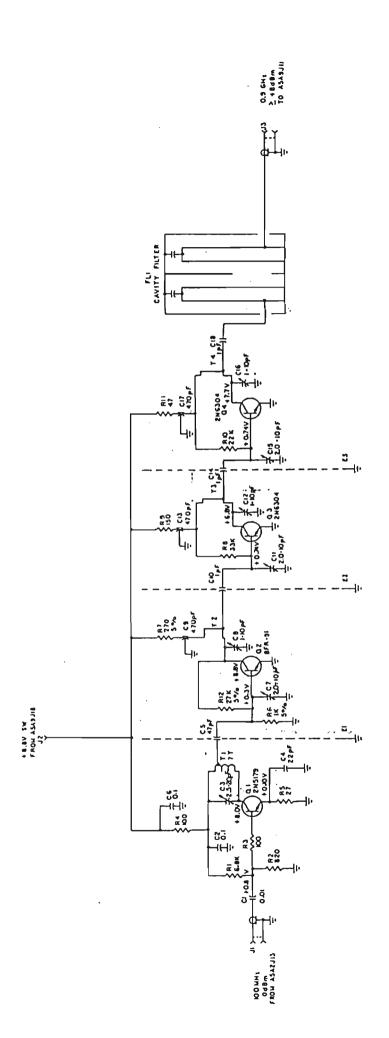
MOTES UNLESS OTHERWISE SPECIFIED

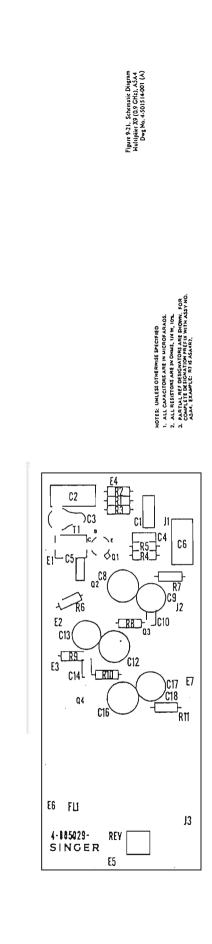
1. ALL CAPACIDISES ARE IN WINGEOFANDS.

2. ANTAL REFERENCE OSSIGNATIONS ARE SHOWN:
100 COMPLETE OSSIGNATIONS ARE SHOWN:
100 COMPLETE OSSIGNATION PREFIX WITH ASY
11. ALL OFES ARE STRANGE.
11. ALL OFES ARE STRANGE.



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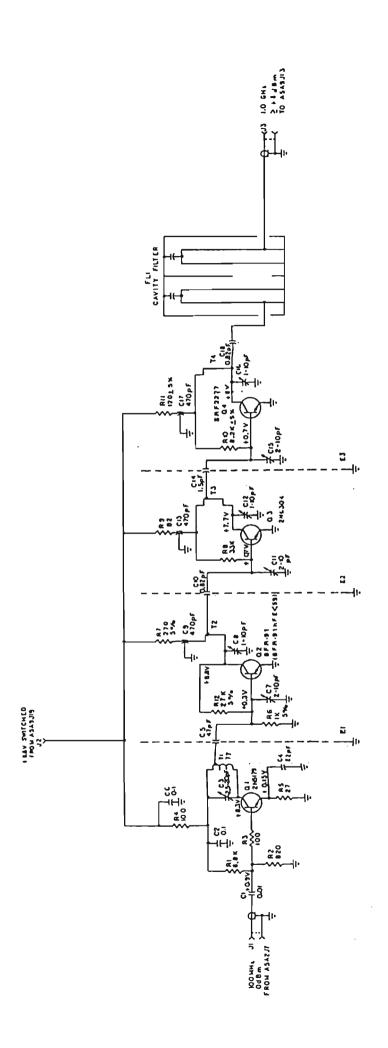
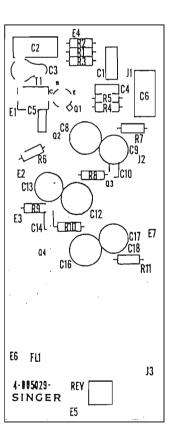
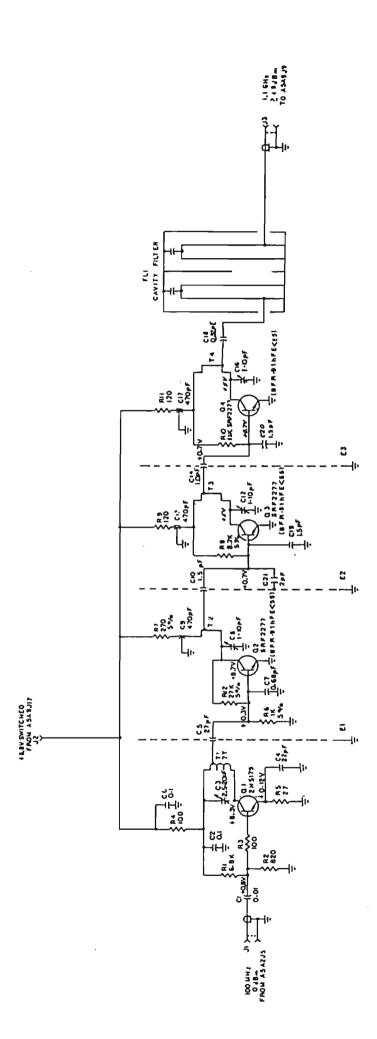
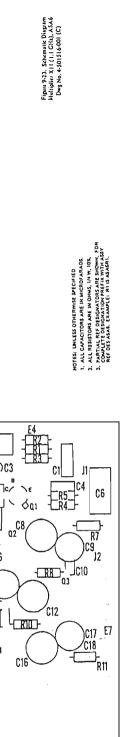


Figure 9.22. Schematic Diagram Multiplier X10 (1.0 GHz), A5A5 Dwg No. 4-501515-001 (D)

NOTE: UNLESS OTHERWISE SPECIFIED
ALL CANCENDES AS IN UNEGOSARDOS.
2. ALL RESISTORA AND HOUSE, IW, 10X.
3. PARTIAL RE'DESCONATIONS AND SISTEMATICAL WITH AND SAFE SHOWN. FOR RESISTEMATION AND SAFE SHOWN. FOR REGISTED AND SAFE SHOWN. FOR RESISTEMATIC PRISABANE SAFE SHOWN.







J3

C2

R6 Ci3

C14

Q4

E6 FL1

4-115029-SINGER

REY E5

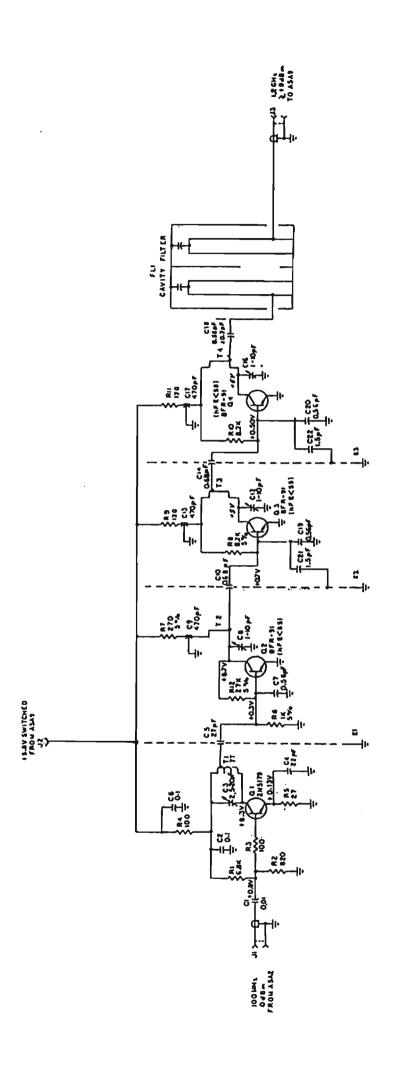


Figure 9.24. Schematic Diagram Multiplier X12 (1.2 CHz), A5A7 Dwg No. 4-501517-001 (C)

NOTE: UNLES OTHERWISE SPECIFIED
ALL CAPACITORS ARE IN WINDOFADDS,
2. ALL RESITORS ARE IN WINES, 104 W. 105
2. FARTIAL REFERENCE DESIGNATION AS EM
7. ON FOWER DESIGNATION AS EM
7. ON TOWN AS A SEMILIAR DESIGNATION AS EM

R5 C4 C6 بار خو_ا، C8 -CR8C-' Jc10 E2 C13 E3 C14 RILL C17 E7 C18 R11 Q4 E6 FL1 13 4-805029-SINGER REY E5

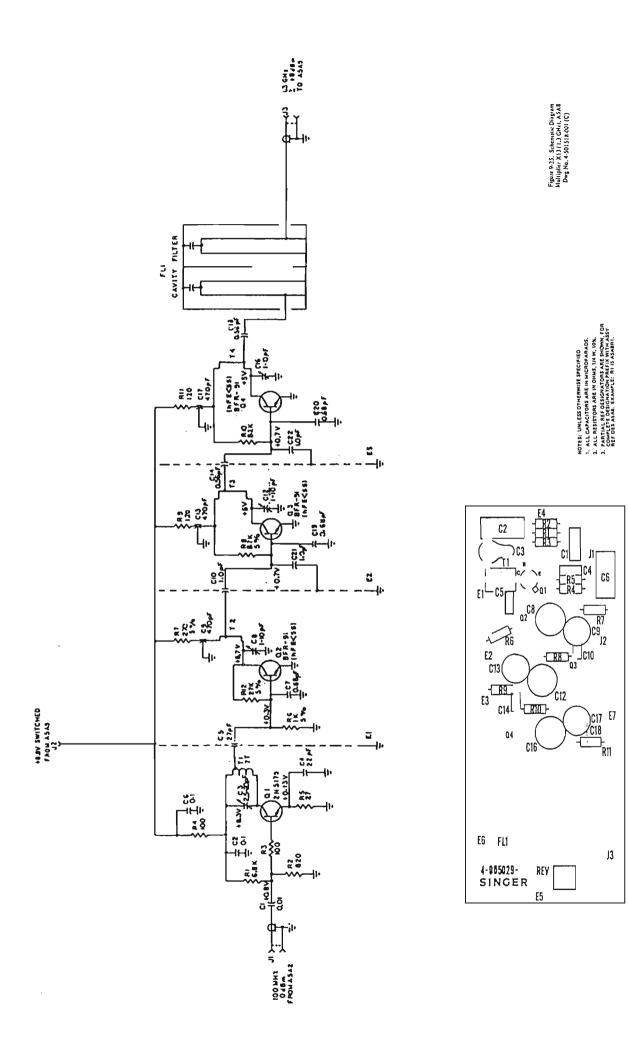
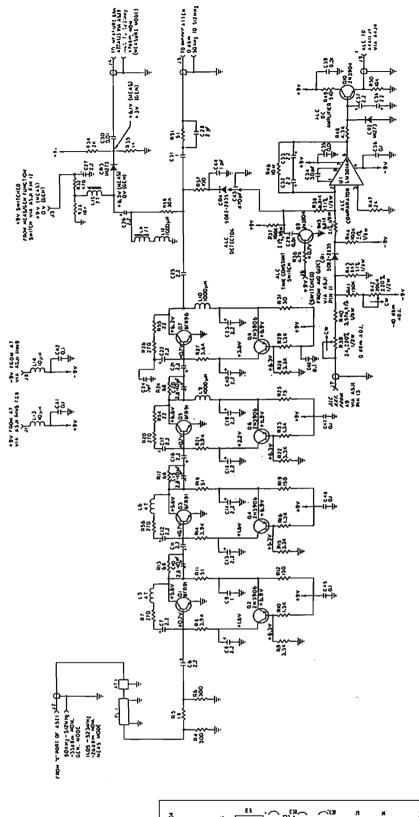


Figure 9.26, Schematic Diagram Output Diode Switch, A5A9 Dwg No. 4.501456-001 (B)

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NOTES: UNLESS OTHERWISE SPECIFIED

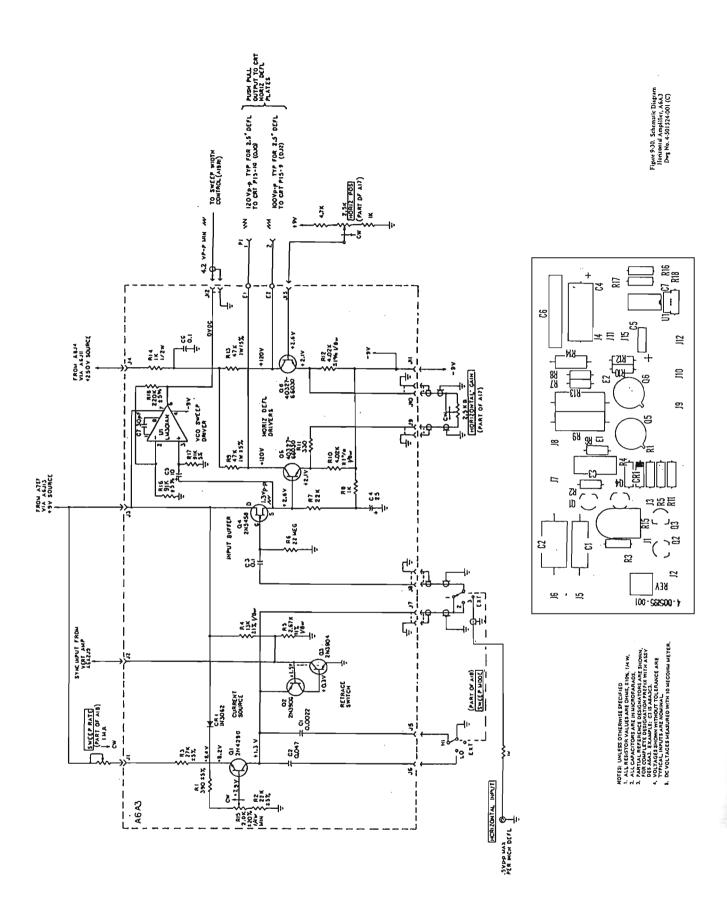
1 PORTION, REPREDED CESSORATION ARE SHOWN
1 POR COMPLETE DESCRIPTION AREA WITH ASSY

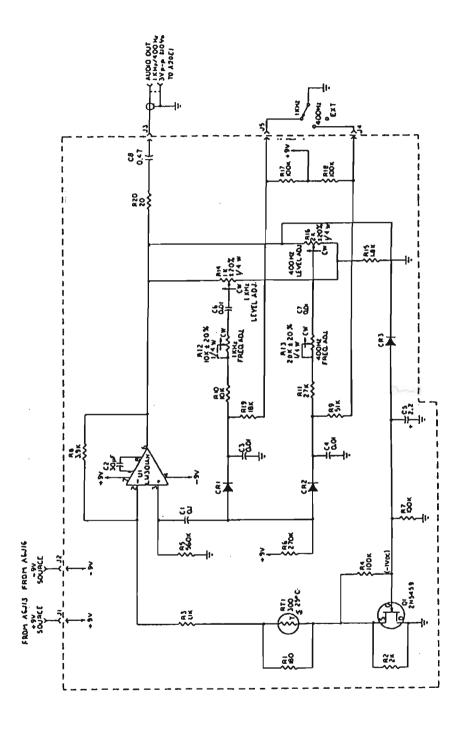
1 PRO SECULATION TO A SECULATE A SECULATION
2. ALL CAPACITORS VALUES ARE BICHOLOPARDS.
3. ALL NESISTORS VALUES ARE IN OWNS, 218, 14 M.

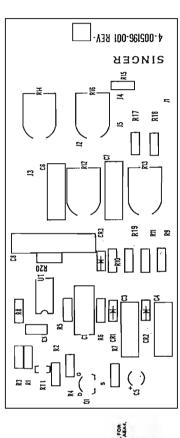
Figure 9-28. Schematic Diagram Measure IF/AF, A6A1 Dwg No, 4-501522-001 (B) (Sheet 1 of 2)

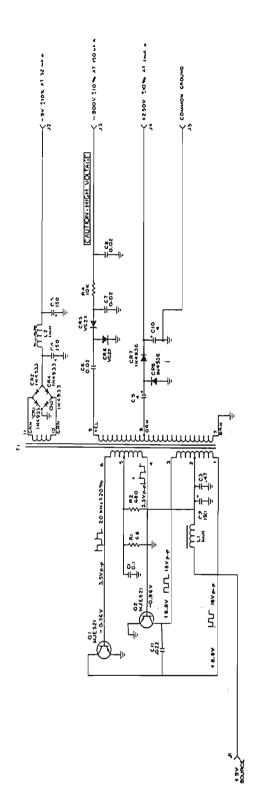
Figure 9-28. Schematic Diagram Measure IF/AF, A6A.) Dwg No, 4-501522-001 (B) (Sheet 2 of 2)

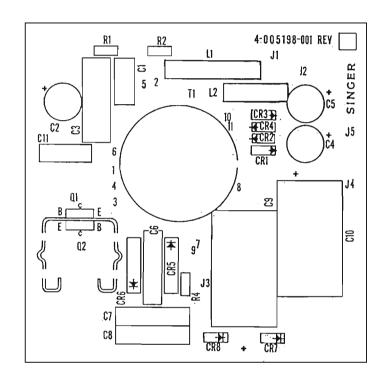
Figure 9:29. Schematte Diagram Vertical Amplifier, A6A2 Dwg No. 4:501523:001 (A)











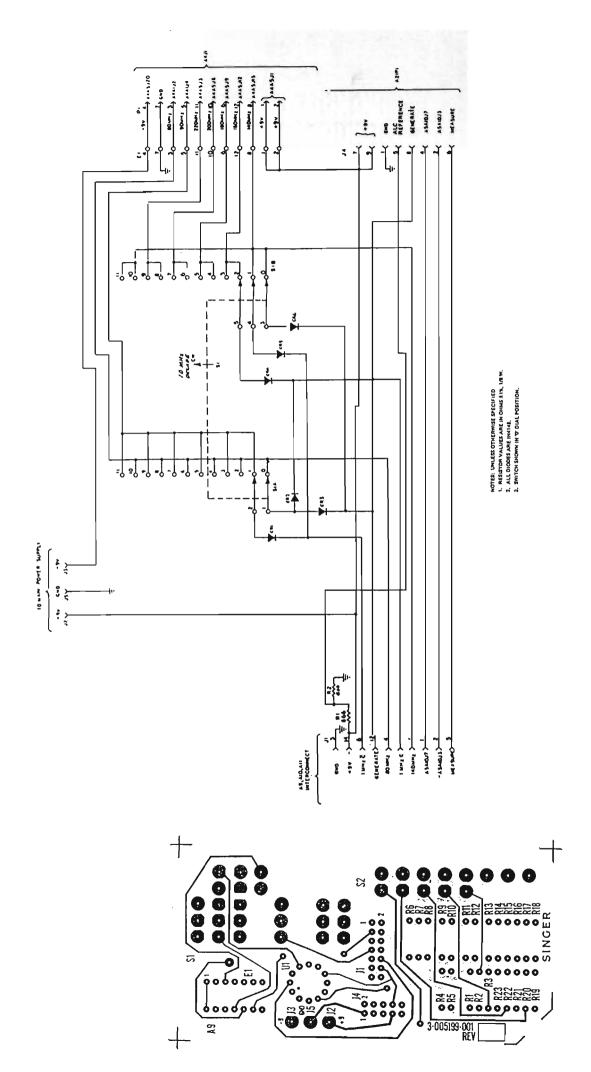
NOTES: UNLESS OTHERWISE PECUNES

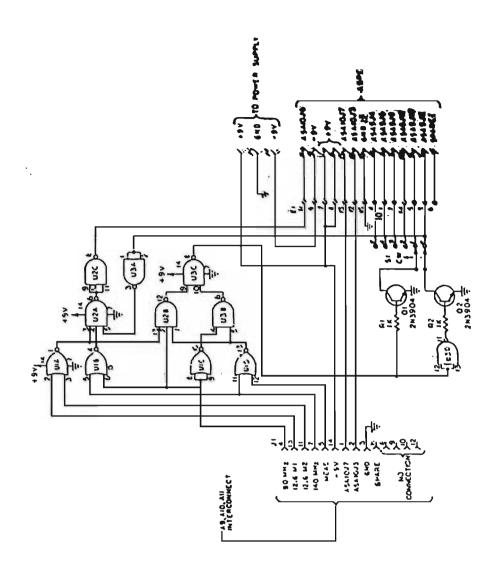
- CANTINE PERFERENCE SEGULATIONS ARE SHOWN. FOR

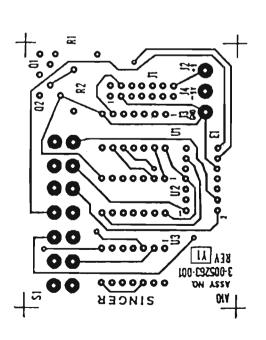
- CALLESTEDER AND HOWS, YAW, STOC.

2. ALL CANCETORS AND HOWS, YAW, STOC.

4. VOUTAGES SHOWN WITHOUT AND HOWER AND TYPICAL.







NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL RESTRORS YALUES ARE IN OHMS. 25%, 1¹⁴ W.

2. SWITCH IS THOWN IN DIAL POSITION.

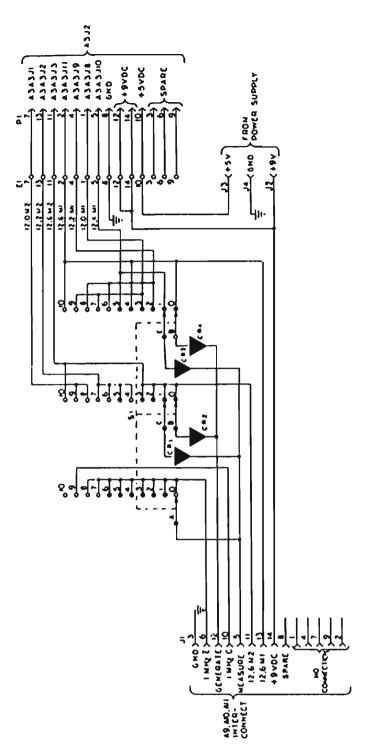
2. SWITCH IS THOWN IN DIAL POSITION.

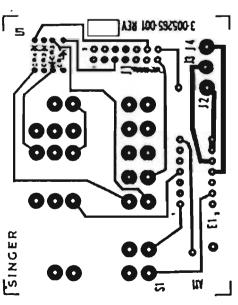
3. SWITCH IS THOWN IN DIAL POSITION.

4. DARTHAL REF DESIGNATION PREFIX WITH ASSY REF

DES ARU, EXAMPLE: HIS A 1081.

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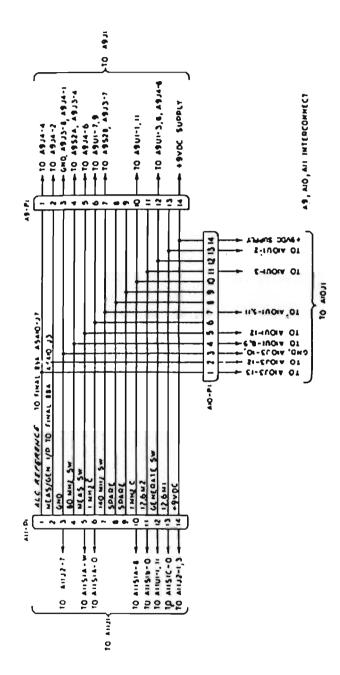
NOTE: UNLES OTHERWISE SPECIFIED

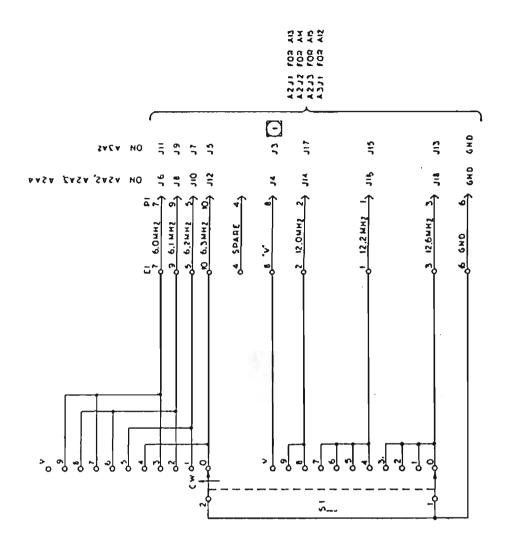
1. PATHAL REFRENCE OESIONATIONS ARE SHOWN,
FOR COMMETE OESIGNATION, PRETX WITH ASSY

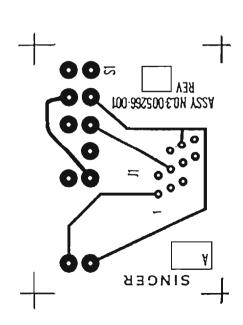
REVERVED VESTAVATION, EXAMPLE: 51 IS A 1151.

3. ALL DODGES ARE IN 144.

3. SWITCH IS SHOWN IN 0 DIAL POSITION.





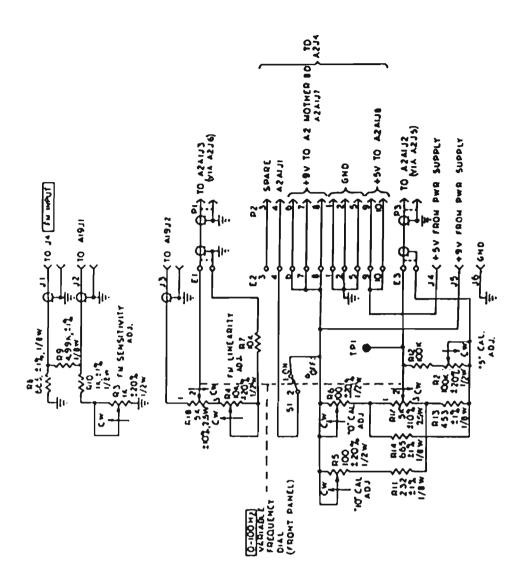


MOTES. UNLESS OTHERWISE SPECIFIED

II) ON MEXT HIGHER OCELORE.

2. SMITCH IS SHOWN IN 0 OIAL POSTTION.

3. PARTIAL REF DESIGNATIONS ARE SHOWN. FOR CALLET COSTOMATION REFERS WITH APPROPRIATE ASSIGNATION REFERS WITH APPROPRIATE ASSIGNATION REFERS WITH APPROPRIATE ASSIGNATION REFERS WITH APPROPRIATE



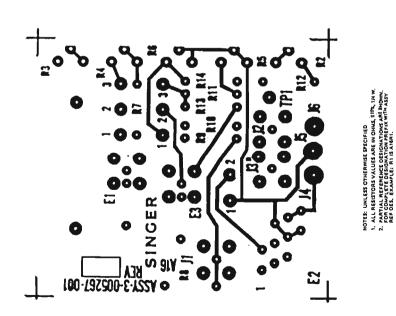


Figure 9-40. Schematic Diagram VERT POSVERT GALIN Potentiometer 110Rt2 POS/I10R12 GALIN Potentiometer Assembly, A17 Dwg No. 3-50158-4001

SINGER

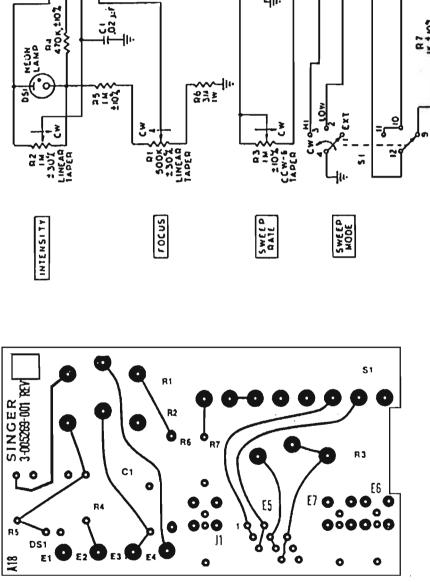
-TO A6J2

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CB1-015-4

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Figure 9-41. Schematic Diagram FOCUS/INTENSITY SWEEP HODE/SWEEP RATE Assembly, A 18 Dwy No. J-501585-001

NOTES: UNLESS OTHERWISE SPECIFIED

1. RESISTORS VALUES ARE IN CHOMS, 2 SK, 114 W.

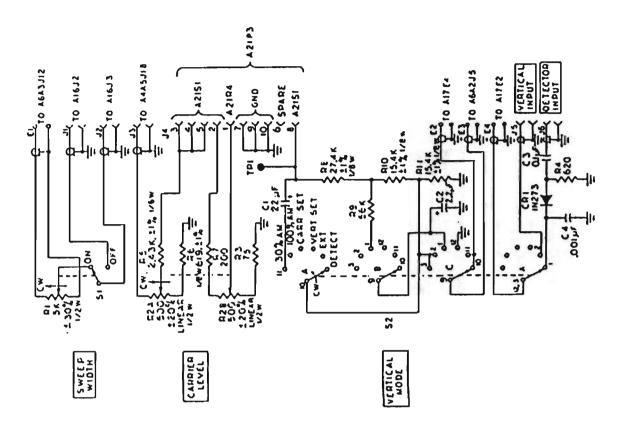
2. PATHLA, REFERENCE DESIGNATIONS ARE SHOWN.

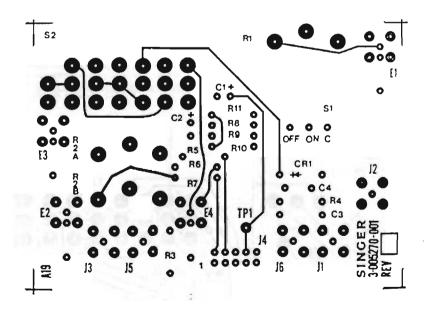
2. FOR COMPLETE DESIGNATION PREFIX WITH ALSY REFERENCE DESIGNATION. EXAMPLE: RI 15 A189

0

0

0

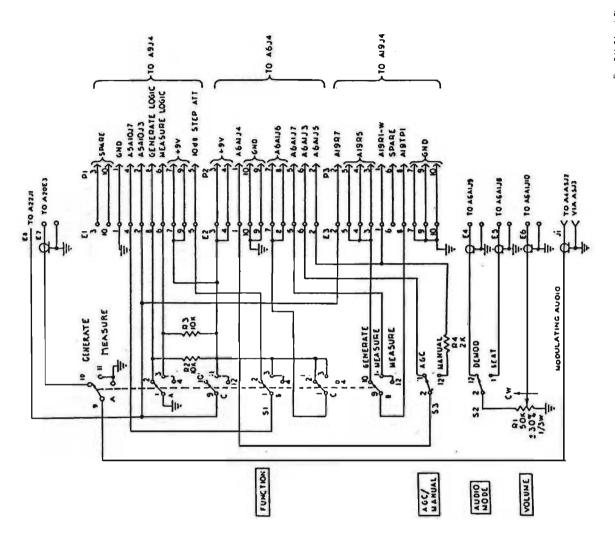


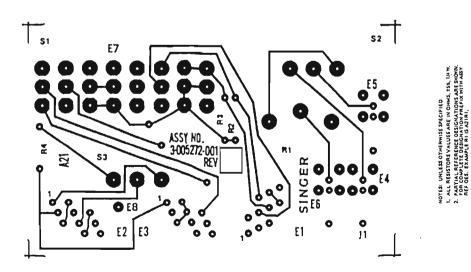


NOTES: UNLESS OTHERWISE SPECIFIED

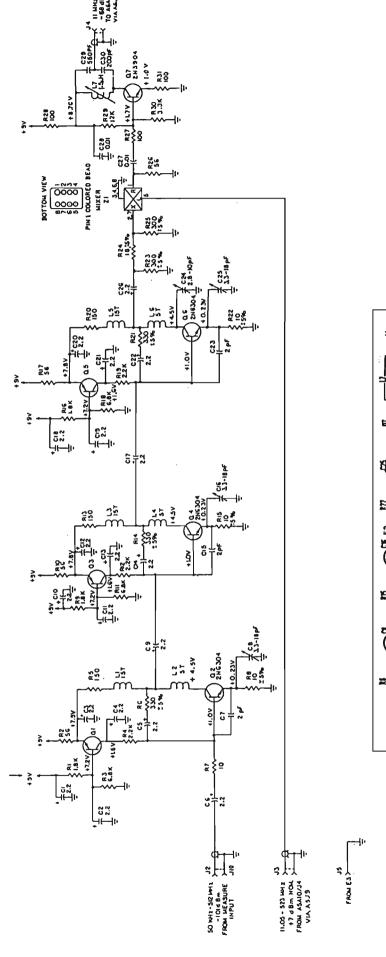
1. ALL BRESTORDS VALUE ARE IN GOODS 2%, 1,4 W.

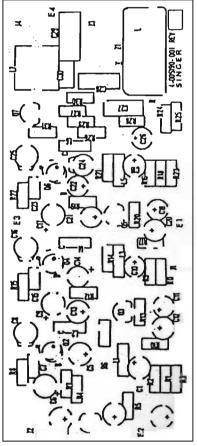
2. PATIAL REFERENCE DESIGNATION SARE SHOPM:
FOR COMPLETE DESIGNATION PREFIX WITH ASSY
DSS. TXAMPLE: C) IS A1957.





I. ALL TRANSISTORS ARE INJOGA.
2. ALL CANATIORS VALUES ARE IN PA.
2. ALL RESITORS VALUES ARE IN OWAS, 110x,
4. PARTIAL REFERENCE DESIGNATION FRETS WITH NO. AZAN. EXAMPLE. OS IS AZANE KINTH NO. AZAN. EXAMPLE.





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Figure 9-46. Interconnecting Diagram Model CSN-1
Dwg No. 4-501595-001 (E)
(Sheet 1 of 3)

Figure 9-46. Interconnecting Diagram Model CSM-1
Dwg No. 4-501595-001 (F)
(Sheet 2 of 3)

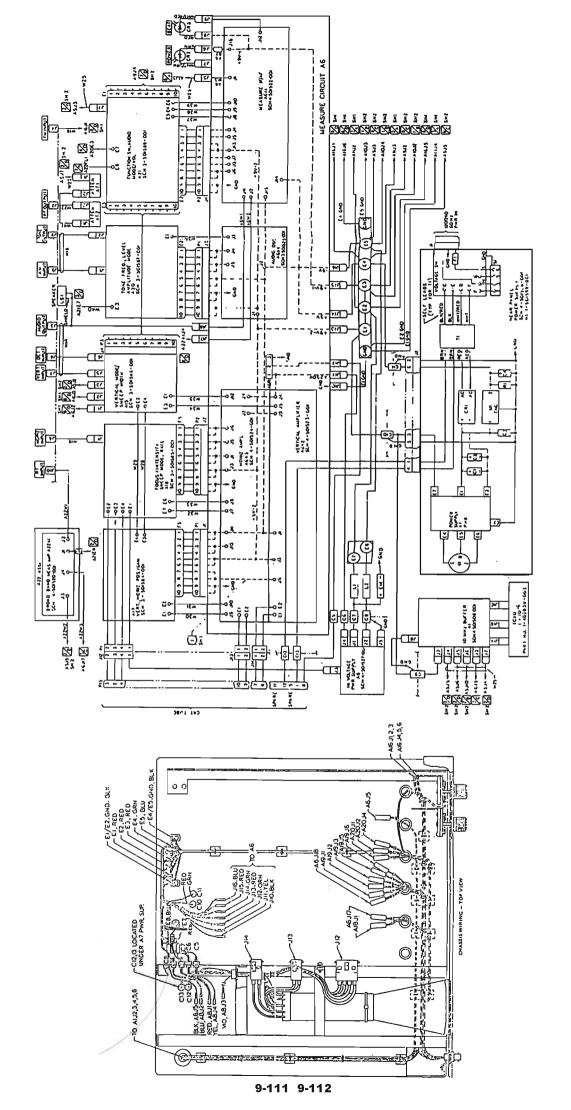


Figure 9.46. Interconnection Diagram Nuclet CSM-1 Dwg No. 4.501595-001 (F) (Sheet 3 of 3)